

# T-502S

## Guide to operation



**Be sure to read all the following warnings and cautions before use.**


# IMPORTANT SAFTY PRECAUTIONS

This product has been designed and manufactured to assure personal safety. Improper use can result in fire, electric shock or injury to persons. Please read and observe all warnings instructions given in this operation manual. Use your splicer only for its intended purpose.




◆ The meaning of these symbols

In the product and this operation manual, symbols are used to highlight warnings and cautions for you to read so that accidents can be prevented. The meanings of these symbols are as follows:



○ **Symbol used in the product**

	This symbol, where it appears on the unit, indicates that hazardous voltage is present inside of the splicer.
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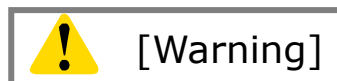
○ **The meaning of these symbols**

	This symbol indicates a warning, caution, or danger and alerts you important instructions have been included on the product or in the manual.
	This symbol indicates actions that are prohibited.
	This symbol indicates actions that must be taken.


○ **The meaning of Warning and Caution**

 Warning	This symbol indicates explanations about extremely dangerous matters. If users ignore this symbol and handle the splicer the wrong way, serious injury such as fire or electric shock, or death could result.
 Caution	This symbol indicates explanations about dangerous matters. If users ignore this symbol and handle the splicer the wrong way, bodily injury and damage to the equipment could result.

Be sure to read all the following warnings and cautions before use.




<Setting up, transportation and using splicer>



	<ol style="list-style-type: none"> <li>1. This fusion splicer performs an arc discharge. Do not use the splicer in a hazardous location in which inflammable gas can generate or only electrical apparatus for explosive gas atmosphere can be used.</li> <li>2. Never use spray cleaners such as Freon or Flammable gas on the splicer. Decomposition of arc by heat will cause toxic gas, or abnormal arc may result in damage or fire.</li> </ol>
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3. Do not use and store the splicer out of the locations defined in a brochure and this manual. Doing so can cause splicer malfunction or deterioration, resulting in fire or electric shock.
4. To reduce the risk of fire, electric shock or malfunction, do not allow the splicer to be exposed to rain and get liquid such as water or a metallic object inside the splicer. Doing so can cause fire, electric shock or malfunction by shorting out internal components.
5. Never use the battery pack, AC adapter and battery charger, and power cables for the machines other than the specified splicer. Doing so can cause these items to damage, resulting in fire or heat generation.
6. Do not make mechanical or electrical modifications to the splicer since this may expose you to dangerous voltage or other hazards.
7. Do not touch the electrodes during and after arc discharge. Doing so can cause personal injury or electric shock.
8. The heating plate of the heat shrink oven may be hot during heating. Do not touch the protection sleeve directly after heating. Doing so can cause burn. A protection sleeve may also be hot after heating. Handle with care.
9. Do not operate the splicer in the rain. Doing so can cause AC adapter or battery pack to be short-circuited.
10. Do not expose the splicer to extremely high temperature and high humidity or to direct sunlight for prolonged periods.
11. Do not continuously use the heat shrink oven for long hours, keeping it high temperature. Doing so can cause heat shrink oven to malfunction.  
The following case is the exception for repairing and replacing the product free of charge:  
The Heating duration is set to a long time (e.g. 180 sec.) and the Finish temperature is set to a high temperature (e.g. 200 °C). The heat shrink oven is used for long hours by continuing to press the Heat key shortly after the heat cycle is completed.
12. Only use alcohol to clean the splicer. To prevent malfunction and damage, do not use any other kind of chemicals.
13. Never use spray cleaners such as Freon or flammable gas on the splicer. Heat by arc can cause gas component to produce a chemical reaction, which will deteriorate a microscope lens, resulting in a loss of splicing capability.
14. Parts that compose the heat shrink ovens might become high temperatures. When those parts are damaged, do not use it and contact our service center.
15. Because it is likely to injure by shards of glass when the monitor is damaged, do not use it and contact our service center.
16. When parts that compose this product and the accessory (battery pack, AC adapter, and power cord, etc.) are damaged, do not use it and contact our service center.
17. If this product gets wet with dew or the like, do not turn it on.
18. Do not use this product near the electronic equipment that handles a highly accurate control and the faint signal such as the heart pacer. The influence of the miss-operation of electronic equipment might be given.
19. Alcohol is prohibited on air transportation. Empty alcohol dispenser before transportation.

	<ol style="list-style-type: none"> <li>20. Avoid places with too much dust or dirt. Dirt or dust that can accumulate in the fusion splicer causes short circuit and insufficient cooling, which may lead to splicer malfunction or deterioration, resulting in fire or electric shock.</li> <li>21. Only use the battery pack, AC adapter, battery charger and power supply cord for the splicer as defined in this manual. Failure to do so can cause these items or the fusion splicer to damage, resulting in fire or electric shock.</li> <li>22. Only use a voltage within the indicated power voltage. Failure to do so can cause fire or electric shock.</li> <li>23. Check for condensation before operation. If this product gets wet with dew or the like, leave it in a room temperature for about one day before turning it on. If water or other liquid, a metallic object or other foreign substance gets inside the splicer, immediately turn off the power and disconnect the power plug. Contact our qualified service personnel.</li> <li>24. In a high location, take safety measures to prevent fall of operators. Dropping the splicer could result in personal injury. Fix the splicer to a worktable or a tripod with the screw on the bottom of the splicer.</li> <li>25. If an abnormal condition such as unusual noise, smoke or unusual odor occurs, immediately turn off the power and disconnect the power plug. Next, contact our qualified service personnel.</li> <li>26. Be sure to turn off the splicer and unplug the power cord or remove the battery pack before replacing the electrodes.</li> <li>27. Only use Sumitomo genuine electrodes. And use the splicer with electrodes installed in it. Failure to do so can cause the splicer to damage, resulting in fire, electric shock or malfunction.</li> <li>28. If the heat shrink oven keeps running for a prolonged time, the surrounding parts may become hot. Pay attention to the heat particularly in a high temperature environment and use protective gloves as needed.</li> <li>29. The supplied alcohol dispenser is not an airtight container. Pour alcohol into an airtight container before transportation, so it does not spill out.</li> </ol>
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### <Handling of power cord and plug >

	<ol style="list-style-type: none"> <li>1. To reduce the risk of electric shock, do not plug/unplug the power cord or remove the battery pack with wet hands.</li> <li>2. Do not bend forcedly, twist or apply excessive pressure to the power cord. (Doing so can cause the power cord to be damaged, resulting in electrical shock or short-circuit.)</li> </ol>
	<ol style="list-style-type: none"> <li>3. Disconnect the power cord by grasping the plug, not the cord. Failure to do so can cause damage to the power cord, resulting in fire, electric shock or malfunction.</li> <li>4. Before charging the battery pack, make sure that the pins of the battery charge cord are not bent or broken. Using the battery charge cord with a bent or broken pin can cause internal short circuit, resulting in fire or electric shock.</li> </ol>

## <Handling of battery pack>



	<ol style="list-style-type: none"><li>1. Do not burn the battery pack or throw it into a fire. Doing so can cause heat generation, bursting and fire.</li><li>2. Do not place the battery pack in microwave ovens and high-pressure containers.</li><li>3. Do not let water or sea water wet or soak the battery pack. Safety and protective devices to prevent danger are built in the battery pack. If these devices are damaged, excessive current flow can cause abnormal chemical reaction in battery fluid, heat generation, bursting and fire.</li><li>4. Do not throw or impact the battery pack. Safety and protective devices to prevent danger are built in the battery pack. If these devices are damaged, excessive current flow can cause abnormal chemical reaction in battery fluid, heat generation, bursting and fire.</li><li>5. Do not pierce the battery pack with nails, strike the battery pack with a hammer, or step on the battery pack. Doing so can cause internal short circuit, heat generation, bursting and fire.</li><li>6. Do not disassemble or modify the battery pack. Safety and protective devices to prevent danger are built in the battery pack. If these devices are damaged, excessive current flow can cause loss of control during charging or discharging of the battery pack, heat generation, bursting and fire.</li><li>7. Make sure the polarities are correctly connected. Do not attempt to connect the battery pack or other equipment when you cannot do. Reversed connections can cause abnormal chemical reaction in battery fluid, heat generation, bursting and fire.</li><li>8. Do not solder any lead wires directly to the battery pack. Do not directly connect the positive and negative terminals with a conductive material such as a wire. Do not carry or store the battery pack together with any personal jewelry, hairpins or other Metallic objects. Doing so can cause an electrical short circuit. Also excessive current flow can cause abnormal chemical reaction in battery, heat generation, bursting and fire.</li></ol>
	<ol style="list-style-type: none"><li>9. Only use a specified battery charger. Failure to do so can cause the battery to be overcharged or excessive current flow can cause abnormal chemical reaction in battery fluid, heat generation, bursting and fire.</li><li>10. Use the battery pack only for the application for which it was designed. Failure to do so will result in a loss of performance and a shortened life expectancy. Also excessive current flow can cause loss of control during charging or discharging of the battery pack heat generation, bursting and fire.</li></ol>





## <Transportation and storage>

	<ol style="list-style-type: none"><li>1. This product is a precision instrument. When transporting the splicer, use its specified carrying case to protect the splicer from excessive shock or impact.</li><li>2. Do not use and store the splicer out of the locations defined in a brochure and this manual. Failure to do so can cause splicer malfunction or deterioration, resulting in fire or electric shock.</li><li>3. Do not store any items other than the product, package contents and optional accessories in the carrying case. Overloading the case can cause damage to the body of the carrying case, case handle, strap and latch.</li><li>4. Do not throw or fall the carrying case. Doing so can cause damage to the body of the carrying case, case handle, strap and latch.</li><li>5. Do not use a carrying case where there is a visible sign of damage and screw looseness.</li><li>6. Do not store the hand strap in the windshield. It causes damage to the machine.</li><li>7. Do not carry the machine grabbing the hood or the monitor.</li><li>8. Do not brandish the machine with the hand strap, and brandish neither AC adapter nor the power cord. There are fear of machine damage and the injury.</li><li>9. Do not use the machine with the lid of the battery Pack slot opened.</li></ol>
	<ol style="list-style-type: none"><li>10. When shipping this product, inform the transport company that this product contains the lithium-Ion battery. Follow the direction of the transport company.</li><li>11. Before carrying the case, make sure that there is no visible sign of damage and screw looseness on the handle and latch. If the case with damage and screw looseness is carried, it could drop down, causing personal injury or splicer malfunction.</li><li>12. Before picking up the case, ensure that the latch is completely locked. Carrying the case with the latch unlocked can cause the case to fall open and result in personal injury or splicer malfunction due to heavy impact.</li><li>13. Be careful that your fingers not to be caught in the hinge part and the lid when you open and shut the case.</li><li>14. Confirm the work table of the carrying case is surely fixed to the case when you carry it.</li><li>15. Do not modify the handle, strap or strap attachment points. Only use the carrying strap supplied by us.</li><li>16. Avoid places with too much dust or dirt. Dirt or dust that can accumulate in the fusion splicer causes short circuit and insufficient cooling, which may lead to splicer malfunction or deterioration, resulting in fire or electric shock.</li><li>17. If you are not going to use the splicer, remove the battery pack from the splicer. Failure to do so will shorten a battery life.</li><li>18. Unplug the fusion splicer or remove the battery pack before attempting any maintenance or if not using the splicer for a prolonged period. Failure to do so can cause fire.</li><li>19. The monitor, the hood, and the heater clamping, etc. do the opening and shutting operation. Be careful of your fingers not to be caught.</li></ol>


## <Battery handling and charging>

	<ol style="list-style-type: none"> <li>1. Make sure the polarities are correctly connected. Do not attempt to connect the battery pack or other equipment when you cannot do. Reversed connections can cause abnormal chemical reaction in battery fluid, heat generation, bursting and fire.</li> <li>2. Do not carry or store the battery pack together with any personal jewelry, hairpins or other Metallic objects. Doing so can cause an electrical short circuit. Also excessive current flow can cause abnormal chemical reaction in battery fluid, heat generation, bursting and fire.</li> <li>3. Do not use a dry cell battery and the batteries differing in capacity, type, and manufacturer. Doing so can cause heat generation, bursting and fire.</li> </ol>
	<ol style="list-style-type: none"> <li>4. The battery's optimum charging temperature range is 0 to 40°C. Under high temperature conditions such as in direct sunlight or near a fire, safety and protective devices to prevent danger which are built in the battery pack will be activated, resulting in failure of charging. Or if these devices are damaged, excessive current flow can cause loss of control during charging or discharging of the battery pack, heat generation, bursting and fire. Avoid charging the battery pack at extremely low temperature (below 0°C). Failure to do so may lead to deterioration in performance and battery leakage.</li> <li>5. Always turn off the power to the splicer after use. Failure to do so can cause the battery to be over discharged and deteriorated in performance.</li> <li>6. In the event the fluid inside the battery leaks, take extremely care not to expose it to your eyes and skin. If it does, immediately wash them thoroughly with clean water enough from the tap and consult a doctor urgently.</li> <li>7. Unplug the fusion splicer or remove the battery pack before attempting any maintenance or if not using the splicer for a prolonged period. Failure to do so can cause fire.</li> <li>8. Pay attention not to drop the battery pack when installing and removing it. Dropping the battery pack can cause personal injury.</li> </ol>

## <Handling of optical fiber >

	<ol style="list-style-type: none"> <li>1. Never look into optical fibers or the end of an optical cable attached to the optical output when the device is active. The laser radiation can seriously damage your eyesight.</li> </ol>
	<ol style="list-style-type: none"> <li>2. Wear safety glasses at all times for protection from glass fibers.</li> </ol>

## < Others >

	<ol style="list-style-type: none"> <li>1. Do not press the touchscreen with a sharp object ( e.g. a ballpoint pen, screwdriver, or nail ) Doing so will damage the touchscreen.</li> <li>2. Do not use or store the battery pack at high temperature, such as in strong direct sunlight, and in cars during hot weather. This can cause deterioration of the battery.</li> <li>3. Do not press the liquid crystal display with force or the display may fail.</li> <li>4. Take care to keep spliced fiber straight. Do not flex it back and forth. Doing so can cause the spliced fiber to be broken, resulting in loss of the long term reliability of the fiber.</li> <li>5. Do not use a canned air for cleaning. Chemical reaction may deteriorate the lens, resulting in a loss of splicing capability.</li> </ol>
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6. Check the voltage of AC power before use. The AC adapter should be grounded to earth. If voltage or frequency beyond the range stated flows in the AC adapter, a safety and protective device to prevent danger is activated and the AC adapter will stop. In that case, a new AC adapter should be purchased. Please contact our qualified service personnel.
7. Charge the battery pack within the following temperature range. Failure to do so may lead to deterioration in performance.  
\*Battery pack's required temperature range: 0°C ~ +40°C
8. Before using the battery pack for the first time, charge it.
9. The battery pack is consumables. Repeated charging and discharging decreases battery life.
10. Store the battery pack within the following temperature range. Failure to do so may lead to deterioration in performance.  
\*Battery pack storage temperature range: -20°C ~ +50°C (if stored for less than 1 months) -20°C ~ +40°C (if stored for less than 3 months) -20°C ~ +20°C (if stored for less than 1 year)
11. Charge the battery pack fully before storing it for a prolonged period.
12. Even if you are not going to use the battery pack for a prolonged period, charge it once every 6months.
13. If you are getting fewer than splice cycles per fully charged battery, consider replacing the battery pack by a new one.
14. When disposing of the battery pack, contact our qualified service personnel or follow the local regulations.
15. Although bright spots or dark spots may appear on the screen, this is a unique characteristic of liquid crystal displays, and such do not constitute or imply a machine defect.
16. We recommend your splicer to be annually over-hauled to keep it in good condition.
17. Glass fiber fragments are extremely sharp. Handle with care.
18. Turn off the splicer before maintenance work. Failure to do so can cause electric shock.
19. Be sure to remove moisture, alcohol or dust on the heater element with a dry cotton swab.
20. Only use Sumitomo genuine electrodes. Failure to do so can cause the splicer to malfunction.
21. Do not clean the electrode. Doing so can cause unstable arcing performance.
22. Storing and transporting the splicer with the battery pack installed can cause the battery pack to be damaged or deteriorated, resulting in fire. Remove the battery pack from the splicer before storage.
23. Transporting the splicer with fiber holders loaded can cause the V-grooves or clamps to be damaged, resulting in the failure of splice. Remove the fiber holders from the splicer before storage.
24. Ensure that the strap should be completely secured.
25. Whenever you use the strap rings, be sure to hold the splicer with your hand. Failure to do so can cause the splicer to turn over and accessories such as fiber holder will drop.



## RoHS Directive (2011/65/EU)+(EU)2015/863

The T-502S optical fusion splicer is RoHS-compliant.

## WEEE Directive (Waste Electrical and Electronic Equipment; 2002/96/EC)

The European Union has enacted a Directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE Directive). This directive is applicable in the European Union member states. The crossed out wheellie bin symbol found on our products indicates that it should not be disposed of together with household waste. To prevent possible harm to human health and the environment, waste electrical equipment must be disposed of in an approved and environmentally safe recycling process.



For further information on how to dispose of the product correctly, please contact the product supplier, or the local authority responsible for waste disposal in your area.

## **IMPORTANT: REGION LIMITATION**

### **WARNING:**

**This product is sold for the use in a limited sales area and the sale, resale, transfer, lease or otherwise of this product to the other regions is prohibited, except written consent of Sumitomo Electric Industries, LTD. YOU NEED TO AGREE ABOUT A SOFTWARE LICENCE AND REGION LIMITATION BEFORE USE.**

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Indonesia, Singapore, Malaysia	SEAP	Sumitomo Electric Asia Pacific Pte. Ltd.
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## **IMPORTANT: PATENT NOTICE**

**This product and/or the use of this product are/is covered by one or more of the following Patents of Sumitomo Electric Industries, LTD.:**

Australia	Patent No(s):	2006235914
Canada	Patent No(s):	2804689
China P. Rep.	Patent No(s):	ZL200680000303.7; ZL200780001246.9; ZL201480074377.X; ZL201480074365.7
	Design No(s):	ZL202130210683.4
Europe	Design No(s):	000712583-0001; 001183206-0001; 008502876-0001
France	Patent No(s):	1892547
Germany	Patent No(s):	1892547
Italy	Patent No(s):	1892547
Sweden	Patent No(s):	1892547
United Kingdom	Patent No(s):	1892547
Hong Kong S.A.R.	Patent No(s):	1106961
India	Patent No(s):	289925
	Design No(s):	209372; 225957
Japan	Patent No(s):	4032960; 4196972; 4305468; 6249521; 6320766
	Design No(s):	1311936; 1382022; 1683451
Malaysia	Design No(s):	MY07-00454-0101; MY09-01316-0101
Singapore	Design No(s):	D2007/402/A; D2009/1085/Z
South Korea	Patent No(s):	878095; 10-2345088; 10-2346236
	Design No(s):	30-0472617; 30-0594853; 30-1161466
Taiwan	Patent No(s):	I412807; I435128
United States	Patent No(s):	7,412,146; 9,897,756; 10,126,503; 10,101,534
	Design No(s):	D578,072; D628,462

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■ Sumitomo Electric industries, Ltd. reserves the right to change the specification or design without notice and may therefore not coincide with the contents of the manual.  
E&OE

## Product overview

The T-502S automatically pre-inspects and aligns a pair of optical single fibers with equipped microscopes, and then fuses them together with heat from an electric arc to form a low-loss splice. A protection sleeve is applied over the bare glass and cured in the built-in heat shrink oven.



## Optical fiber requirement

The T-502S can splice the following optical fiber types.

Material	Silica glass
Profile types	SMF (ITU-T G.652), MMF (ITU-T G.651), DSF (ITU-T G.653), NZDSF (ITU-T G.655, G.656), BIF (ITU-T G.657)
Fiber diameter	125 $\mu$ m
Fiber coating diameter	250 $\mu$ m to 3mm by multi clamp
Fiber count	Single fiber
Cleave length <sup>*1</sup>	5 - 16mm <sup>*2</sup>

\*1 The applicable fiber protection sleeves vary depending on the cleave length.

\*2 Over 250 $\mu$ m coating diameter with the length less than 8mm require fiber holder operation.








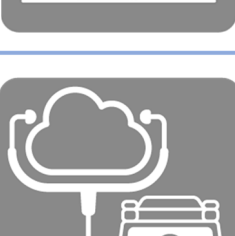
Caution.

Read this manual carefully in its entirety to fully understand machine capabilities. Save this manual in a location in which you can easily get to see.

# 1. Introduction

## ● Features overview

The T-502S key features are:

	<b>NanoTune™ Technology</b> NanoTune™ analyzes the fiber end face and automatically fine-tunes splice condition for poorly cleaved optical fiber to create low-loss splices. ►P.4-9 NanoTune™ splice mode
	<b>Hot Core Analyzing, "HCA" Technology</b> HCA evaluates the core position while the arc is active to enable accurate loss estimates, even for fibers with poorly cleaved ends or with high core eccentricity. ►P.4-10 Core loss estimation technology
	<b>Compact, versatile and easy to use</b> T-502S has a compact and portable design for all your FTTx splices on one machine. An operator can start the splicing work immediately with the highly portable carrying case and the ready-to-use working tray.
	<b>High resolution touchscreen monitor</b> T-502S has a 4.3 inch, TFT, color touch screen, with capacitive multi-touch technology. An operator can just touch icons on the monitor to work the splicer, making splicing operation more user friendly.
	<b>Proven field toughness</b> T-502S is equipped with shock proof bumper that protects it against shock from dropping. With drip proof and dust proof equivalent to IP52, the splicer offers stable performance even in harsh environments.
	<b>Splice data utilization by SumiCloud™</b> Using the dedicated SumiCloud card, you can connect the splicer to your smartphone. SumiCloud™ provides you with useful service like Preventive maintenance, Splice data management, Report, Help video, Software update, etc. ►P.6-10 SumiCloud™



# 1. Introduction

## Standard package

Here is an example of T-502S standard package.

### Package contents (example)

No.	Description	Part number	Quantity
1	Fusion splicer	T-502S	1 pc
2	Carrying case	CC-17	1 pc
3	Battery pack	BU-17	1 pc
4	AC adapter	ADC-15	1 pc
5	Power cord	PC-AC<X>*1-2P	1 pc
6	Spare electrodes	ER-17	1 pair (2 pcs)
7	USB cable	—	1 pc
8	Working Tray	WT-17	1 pc
9	Shoulder belt	—	1 pc
10	Quick reference guide *2	OME2024102	1 pc

\*1: X =2(USA), 3(EU etc.), 5(UK/HK), 6(Australia), 8(China), 9(India), 10(Brasil)

\*2: The latest version is provided.

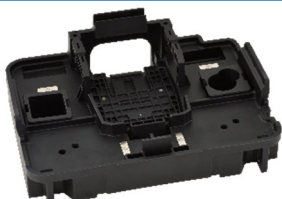
The above package is an example. The package contents vary depending on the customers' requests.



Fusion splicer T-502S



Carrying case (CC-17)



Working Tray (WT-17)



Battery pack (BU-17)



AC adapter (ADC-15)



Power cord



Electrodes ER-17



USB cable



Shoulder belt



Quick reference guide

# 1. Introduction

## ● Related products

To place an order for tools, consumables, and optional accessories, please contact our sales personnel.

## ■ Optional accessories

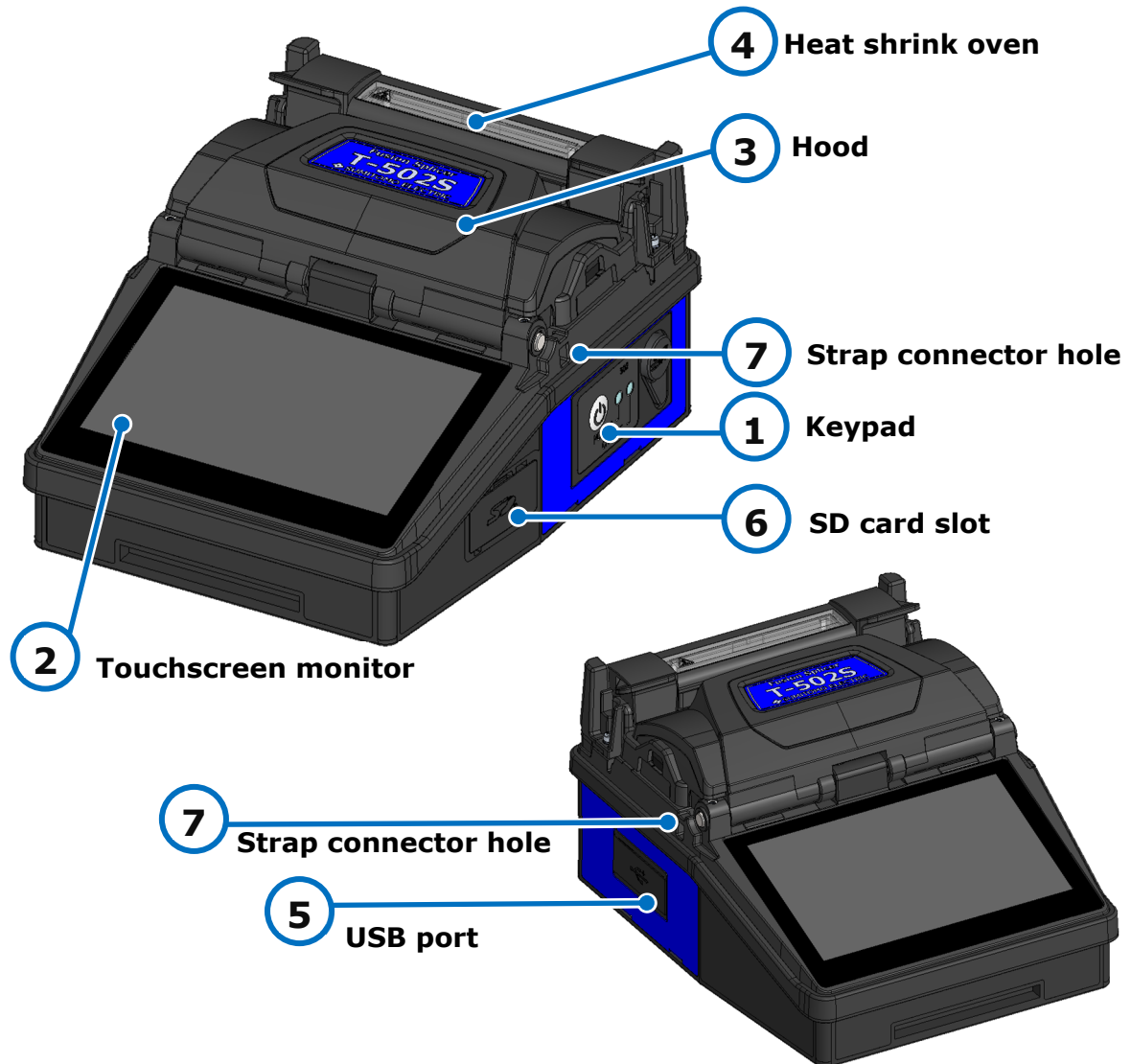
Part name	Part No.	Description
<b>&lt;Optional accessories for main unit&gt;</b>		
SumiCloud card	WLS-0416	Dedicated SumiCloud card for the T-502S
Fiber holders	FHS-025	For 0.25mm coated fiber
	FHS-09	For 0.9mm coated fiber
	FHS-025 / LB5	For 0.9mm loose buffered single fiber
	FHD-1	For drop and indoor cable
	FHS-SOC	Connector holder
Transfer clamp	CLP-201	Transferring drop cable on working tray
AC adapter	ADC-15	AC adapter for T-502S
Battery pack	BU-17	Li-ion battery for T-502S
Battery charger	BC-17	Use only for the battery pack BU-17
Car battery cable	PC-V25	Plugged into a car's cigarette light jack to supply power to splicer
Electrodes	ER-17	Electrodes for T-502S
Cooling tray	FCT-17	Cooling tray for T-502S
Dispenser	ASB-17	Dispenser for alcohol
<b>&lt;Tools&gt;</b>		
Fiber cleaver	FC-8R-FC	Applicable coating diameter: 250 - 900μm
	FC-8R-F	Applicable fiber diameter: 125μm
	FC-6S(-C)	Replacement blade for FC-6R and FC-8R: FCP-20BL(7R)
	FC-6RS(-C)	Replacement blade for FC-6: FCP-20BL
Jacket remover	JR-M03	Jacket remover for single fiber

## ■ Consumables

Fiber protection sleeves, electrodes and battery pack are consumables. To place an order, please contact our sales personnel.

Part name	Part No.	Description	Quantity
Fiber protection sleeves	FPS-1	For single fiber φ0.25mm~0.9mm Length 60mm, Cleave length ≤16mm	50 pcs/pack
	FPS-40	For single fiber φ0.25mm~0.9mm Length 40mm, Cleave length ≤10mm	50 pcs/pack
	FPS-61-2.6	For single fiber φ0.25mm~0.9mm Length 61mm, Cleave length ≤16mm	100pcs/pack
Fiber protection sleeve for cable sheath	FPS-D60	For drop cable, small-sized indoor cable Length 60mm, Cleave length ≤10mm	25 pcs/pack
Electrodes	ER-17	These parts degrade with time and usage and cannot be recycled. New parts as a replacement should be purchased.	1 pair
Battery pack	BU-17		1 pc

## Structure



### 1 Keypad

Keys are used to turn on/off the power.

### 2 Touchscreen monitor

Displays fiber image, splice data and menu. Touchscreen enables to start the splicing and heating processes and edit the settings.

### 3 Hood

Provides protection from various environmental conditions.

### 4 Heat shrink oven

Used to heat and shrink fiber protection sleeves.

### 5 USB port

Used to download stored splice loss data when connected to a PC.

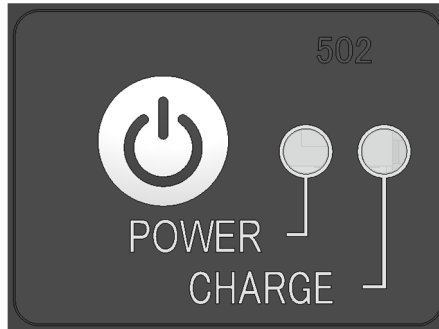
### 6 SD card slot

For splice data output. Insert Wireless LAN SD card in this slot when using SumiCloud™.

### 7 Strap connector hole

Hole for strap connector. Helps hand strap and neck strap attach to the splicer.

## ■ Keypad



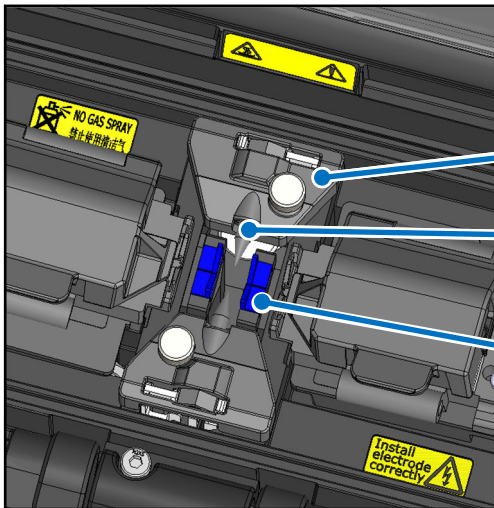
### **POWER/RESET key**

Long press: Power ON/OFF  
Turns on and off the splicer.  
LED illuminates while the  
splicer is on.

Quick press: RESET  
Cancels the splicing process.  
Initialization.

# 1. Introduction

## ■ V-grooves, electrodes, other components



1

### Electrode cover plate

Holds the electrode seated into the retaining groove.

2

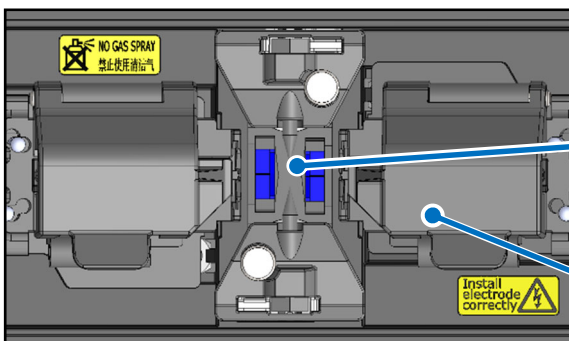
### Electrodes

Arc is generated between the electrodes.

3

### V-grooves

Keep bare fibers aligned.



4

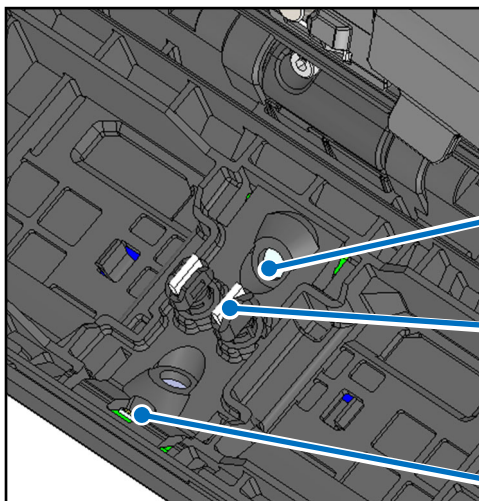
### Microscope objective lens

Fiber is observed through the lens.

5

### Fiber coating clamp

Holds fiber coating.



6

### LED for fiber observation

Illuminates the fiber and make an image on the microscope.

7

### Bare fiber pads

Hold fibers seated into the V-grooves. Normally they are attached to the hood.

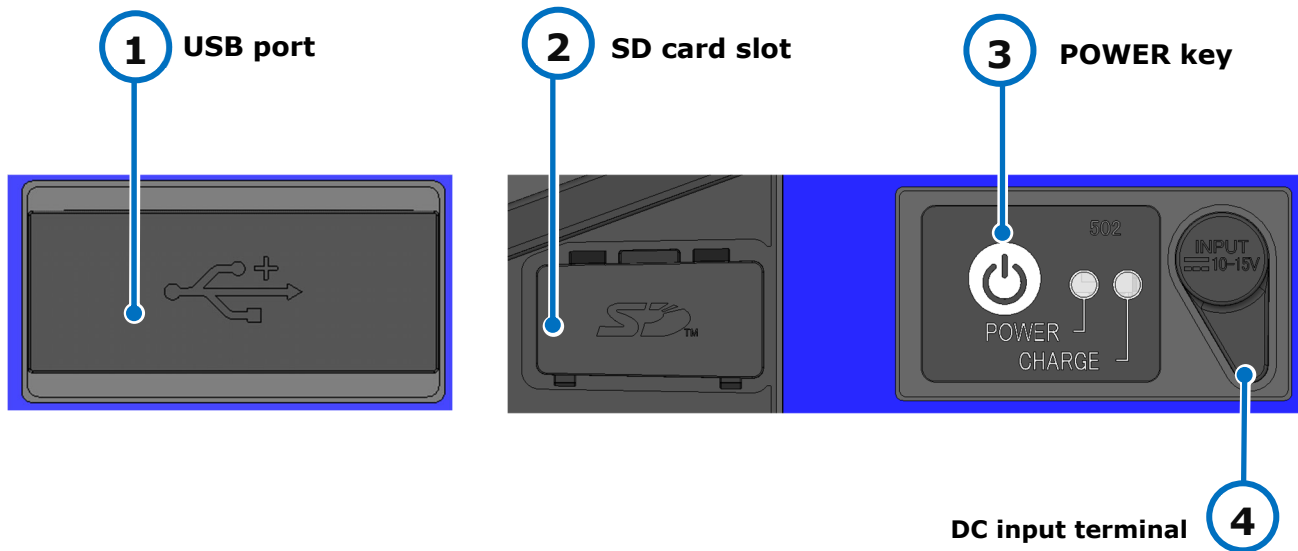
8

### V-groove illumination

Illuminates the V-groove. Lit when the hood is opened.

# 1. Introduction

## ■ Input/output panel



**1 USB port**  
Used to download stored splice loss data when connected to a PC.

**2 SD card slot**  
For splice data output. Insert Wireless LAN SD card in this slot when using SumiCloud™.

**3 POWER key**  
Turns on and off the splicer. LED illuminates while the splicer is on.

**4 DC input terminal**  
Input power via AC adapter.

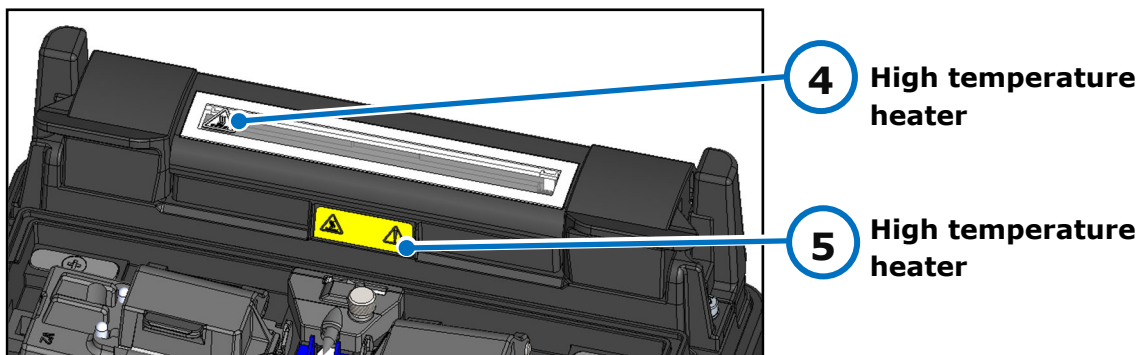
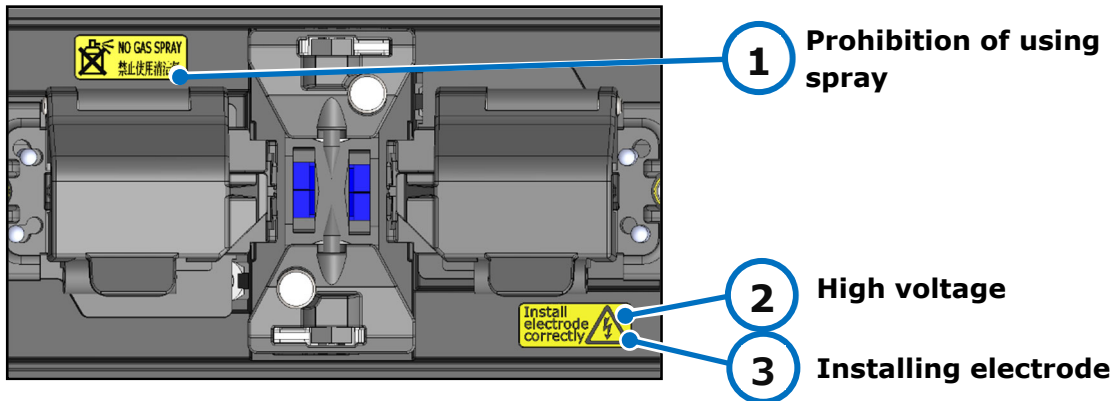


Caution

- To ensure drip-proof and dust-proof performances, close input/output panel securely.
- Do not press the power key with a sharp object (e.g. a ballpoint pen, screwdriver, or nail) Doing so will damage the keypad.

# 1. Introduction

## ■ Caution label



- 1 Prohibition of using spray**  
Do not use any gas spray such as gas duster or canned air.

- 2 High voltage**  
High voltage is generated in the electrode during an arc. Unplug the power cord and remove the battery pack before you access the electrode.

- 3 Installing electrode**  
Before splicing make sure the electrode is installed in the splicer properly.

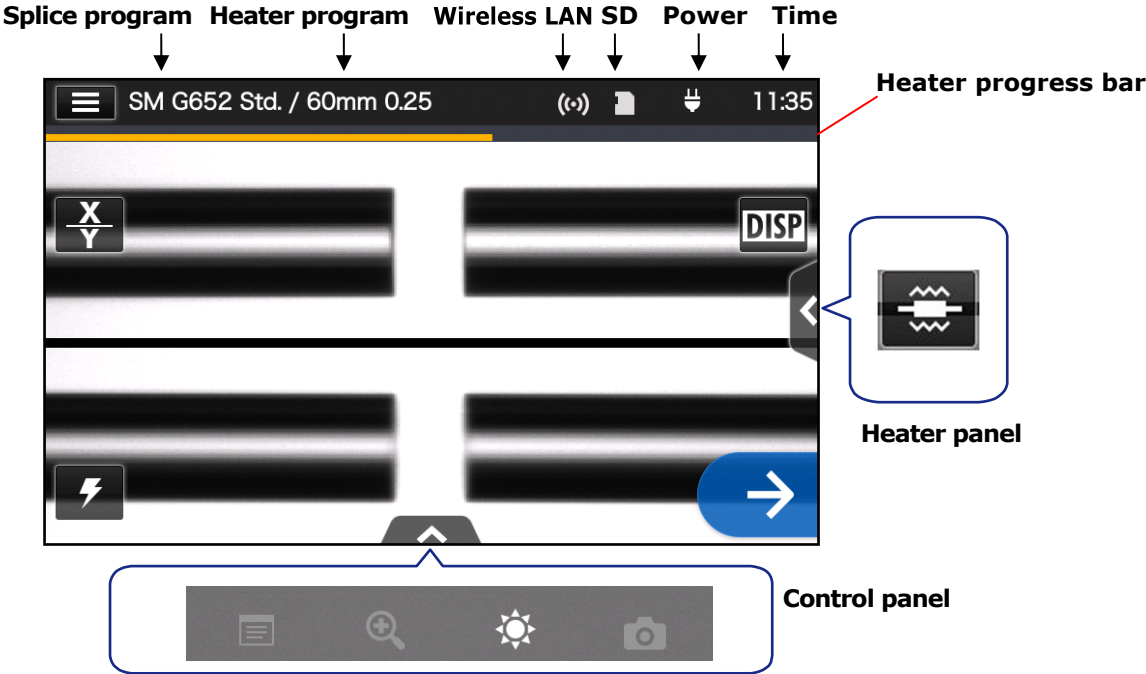
- 4 High temperature heater**  
The Heater reaches approx. 200°C. Take care when you run the heater.
- 5 High temperature heater**











# 1. Introduction










## Screens and icons

### Home screen

After the splicer is turned on, Home screen is displayed.



	Settings panel icon: Display the Settings panel.
	Power source type: Shows AC power or battery power. For battery use, the battery icon shows the battery level.
	Change image view: Shows the currently selected image view type. When the icon is tapped, the image view type is changed to  (dual, tandem) ⇒  (dual, side by side) ⇒  (single) ⇒  (single) .
	Show/hide icons at the top of the screen.
	Start the splicing process. (Set icon)
	Start the arc test. (Arc test icon)

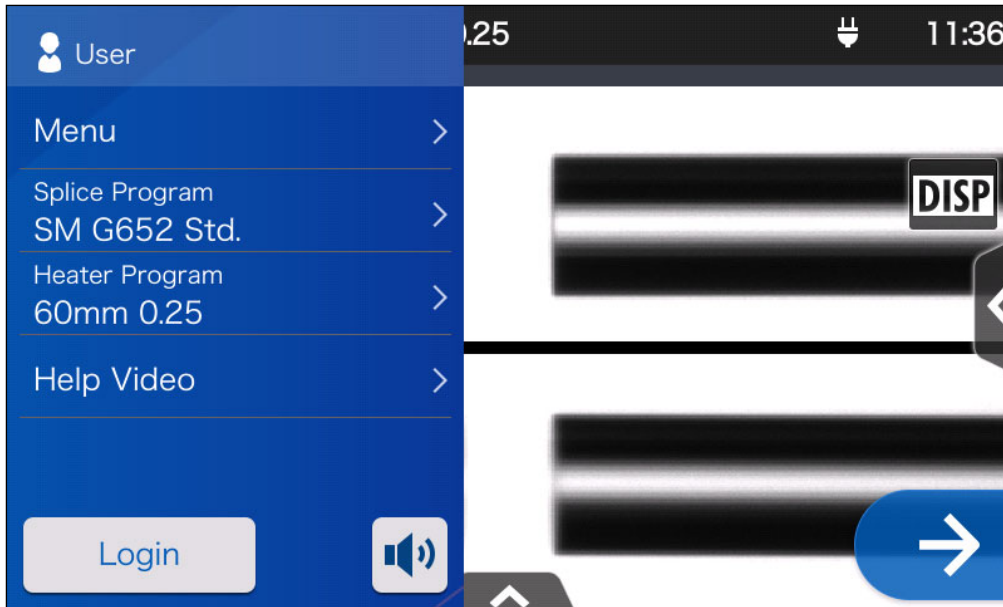
Heater panel			Start the heating process. (Heater icon)
Control panel			View splice data after splicing.
			Adjust the zoom of a fiber image viewed on the screen. (Available when  or  is selected)
			Adjust display brightness.
			Capture a fiber image on the screen.



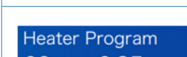

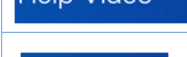



# 1. Introduction

## ● Settings panel

To display the Settings panel, tap the Settings panel icon on the Home screen.



	Display the Menu screen. You can edit settings. ▶For more details, see Chapter 6
	Set up splice program. ▶P.2-14: Selecting splice program, Chapter 4: Splice program
	Set up heater program. ▶P.2-15: Selecting heater program, Chapter 5: Heater program
	Play a help video to learn fiber preparation etc.
	Log in to Administrator mode by entering a password. You can use some more useful Administrator functions. ▶Chapter 8: Administrator mode
	Turn on/off the sound.

### Special note on monitors

Although bright spots or dark spots may appear on the screen, this is a unique characteristic of liquid crystal displays, and such do not constitute or imply a machine defect.

## 2. Basic splicing operation

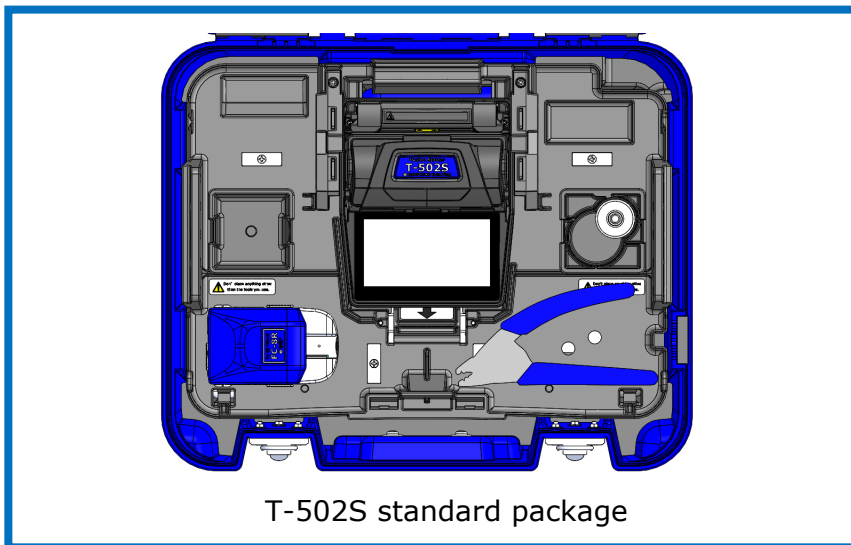
This chapter describes basic fiber splicing operation using fusion splicer.

### Preparation for splicing

Before splicing, get all the necessary items ready.

T-502S standard package

- Jacket remover
- Fiber cleaver
- Fiber protection sleeves\*
- Pure (more than 99%) alcohol
- Lint-free gauze wipes



Jacket remover



Fiber cleaver



Fiber protection sleeves\*



Pure Alcohol



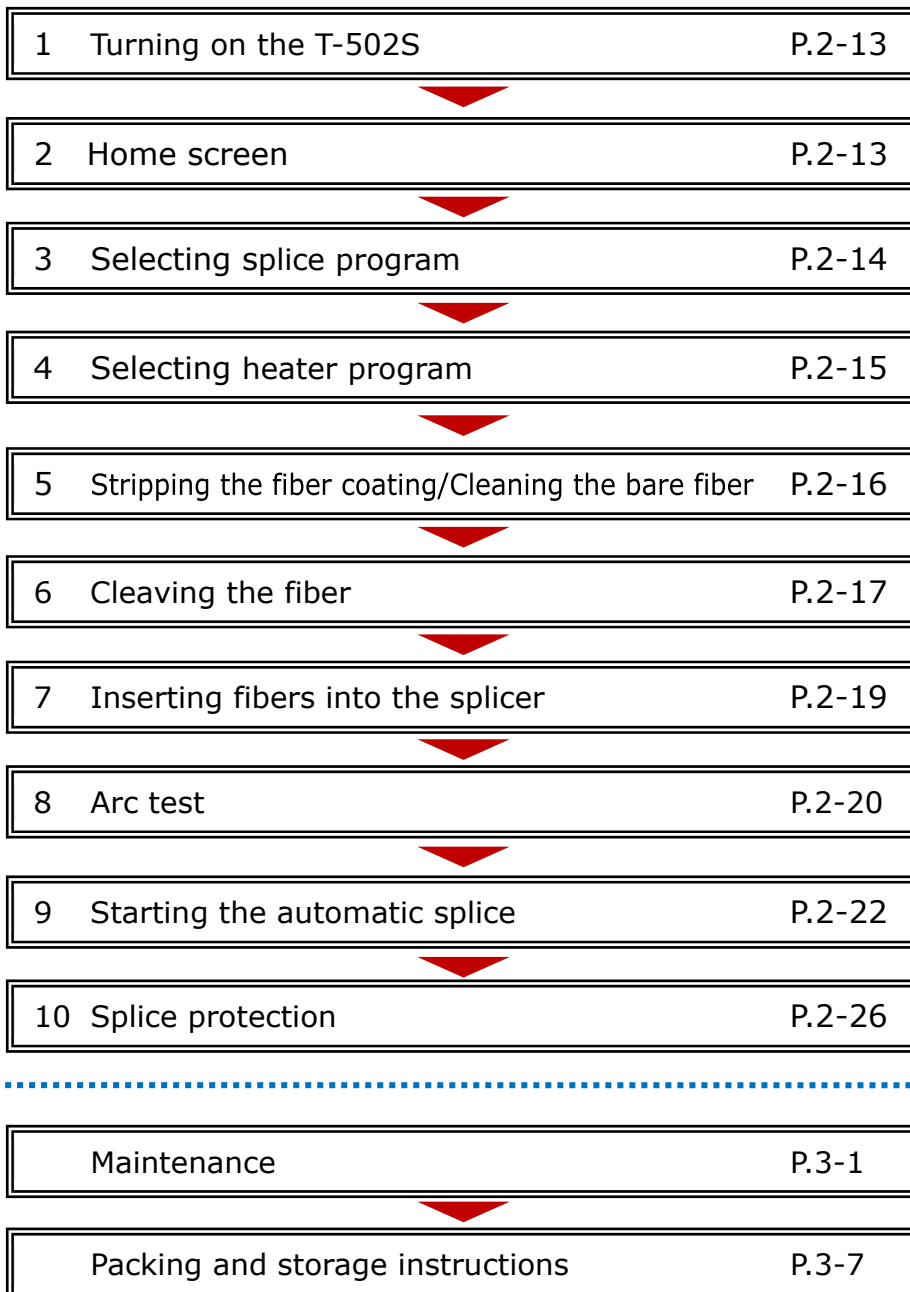
Gauze wipes

\*Note that the applicable fiber protection sleeves differ depending on the cleave length. ▶P.5-2

## 2. Basic splicing operation

### Splicer operating procedures

The following is a summary of the steps required to make a splice with the fusion splicer. For further information on each step, please see the page described below.

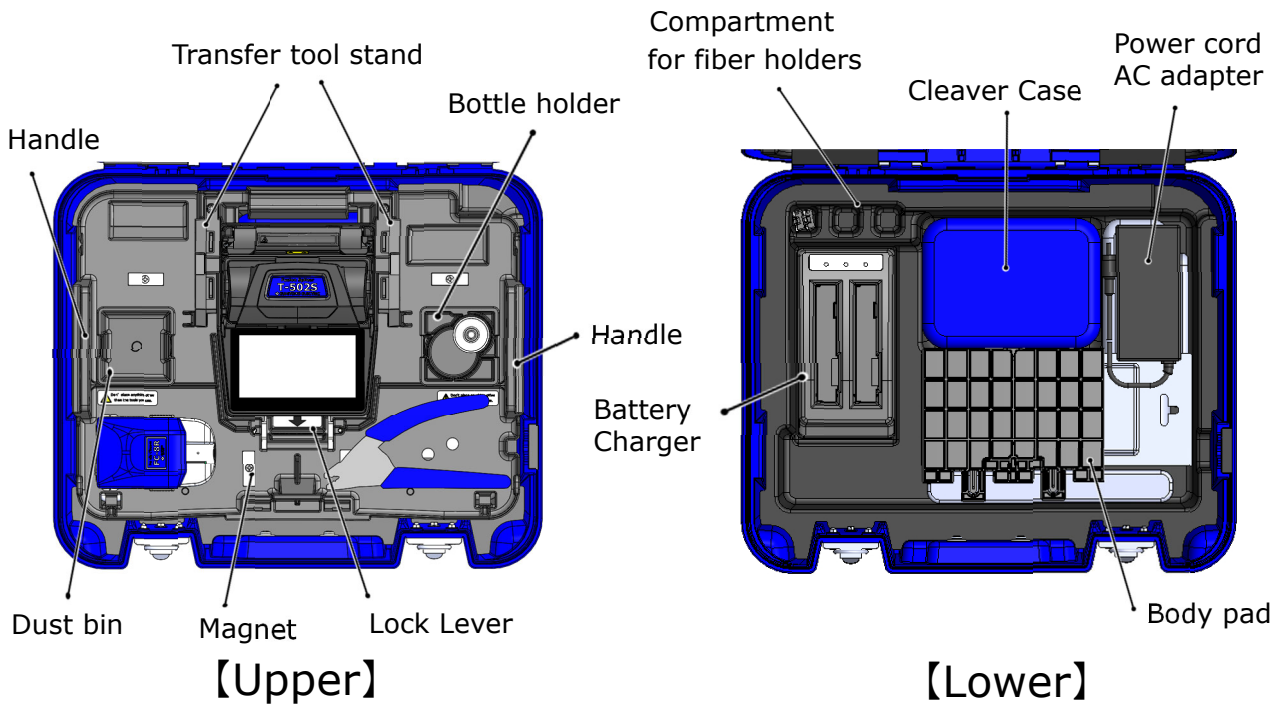


## 2. Basic splicing operation

### ● How to use CC-17

The T-502S fusion splicer is a precision instrument. Its rugged shipping case is custom designed to protect it from impact, dust, dirt, and moisture. Always store and transport the machine in its case.

- Store the T-502S and its accessories in a designated place in the case referring to the photo below.
- Store the T-502S in the direction shown in the photo below.



- If you carry the case while fiber scraps are left in the dust bin, they will be scattered on the WT-17, causing personal injury. Make sure nothing is left in the bin when closing the case for transport.
- Place your tools on an appropriate location of the tray and then close the case. Failure to do so can cause damage to the inner foam.
- Do not force the case lid down or carry the case with the handle or shoulder belt while the case is open. Items may pop out of the case, causing splicer malfunction or personal injury.



Do not close the case with the neck strap placed on the fusion splicer. Doing so can cause damage to the inner foam.

Neck strap



**NG**

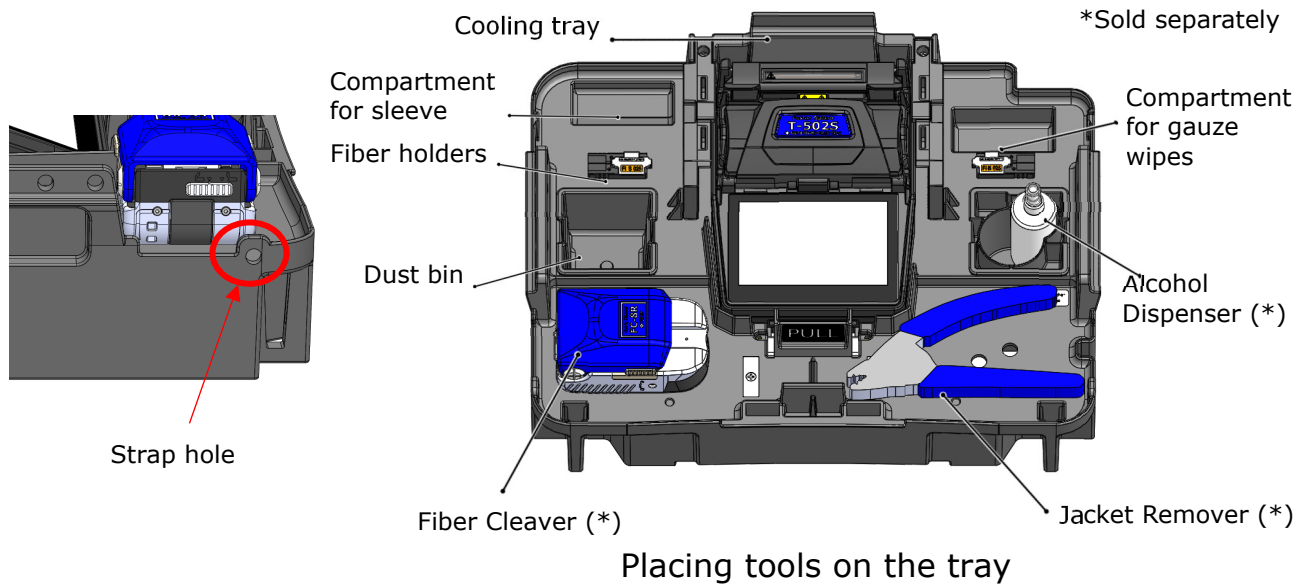


**OK**

## 2. Basic splicing operation

### ● How to use WT-17

The below figure shows an example of placing tools on WT-17.



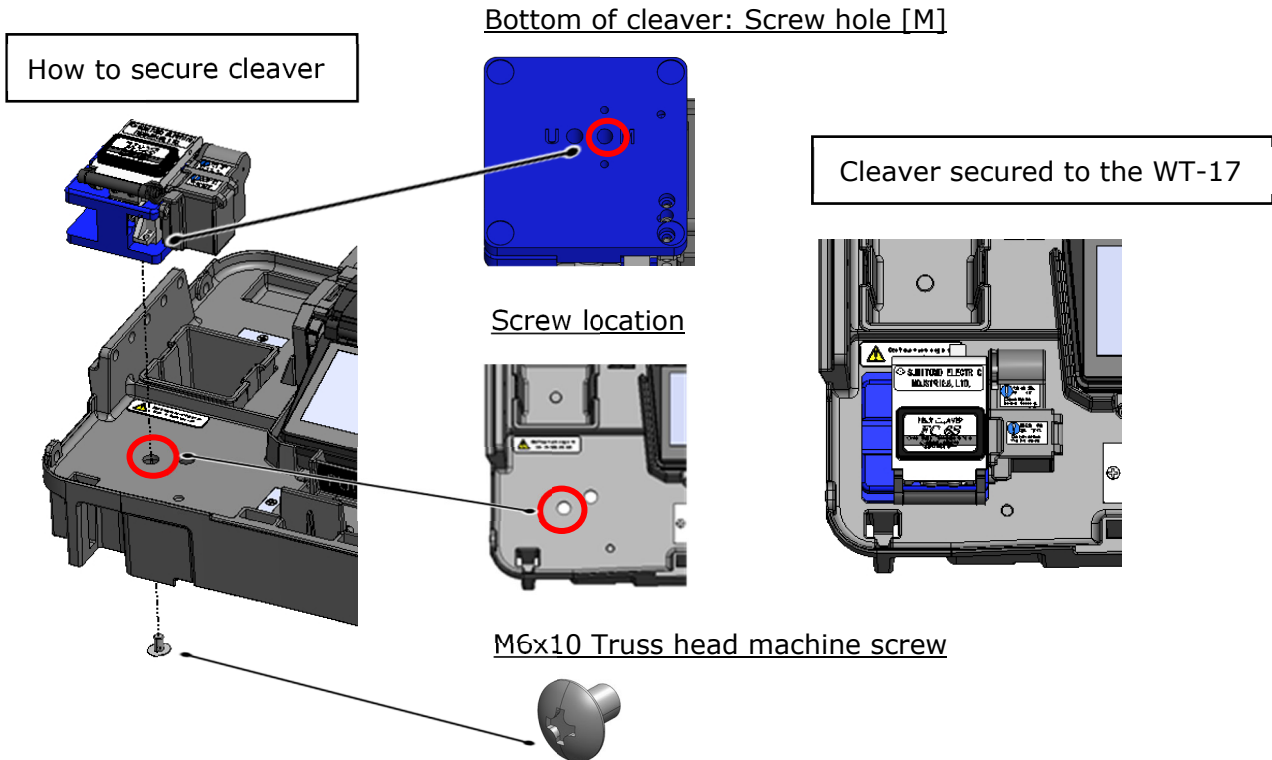
Caution

- Make sure the fusion splicer is properly secured and does not move around.
- When using the FC-8 cleaver, attach its strap to the strap hole on the side of the working tray.
- When using the FC-6 cleaver, secure it with the screws.
- Do not place anything weighing over 3kg (6.6lb) on the tray. The working tray can withstand up to 3kg (6.6lb).

## 2. Basic splicing operation

### ■ How to secure Fiber Cleaver FC-6 series

Place the FC-6 cleaver as shown below. Passing the supplied M6x10 Truss head machine screw through the hole of the WT-17, insert it into the screw hole [M] of the bottom of the cleaver. Tighten the screw with a screwdriver.



The cleaver can be secured to the right side as well as the left side. It can also be secured upside down.

	Cleaver orientation	Left	Right
Right way up			
Upside down			

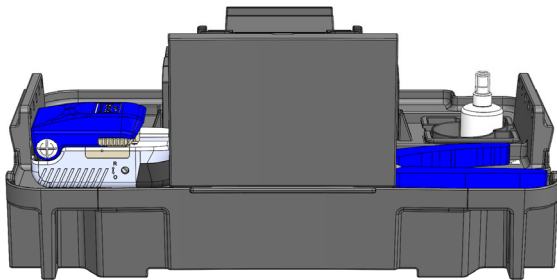
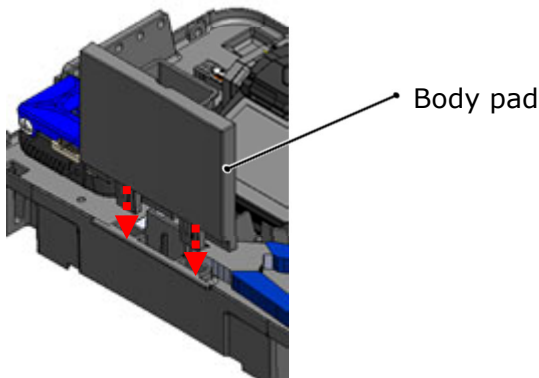


Caution

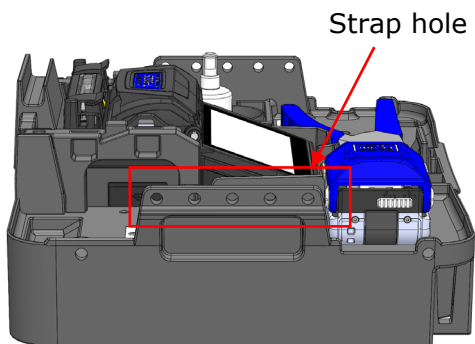
- Before fitting the cleaver to the working tray, empty the off-cut collector. Otherwise, the lid of the off-cut collector opens during fitting, fiber off-cuts will spill out.
- Make sure the screw is fully tightened. Otherwise, the cleaver may fall.

## 2. Basic splicing operation

### How to hold WT-17



1: Attach the body pad to the tray.



2: Hook the strap in one of the strap holes as highlighted in red in the above figure.



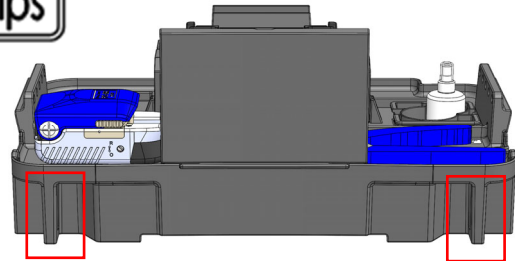
Caution

The tray has 5 strap holes. Please choose one which is the most stable according to the usage.



3: Place the strap around your neck.

Tips



Using a waist belt can improve the stability. Pass the waist belt through the hole highlighted in red.

## 2. Basic splicing operation

### ● How to take out/attach the fusion splicer to WT-17

This page describes how to take out/attach the fusion splicer to WT-17.

#### How to take out the fusion splicer



1: While holding the fusion splicer, pull the lever.

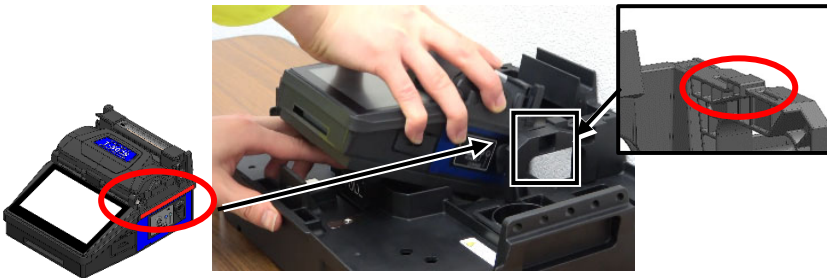


2: Lift the fusion splicer while pulling the lever.



3: Remove the fusion splicer towards you while pulling the lever.

#### How to attach the fusion splicer



1: As shown in the picture left, install the fusion splicer by passing the red-lined section under the red-circled protrusion.



2: Pull the lever and place the fusion splicer on the WT-17 properly.



3: Try to move the splicer after it is locked in place to ensure it is fully secured to the WT-17.



If the fusion splicer is not securely attached to the WT-17, it may fall.

#### Make sure the splicer is properly secured.



**NG**  
The splicer is lifted as it is attached in a wrong way.



**NG**  
The splicer is shaky as it is not locked properly.



## 2. Basic splicing operation

### Preparing power supply

The T-502S is powered from AC adapter or battery.

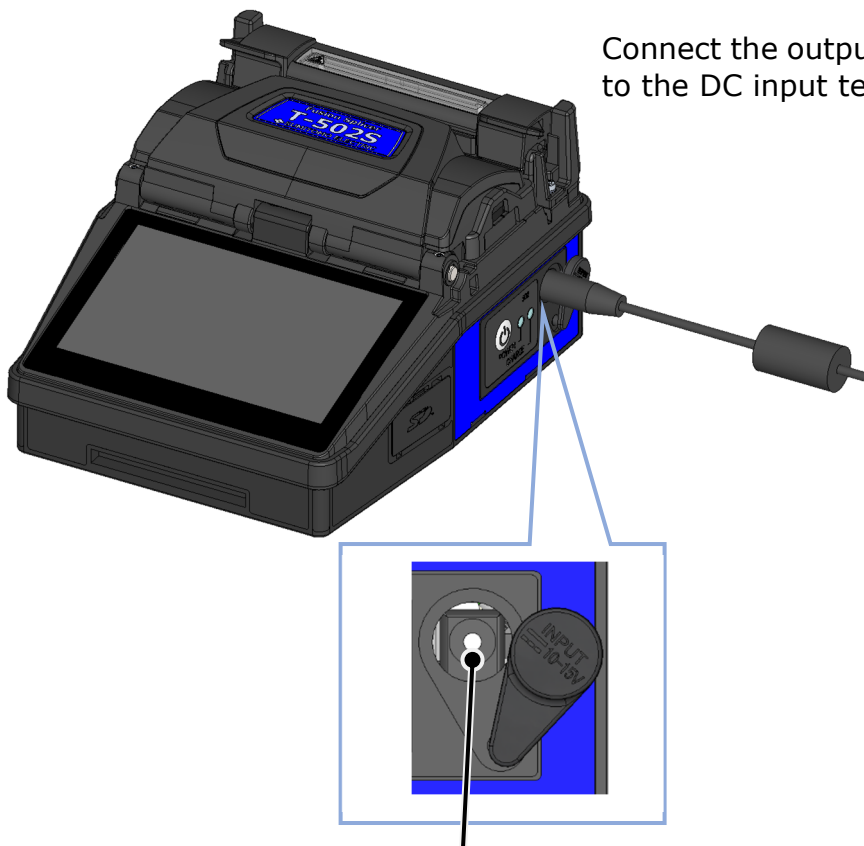
#### AC operation

Connect the AC adapter (ADC-15) to the T-502S when you operate the splicer on AC power.

#### Plugging

Insert the power cord into the AC adapter completely.

Connect the output cord of the AC adapter to the DC input terminal of the T-502S.



DC input terminal



Caution

1. Check the voltage of the AC power supply before use. Be sure to ground the AC adapter by using a power cord with earth terminal.
2. The safety function may activate when voltage and frequency beyond the specification are applied to the AC adapter, causing the AC adapter to stop running.  
In this case, the AC adapter needs replacing for a fee.  
Contact our maintenance service center.
3. Place the AC adapter in a proper location so you can unplug the power cord immediately in case of emergency.

## 2. Basic splicing operation

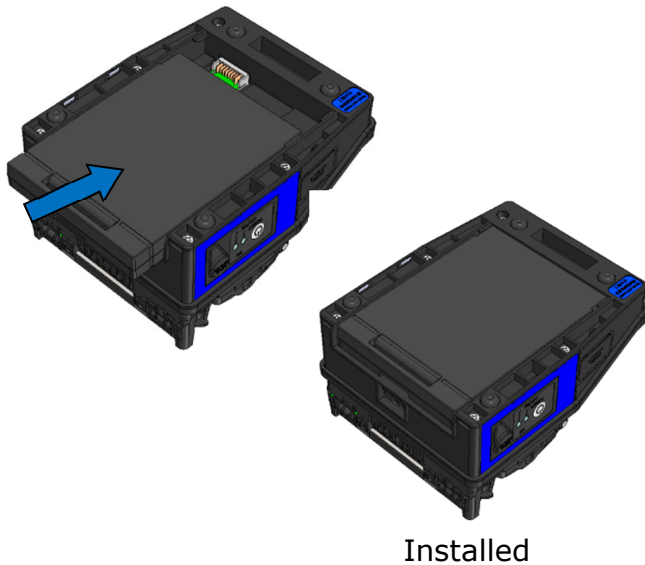
### Battery operation

Install the battery pack (BU-17) into the slot of the T-502S as described below.  
Turn off the splicer and disconnect the AC adapter from the splicer before installing and removing the battery pack.

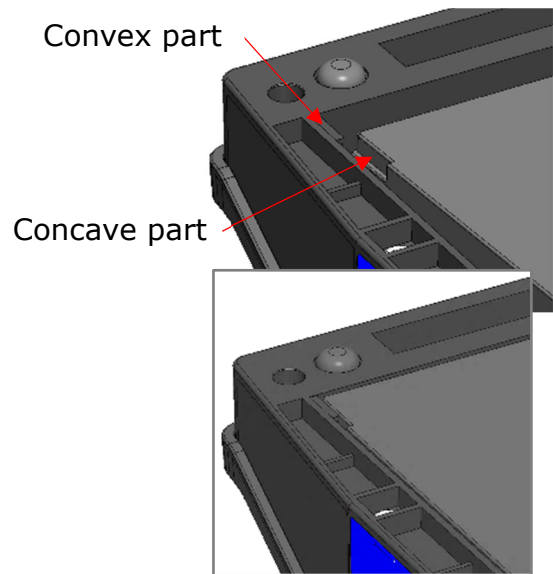
- ▶P.2-10 "Battery charging"
- ▶P.2-11 "Battery level check"

#### Battery pack installation

Insert the battery straight into the slot gently until it gets stuck in place.



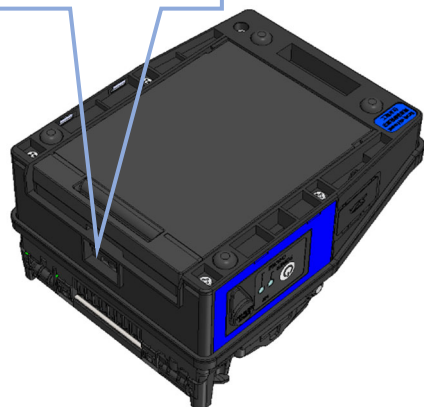
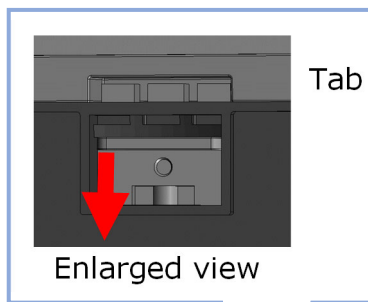
**!** Fit the concave part at the battery pack to the convex part on the splicer, and insert the battery pack completely.



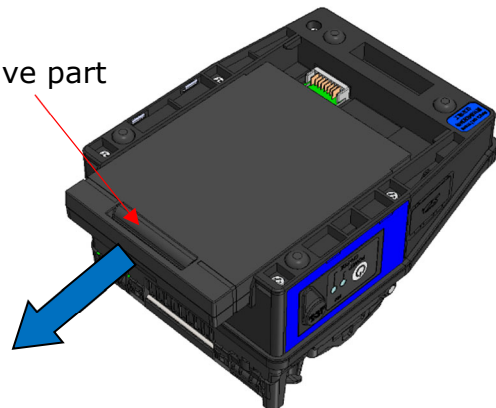
Do not push it in by force. Doing so may cause damage.

#### Battery pack removal

- 1: Unlock the battery slot.
- 2: Hook your finger in the concave part of the battery pack, and remove the battery pack.



Concave part

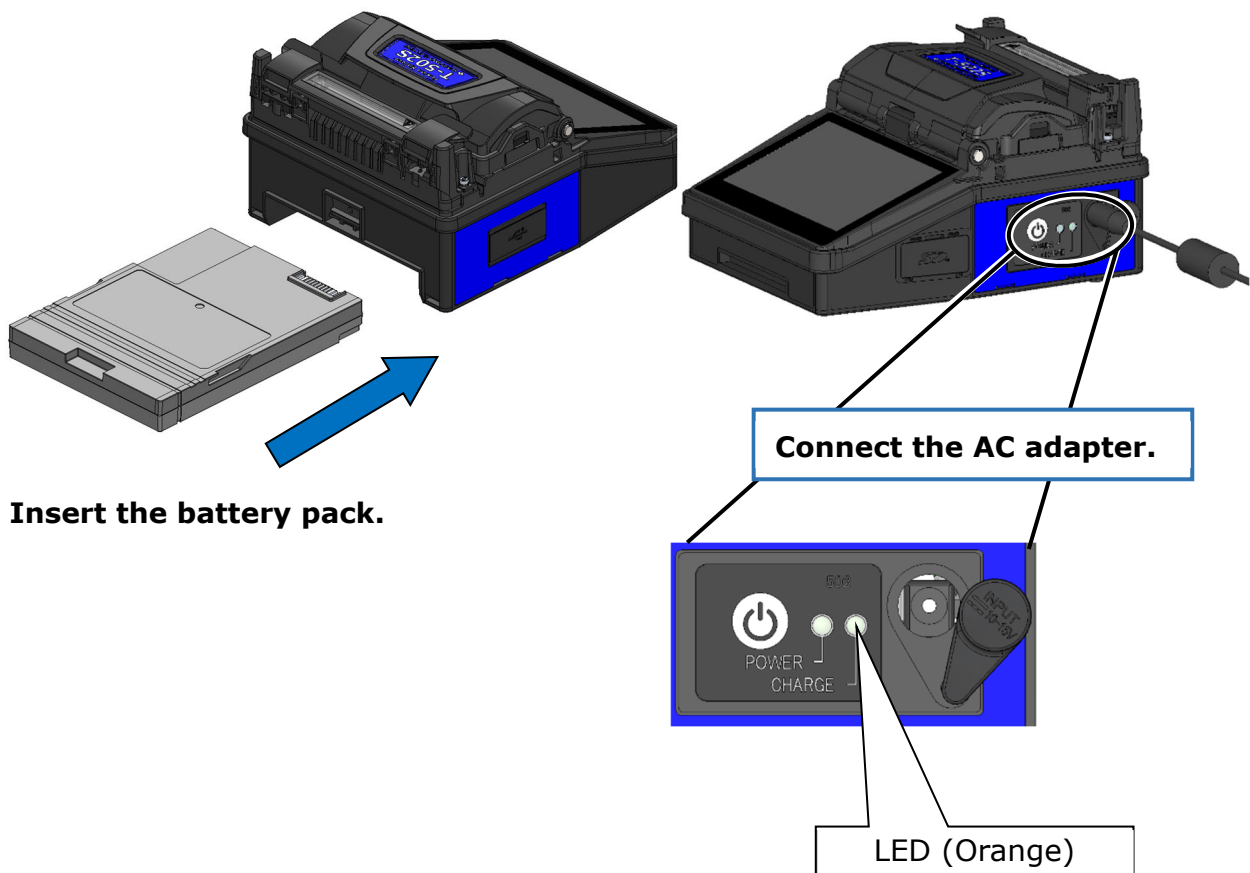


## 2. Basic splicing operation

### ■ Battery charging

- Before using the battery pack for the first time, charge the battery pack. (The battery is not fully charged before shipping.)

- 1: Insert the battery pack into the T-502S.
- 2: Connect the AC adapter to the T-502S.
- 3: The LED (Orange) next to the DC input terminal blinks and the charging is started.
- 4: It takes 4 hours to finish charging though the charging time differs according to the remaining battery capacity. The LED (Orange) illuminates when the charging completes.



Caution

- The battery pack can be charged while the splicer is in use. However, it takes a longer compared with the time when the splicer is turned off.
- Charge the battery in the following temperature range. The battery pack might be deteriorated (decrease in capacity) at the temperature that exceeds the range.

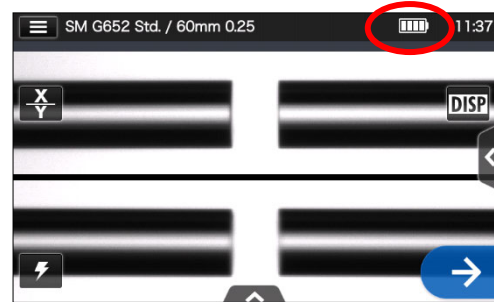
**\*Temperature range for charging: 0°C~+40°C**

## 2. Basic splicing operation







### ■ Battery level check

- Check the battery level on the monitor

The battery level is also displayed as a battery level indicator on the monitor.



\*The possible cycle displayed on the monitor is estimated based on the remaining battery level. It changes according to the operational environment and condition. (No guaranteed value)

Status	Current battery level				
	0~5%	6~25%	26~50%	51~75%	76~100%
Discharging					
Charging					

Be sure to charge the battery before use if the battery level is low.

## 2. Basic splicing operation

### Precautions for battery pack

- The battery pack is consumables. Repeated charging and discharging decreases battery life.
- Store the battery pack within the following temperature range. Failure to do so may lead to deterioration in performance.
  - \*Battery pack storage temperature range:
    - 20°C ~ +50°C (if stored for less than 1 month)
    - 20°C ~ +40°C (if stored for less than 3 months)
    - 20°C ~ +20°C (if stored for less than 1 year)
- Do not use or store the battery pack at high temperature, such as in strong direct sunlight, in cars during hot weather. This may cause leakage of battery fluid.
- If you are not going to use the battery pack for a long period, charge the battery pack once every 6 months.
- If you are not going to use the splicer, remove the battery pack from the splicer.

### When should the battery be replaced?

When the splice cycle decreases extremely with a fully charged battery, a new battery pack should be purchased.

When disposing of the battery pack, contact our maintenance service center or follow the local regulations.

- It may take approximately 30 minutes before the battery pack goes into a quick charging mode.

### ● DC operation (car battery)

The car battery cable PC-V25 (option) is required to operate the splicer on DC power (car battery). Contact a sales representative.

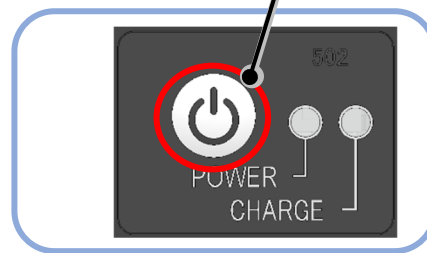
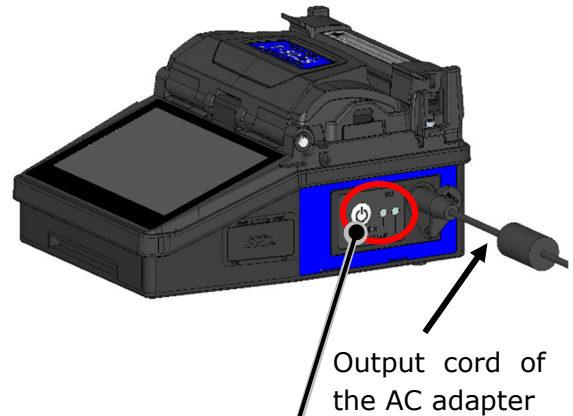
## 2. Basic splicing operation

### Optical fiber splicing

#### Turning on/off the splicer

##### Turning on the splicer

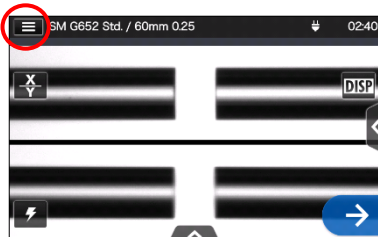
- 1: Ensure that the electrodes are fully inserted in the splicer.
- 2: Insert the output cord of the AC adapter into the DC input terminal.
- 3: Press the Power key (🔌) for more than 1 second to turn on the power. Each motor of the splicer is initialized after turning on the power, and then Home screen is displayed after a few seconds.



Power key

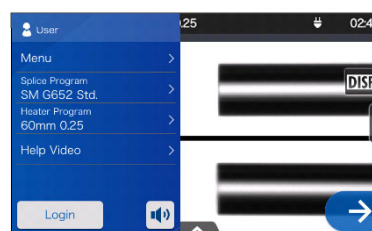
If you press the Power key right after connecting the power cord to the power supply module, it may take a few seconds until the splicer is powered on.

##### Home screen



After splicer is turned on, Home screen is displayed

##### Settings panel screen



To display the Settings panel, tap the Settings panel icon (☰) on the Home screen.

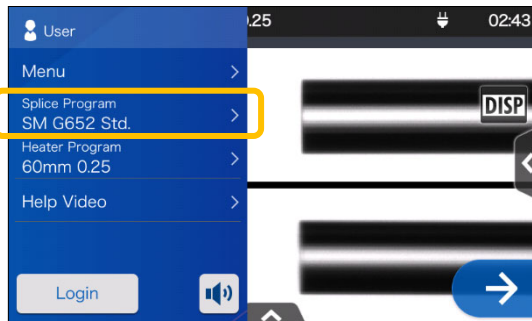
►P.1-10 Screens and icons

##### Turning off the splicer

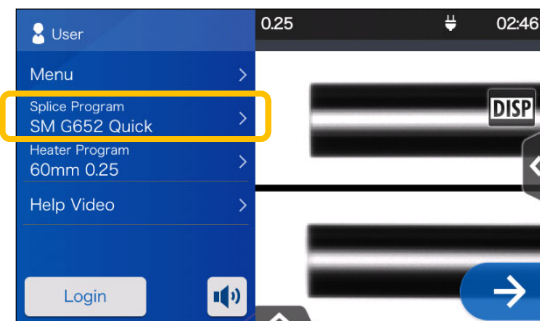
Press the Power key (🔌) for more than 1 second to turn off the power.

## 2. Basic splicing operation

### ● Selecting splice program



1: Tap the Splice program label on the Settings panel.

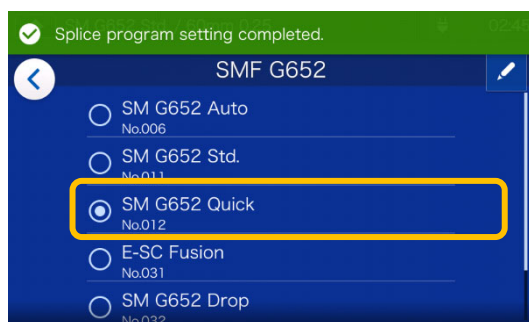


4: Splice program is changed.



#### Splice Program screen

2: Select a fiber category.

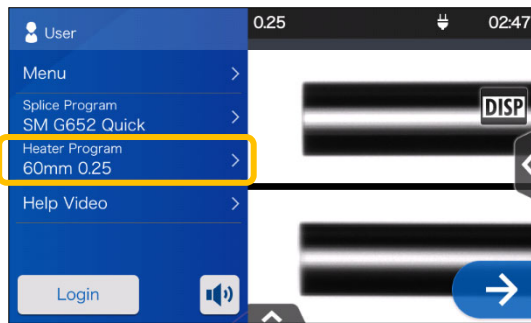


3: Tap the splice program you would like to use.

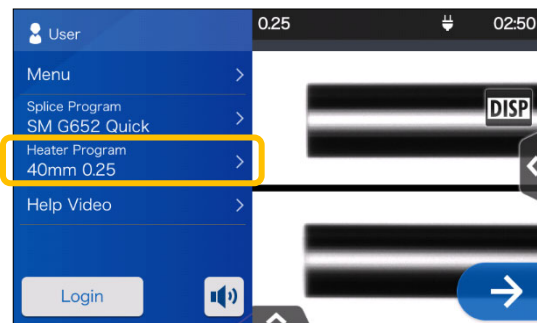
- ▶ P.4-1, P.4-2 Splice program list
- ▶ P.4-3 Customizing splice program

## 2. Basic splicing operation

### ● Selecting heater program



1: Tap the Heater program label on the Settings panel.



4: Heater program is changed.



#### Heater Program screen

2: Select a sleeve type.



3: Tap the heater program you would like to use.

- ▶ P.5-1, P.5-2 Heater program list
- ▶ P.5-3 Customizing heater program

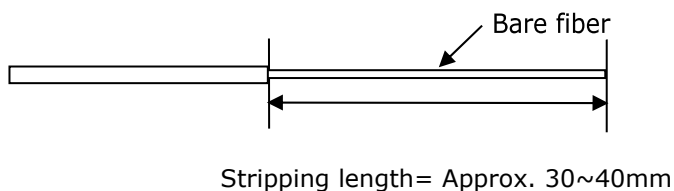


## 2. Basic splicing operation

### ● Stripping the fiber coating / Cleaning the bare fiber

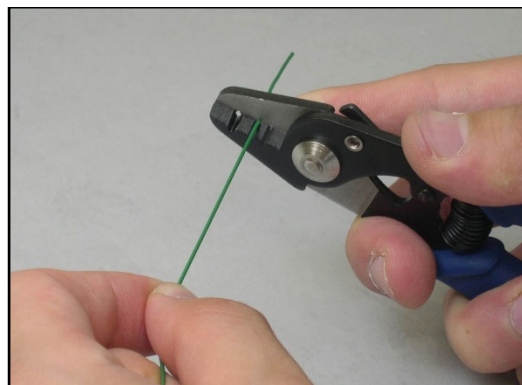
- 1: Clean the fiber coating thoroughly to remove cable gel or other stains.
- 2: Strip Approx. 30~40mm of the fiber coating with a jacket remover. (An example shows use of Sumitomo JR-M03 jacket remover and the strip length shown below applies to any stripping tools. If you use other model, please refer to its operation manual.)

\*If the stripping length is too long, the fiber cleaver cannot collect an off-cut in the off-cut collector.

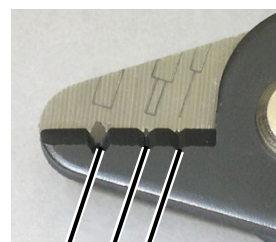


Use the correct groove of the remover according to the fiber coating diameter.  
→ See figure <1>.

- 3: Repeat the stripping process for the other fiber.
- 4: Clean the bare fiber from the end of the fiber coating with a lint-free gauze pad moistened with pure alcohol. Pull the bare fiber through the gauze pad. Rotate the fiber by 90 degrees to remove any coating residue. Do not reuse the gauze pad that was used.



<1> Check the fiber coating diameter.

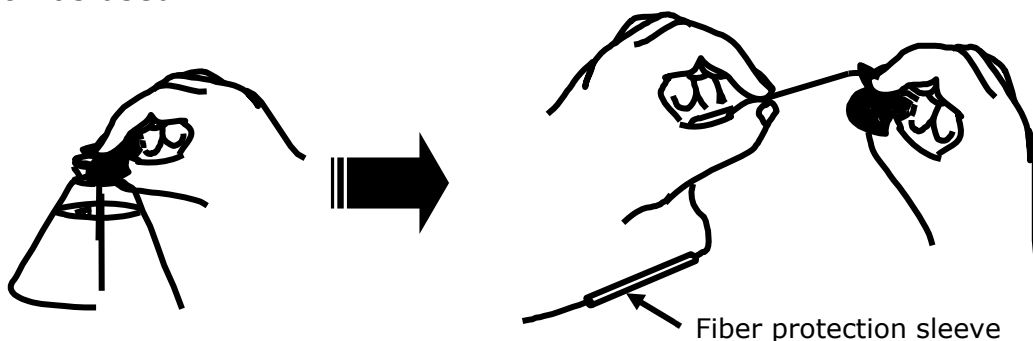


(1) (2) (3)

- (1) Fiber coating diameter : 1.6-3mm
- (2) Fiber coating diameter : 600-900 $\mu$ m
- (3) Fiber coating diameter : 250 $\mu$ m

The JR-M03 strips approx. 25mm of fiber coating at a time. To strip 30~40mm of the fiber coating, repeat the stripping operation.

**Keep the fiber squeaky clean.**



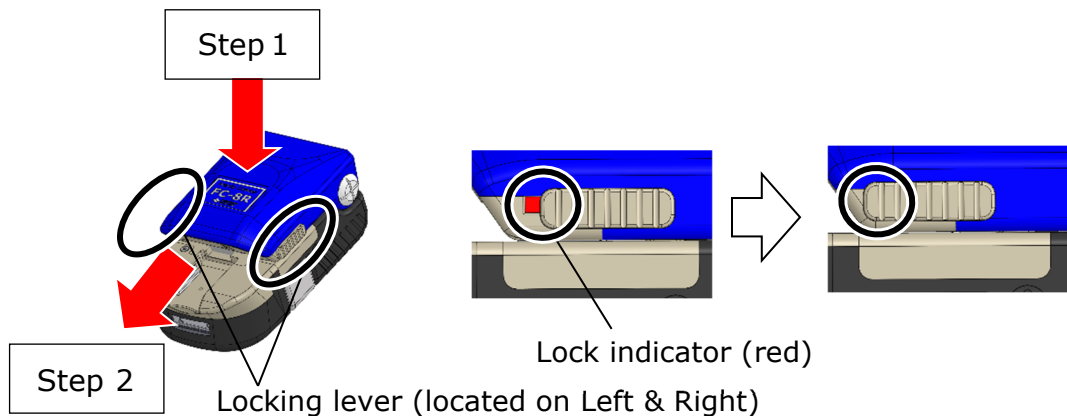
## 2. Basic splicing operation

### • Cleaving the fiber

Cleave the fiber. (An example shows use of Sumitomo FC-8R cleaver. The cleave lengths described below are also applicable to any cleaving tools. If you use other models of cleavers, please refer to the operation manual.)

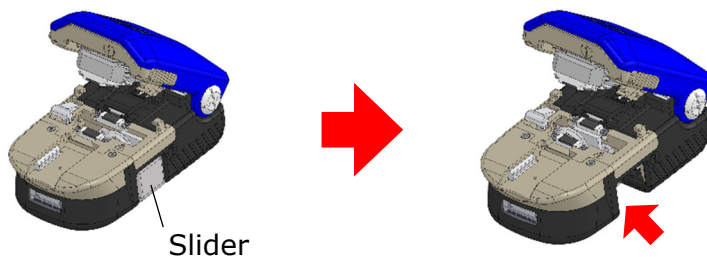
**Applicable cleave length: 5mm-16mm (For  $\phi 0.25\text{m}$  coating dia.),  
8-16mm (For  $>\phi 0.25\text{mm}$  coating dia.)**

- 1: Slide both locking levers to open the lid. While pushing down the lid lightly, hold both locking levers and slide them together to the front at the same time until a red indicator is not visible at all.



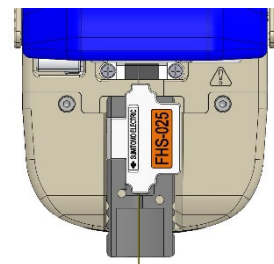
Sliding one locking lever does not open the lid smoothly.

- 2: Push the slider fully until it's locked.



Do not touch the blade.

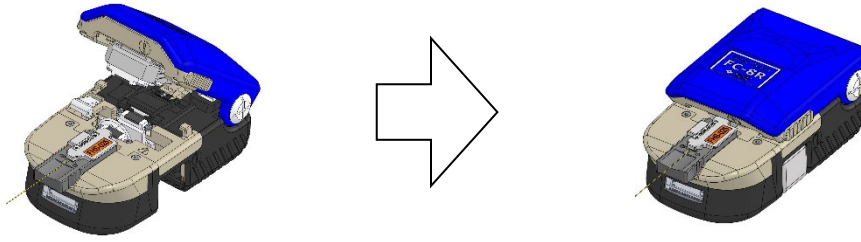
- 3: Place a fiber holder in the fiber holder receptacle.



- Ensure the edge of the fiber holder touches the edge of the receptacle.
- The fiber bin only collects a specified cleave length. If the cleave length is not optimum, the collector may not collect an offcut.

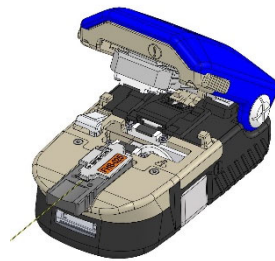
## 2. Basic splicing operation

4: Close the lid. The slider is automatically pushed back. The fiber is cleaved.

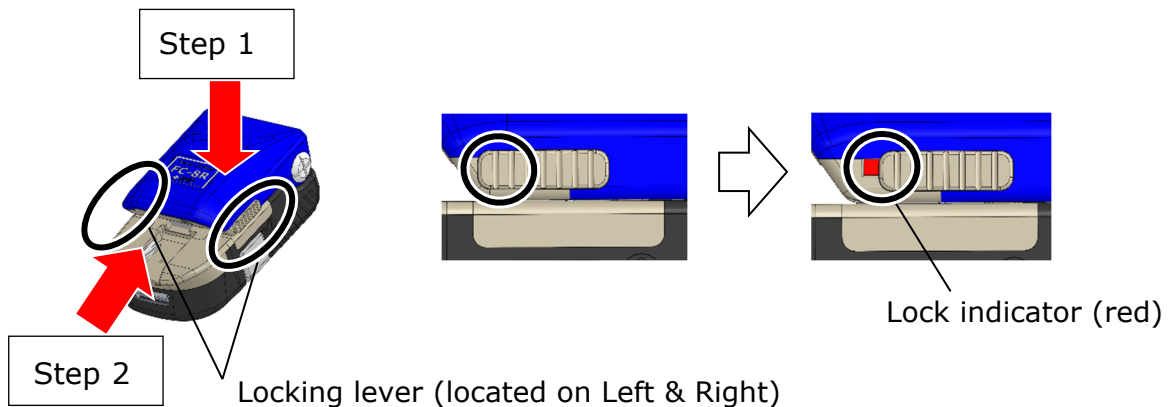


Do not place your finger where the slider is pushed back. The slider may hit the finger, resulting in an injury.

5: Open the lid. A fiber offcut is automatically collected. The cleaving process is completed. Remove the fiber holder from the fiber holder receptacle.



6: After using the cleaver, slide back the locking levers to lock the lid. While keeping the lid closed, hold both locking levers and slide them to the back until the locking levers do not move. Make sure the red indicator is completely visible.



If the lid is closed with one locking lever or the locking levers are not slid fully, the lid will accidentally open during storage or transport, resulting in bodily injury.

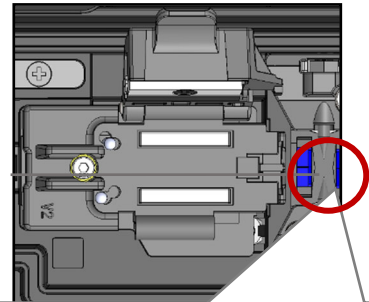


1: Do not re-clean the fiber after cleaving.  
2: To avoid damaging or contaminating a delicate fiber end, insert the fiber in the splicer immediately after preparation.  
3: Glass-fiber fragments are extremely sharp. Handle with care.

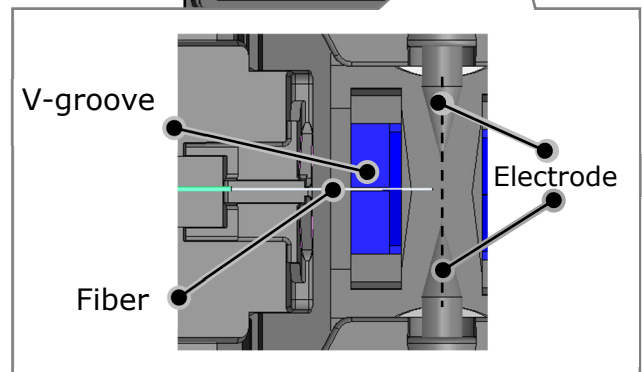
## 2. Basic splicing operation

### ● Inserting fibers into the splicer

1: Open the hood and the fiber coating clamp lid.

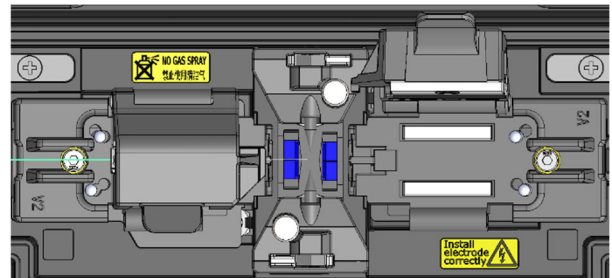


2: Place the fiber in the splicer so the fiber end is between the edge of the v-groove and the electrodes.

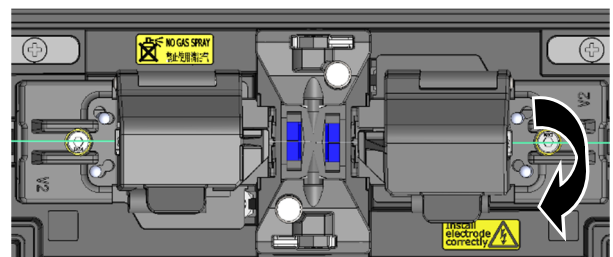


3: Close the fiber coating clamp lid.

Do not touch the fiber end face against any surface.



4: Repeat step 2 to 4 for the other fiber.



5: Close the hood.

6: Start an arc test or the splicing process.

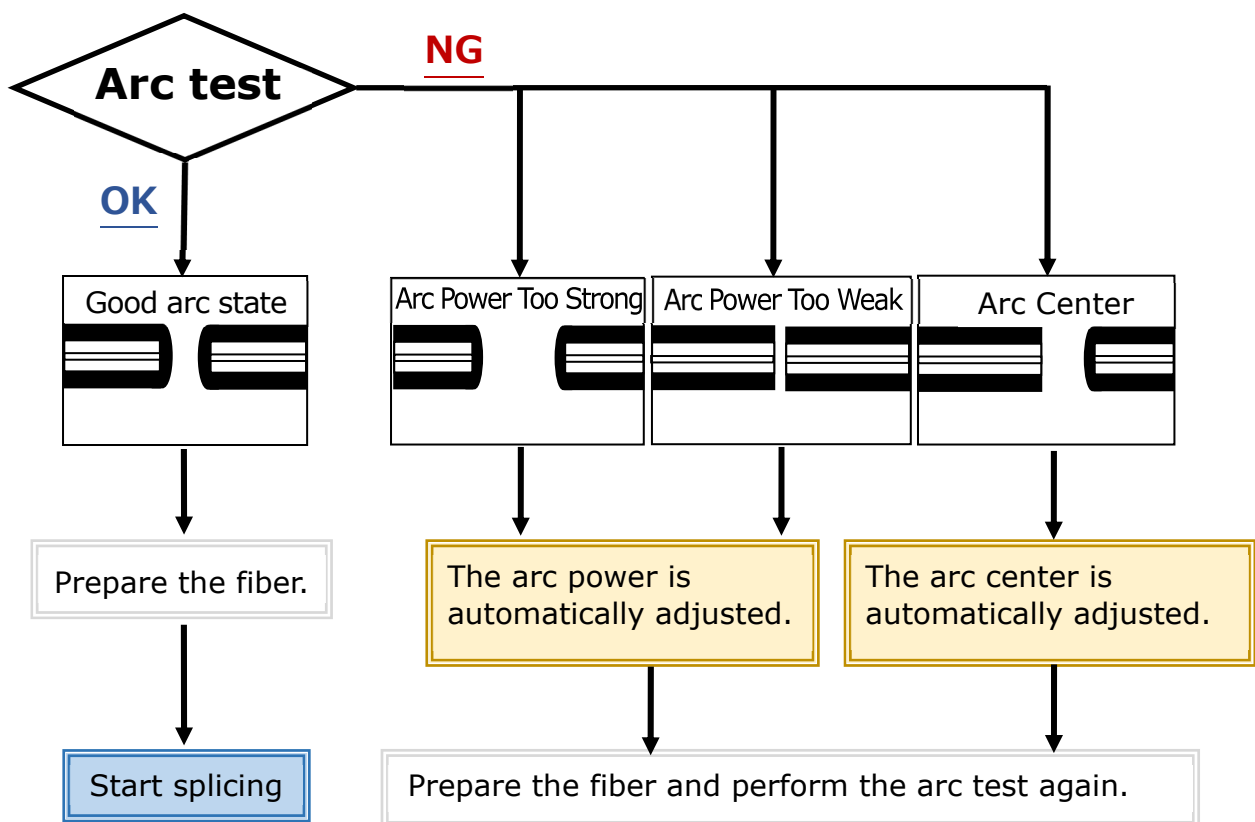
## 2. Basic splicing operation

### ● Arc test

The fusion splicing is a method of melting and connecting the point of optical fiber by heat of electrical discharge. Since optimum arc conditions are different depending on the environments (atmospheric pressure and temperature) and the electrode conditions (wear-out and accumulation of the glass) and the optical fibers (manufacturer and SMF/MMF, etc.), an optimum arc condition is essential to achieve a low splice loss. Please perform an arc test before splicing in a typical splice program such as "SMF Standard".

Auto Mode which is incorporated in the T-502S automatically analyzes and then calibrates an arc power at each splice. Normally an arc test does not need performing. However, **the arc test should be performed in the following situations.**

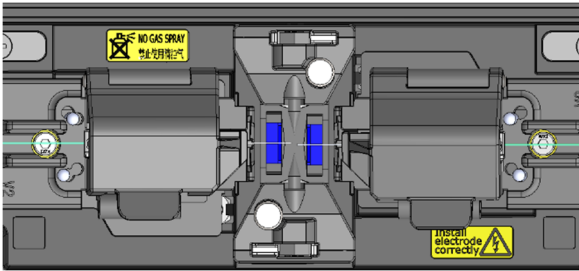
- Poor splice performance  
(high or inconsistent splice losses, poor splice strength)
- After electrode replacement
- Extreme changes in temperatures, humidity or air pressure



The adjusted arc power level is stored even if the splicer is turned off.

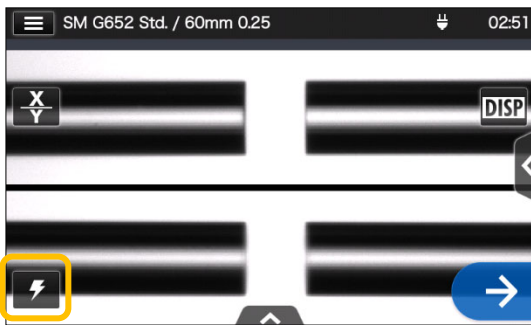
## 2. Basic splicing operation

### ■ Arc test procedure

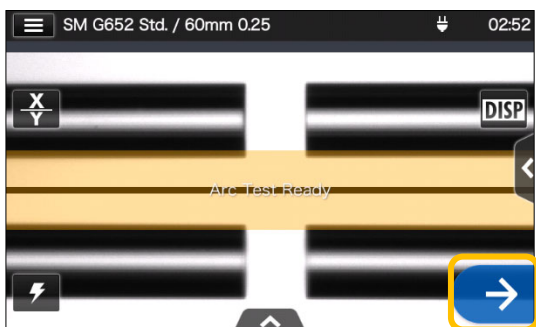


1: As mentioned in the previous pages, load a prepared fiber. (The coating is removed and fiber is cleaved.)

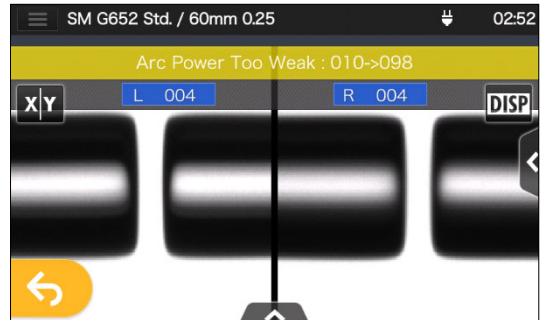
▶P.2-19 Inserting fibers into the splicer



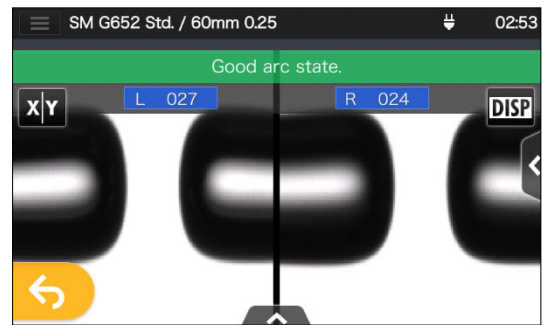
2: Tap Arc Test icon .



3: After "Arc Test Ready" appears, tap the Set icon . An arc test is started.



4: The melt back distance of the left and right fibers and the arc center position which are measured via image processing are displayed on the monitor screen. (The arc center position value is displayed only if the position is shifted.)



5: After "Good arc state." displayed, begin the fiber preparation procedure to perform a splice.

If "Arc Power Too Weak", "Arc Power Too Strong" or "Arc Center" is displayed, prepare the fiber again and repeat the test until "Good arc state." is displayed. (Refer to the previous page.)

## 2. Basic splicing operation

### Starting the automatic splice

Here is a summary of the splicing operation procedures.

1: Slip a protection sleeve over the fiber.

2: Strip the fiber coating and clean the fiber. If you have performed an arc test, prepare the fiber again.

- ▶ P.2-16 Stripping the fiber coating
- ▶ P.2-17 Cleaving the fiber

3: Load a prepared fiber in the fiber coating clamp of the fusion splicer.

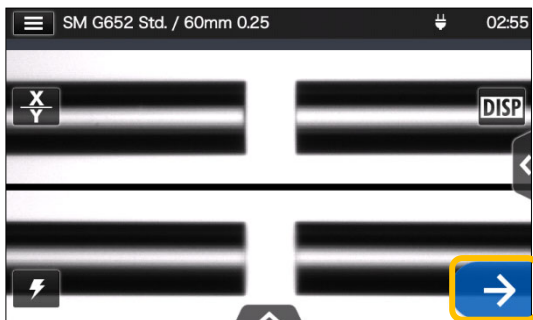
(▶P.2-19)

Tap the Set icon (➡) to start splicing.



Be sure to slip the fiber protection sleeve over one of the fibers to be spliced before stripping and cleaving the fibers. The fiber protection sleeve cannot be installed after splicing.

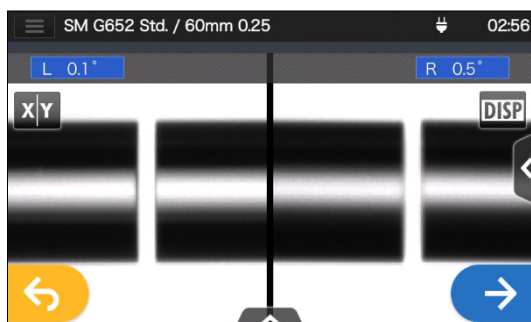
### Making a splice



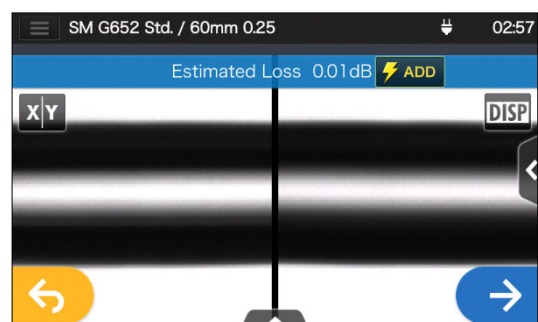
1: Tap the Set icon (➡).



3: Arc is generated.



2: Inspection of fiber end face & dust.



4: Estimated loss is displayed.


**After the splicing process is complete,**





- ▶Checking splice image and data P.2-23
- ▶Splice error possible cause and troubleshooting P.2-24
- ▶Proof test P.2-25

## 2. Basic splicing operation

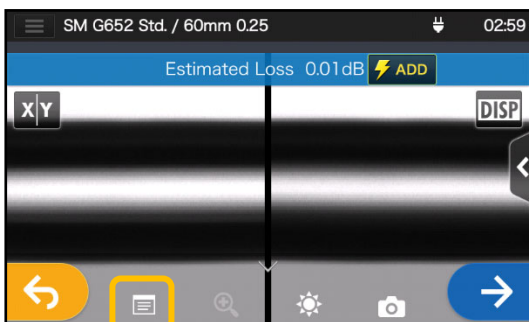
### ■ Checking splice image and data



You can check and save image and/or text splice data at the arc pause stage or after splicing.

Tap the Control panel icon () . You can do the following actions.

	View splice data after splicing
	Adjust the zoom of a fiber image. (Available when <b>X</b> or <b>Y</b> is selected)
	Adjust display brightness.
	Capture a fiber image on the screen.

### Checking splice data and taking a memo



1: After splicing, tap the Splice data details icon () on the Control panel () .



2: View and check splice data.



3: Tap "Edit..." to add a memo.






► **View splice data P.6-8**



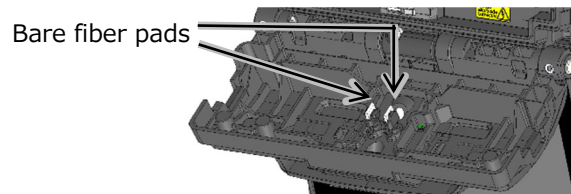
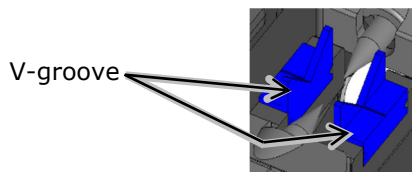
## 2. Basic splicing operation

### ■ Splice error possible cause and troubleshooting

Do a visual check of the splice point viewed on the monitor. If any symptoms below appear or an estimated loss is too high, read the troubleshooting against the symptom and re-do the entire splicing procedures from the beginning.

Symptom	Possible cause	Troubleshooting	Refer to
<b>Bulging</b> 	Overlap is too big.	Decrease the Overlap.	▶P.4-6 Splice program editable items
	Arc power is not optimum.	Perform an arc test to make sure the splicer gives "Arc OK".	▶P.2-20 Arc test
	There is dust on the V-groove and bare fiber pads.	Clean the V-groove and bare fiber pads.▶ See the illustrations below.	▶P.3-1 Cleaning V-grooves, P.3-2 Cleaning bare fiber pads
<b>Neck-down</b> 	Overlap is too small.	Increase the Overlap.	▶P.4-6 Splice program editable items
	Arc power is not optimum.	Perform an arc test to make sure the splicer gives "Arc OK".	▶P.2-20 Arc test
	There is dust on the V-groove and bare fiber pads.	Clean the V-groove and bare fiber pads.▶ See the illustrations below.	▶P.3-1 Cleaning V-grooves, P.3-2 Cleaning bare fiber pads
<b>Bubble</b> 	Prefuse time is too short.	Increase the Prefuse time.	▶P.4-6 Splice program editable items
	There is dust on the fiber.		▶Instruction manual that came with the cleaver you use.
	The cleave angle of the fiber exceeds the allowable limit.	Cleave the fiber again.	
<b>White line</b> 	Arc power is not optimum.	Perform an arc test to make sure the splicer gives "Arc OK".	▶P.2-20 Arc test
	Prefuse time is too short.	Increase the Prefuse time.	▶P.4-6 Splice program editable items
<b>Black line</b> 	There is dust on the fiber.	Cleave the fiber again.	▶Instruction manual that came with the cleaver you use.

### Cleaning V-groove and bare fiber pads



A white line, black line or vertical line appears at the splice point when MMF, dissimilar fibers or fibers with different diameters are spliced. But it does not affect splice quality, such as splice loss, tensile strength, and etc.

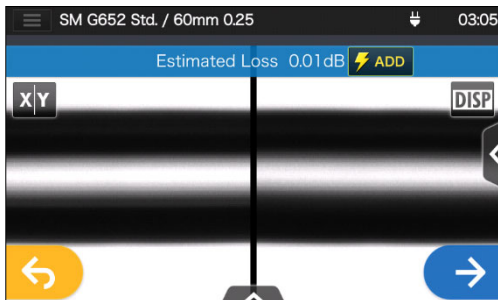
## 2. Basic splicing operation

### ● Proof test

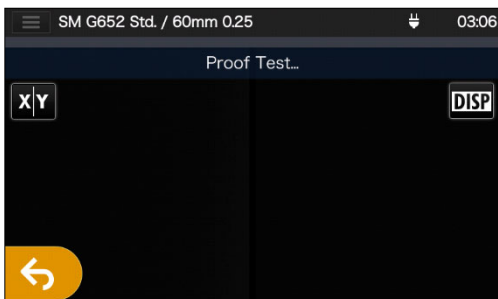
After fusion splicing is complete, the splicer performs a proof test to verify the tensile strength of the splice.

Open the hood or tap the Set icon to start the proof test. (Once started, the proof test cannot be cancelled.)

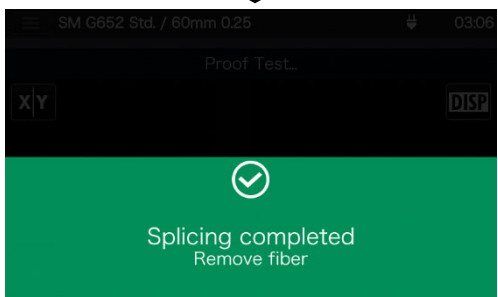
Automatic proof test



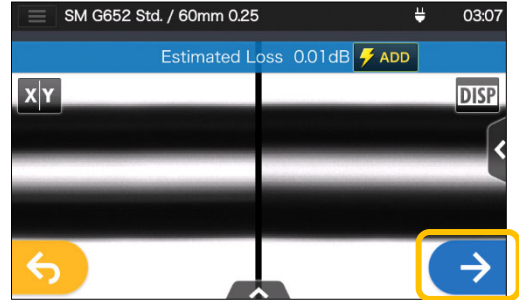
1: Open the hood.



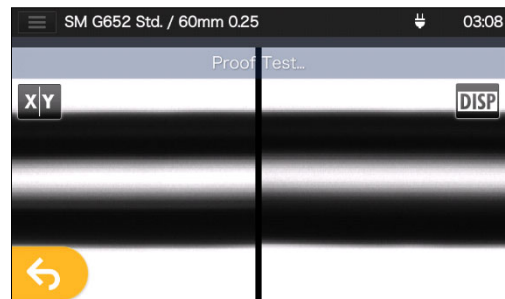
2: The proof test is automatically started.



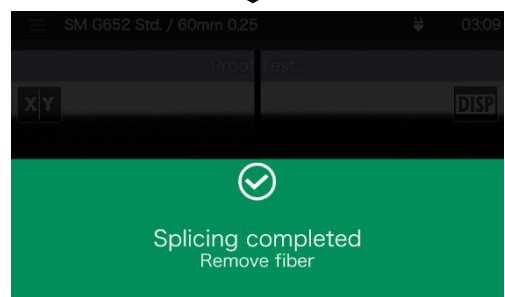
Manual proof test



1: Tap the Set (→) icon.



2: The proof test is started.



**When the proof test is complete, the screen as shown above is displayed.** ▶ Proceed with the heating process. See the next




Take care to keep the spliced fiber straight. Do not flex it back and forth. Doing so will cause the spliced fiber to be broken, resulting in loss of the long term reliability of the fiber.

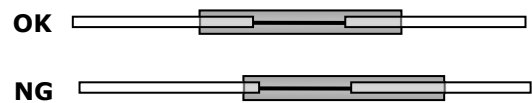
## 2. Basic splicing operation

### ● Splice protection

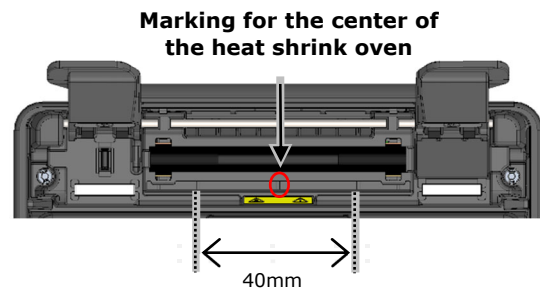
1: Open the heat shrink oven lid.





2: Open the hood and the fiber coating clamps. Take out the spliced fiber. Do not flex and bend it. Slide the protection sleeve (▶P.2-22 ) over the center of the splice.

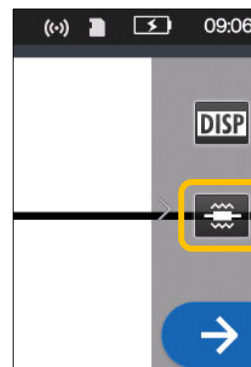


3: While keep applying a slight tension to the left and right fibers, lower them onto the heat shrink oven. The oven lid close accordingly.



When lowering the fiber onto the heat shrink oven, use the markings on the heat shrink oven as a reference.

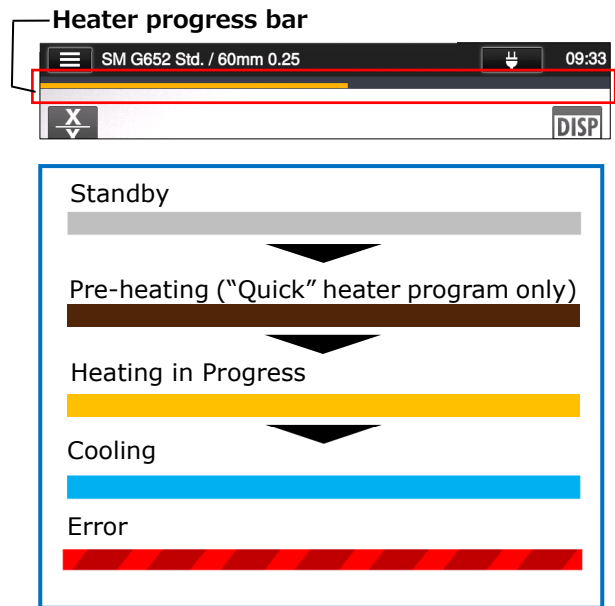
4: Tap the Heater icon (  ). The heat cycle is started. If you would like to cancel the heating process, tap the Heater icon (  ) again.



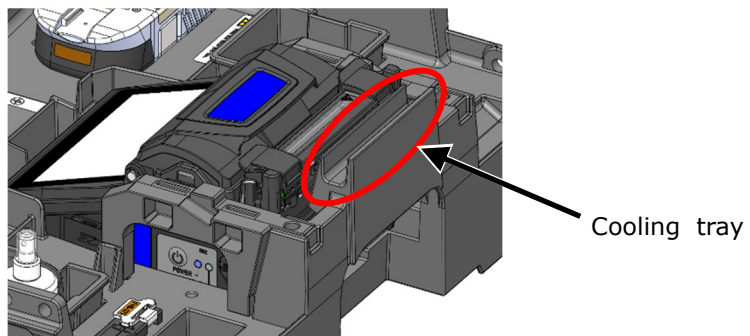
If Auto start heating is set to ON, the heating operation is automatically started when the fiber is placed into the heat shrink oven.

## 2. Basic splicing operation

5: The Heater progress bar shows a progress of the heating cycle. The splicer gives a beep sound indicating completion of the heating cycle. Take out the sleeve from the heat shrink oven after a beep sound is heard.



6: Place the protection sleeve onto the cooling tray.



Caution.

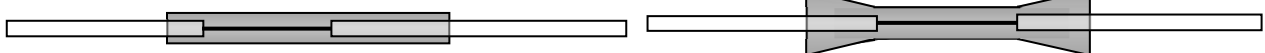
If the sleeve is taken out from the oven before heat cycle completed, the splice loss might increase because the less cooling cause fiber bending or twisting. Please wait for the finish of heating cycle. After the heat cycle is complete, the fiber protection sleeve may be hot. Handle with care.

Never touch the surface of the heating plate during the heating operation. Doing so may cause personal injury and damage to the heat shrink oven.

### Evaluating protection sleeve

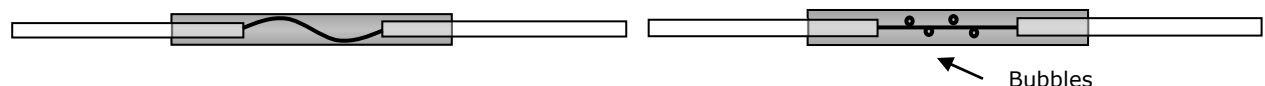
**NG**

1: The shrinking sleeve is not centered over the splice.      3: Incompletely shrunk (trumpet end)



2: Bend in bare fiber

4: Bubbles on bare fiber



## 2. Basic splicing operation

### Drop cable splicing

#### Applicable cable

- Tight buffer type single fiber drop cable.

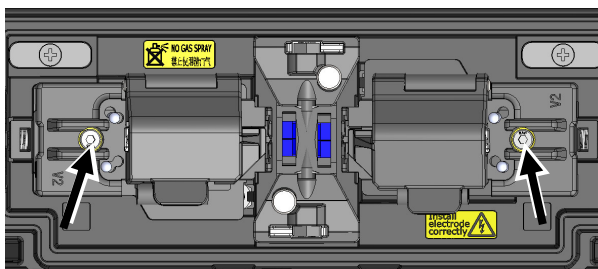
#### Required items

- Fusion splicer (T-502S)
- Allen key 1.5mm
- Cross-recessed screwdriver
- Nippers
- Jacket remover
- Fiber cleaver
- Fiber holders for drop cable

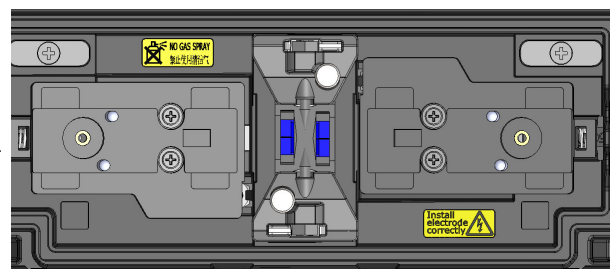
#### Preparation

##### <Fusion splicer>

- Using the allen key, remove the fiber coating clamp from the splicer.



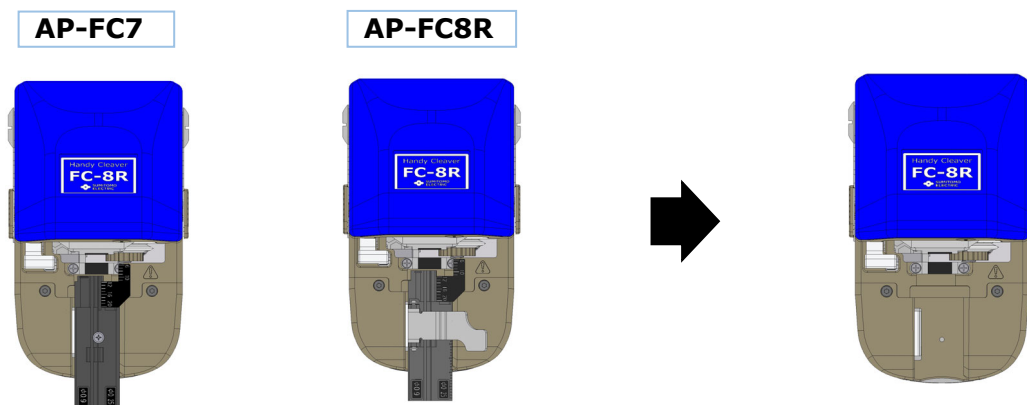
Factory default



Fiber coating clamp is removed.

##### <Fiber cleaver>

- If the single fiber adapter AP-FC7 or AP-FC8R is attached to the cleaver, it must be removed.



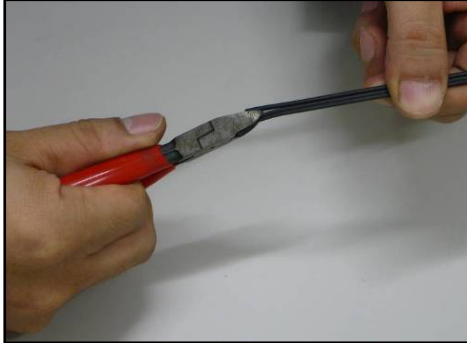
Groove for drop cable is not available.

Remove the single fiber adapter.

## 2. Basic splicing operation

### ● Removing cable sheath

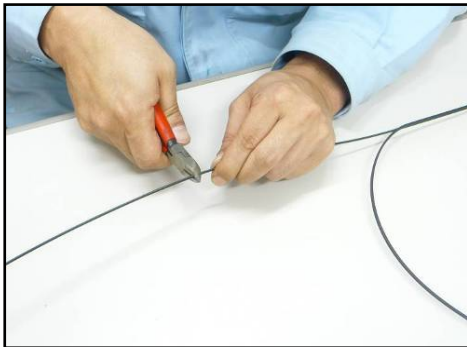
Clean the cable sheath thoroughly to remove cable gel or other stains.



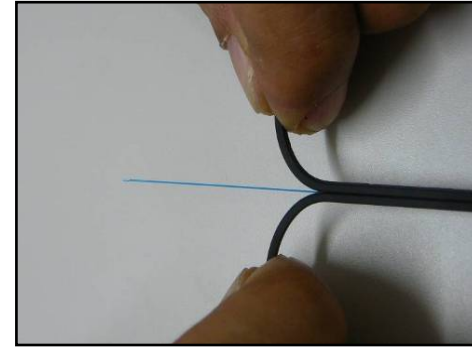
1: Separate the steel wire from the cable using nippers.



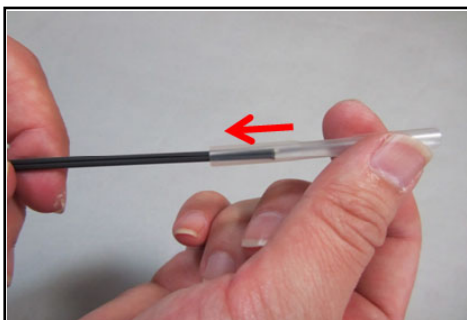
4: Make a slit along the groove of the cable sheath using nippers.



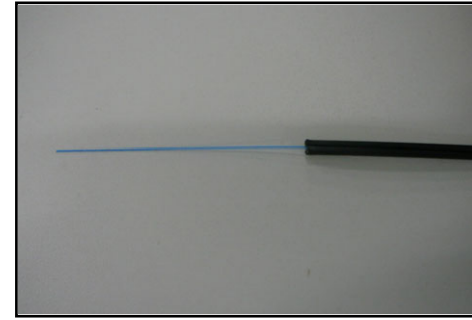
2: Cut the steel wire to a desired length.



5: Split the cable sheath to expose 30~40mm of optical fiber. Cut off the split cable sheath.



3: Insert a protection sleeve over the cable.



6: The cable sheath is removed. Repeat step 1 to 5 for the other cable. Cut each half of the cable sheath to the same length.



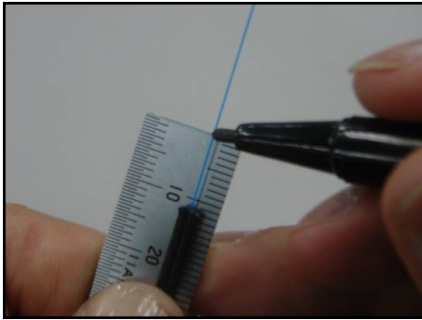
Caution

Take care not to damage the optical fiber when cutting the cable sheath.

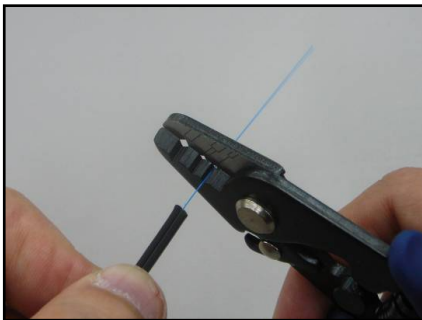
## 2. Basic splicing operation

### ● Fiber preparation procedures 1 (AP-FC6SA is available)

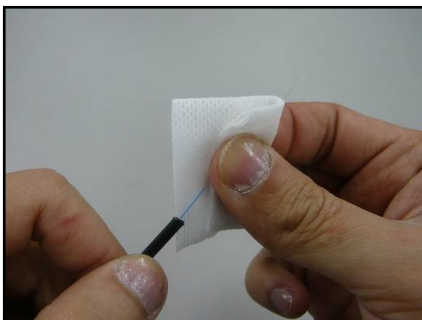
This section outlines fiber preparation procedures in using a fiber cleaver with a single fiber adapter (AP-FC6SA). If your fiber cleaver does not have the single fiber adapter or a single fiber adapter attached to your cleaver is AP-FC6M, please refer to the procedures 2.



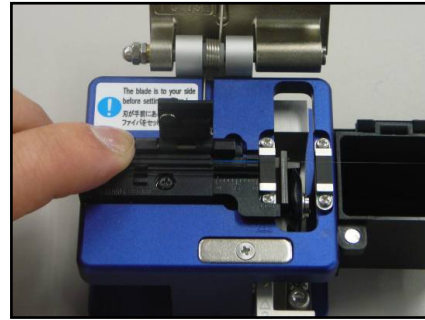
- 1: Put a mark at 10~12mm away from the cable end.



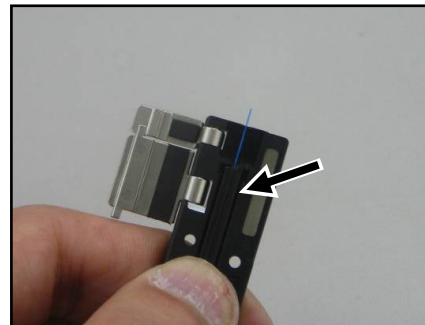
- 2: Remove the fiber coating from the mark using a jacket remover.



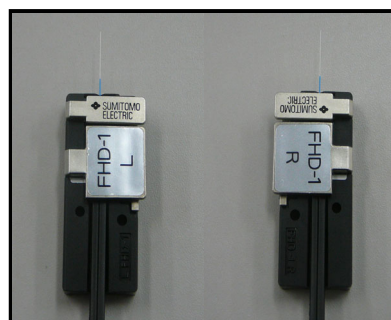
- 3: Clean the bare fiber from the end of the fiber coating with a gauze pad moistened with pure alcohol. Pull the bare fiber through the gauze pad and rotate the fiber to remove any coating residue.



- 4: Place the cable in the groove for drop cable on the cleaver, aligning the cable end with the end of the single fiber adapter. Cleave the fiber referring to the cleaver instructions.



- 5: Load the cable in the fiber holder. Make sure that the cable sheath touches the groove. Close the bigger lid of the holder first, and then close the smaller lid.

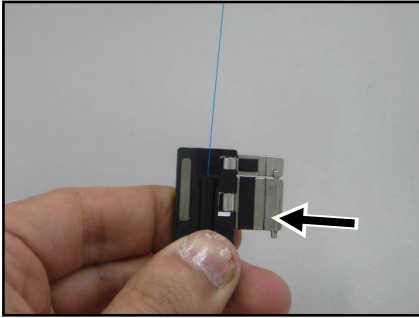


- 6: Repeat step 1~5 for the other cable.

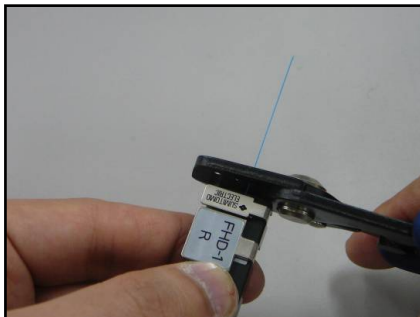
## 2. Basic splicing operation

### ● Fiber preparation procedures 2 (AP-FC6SA is not available)

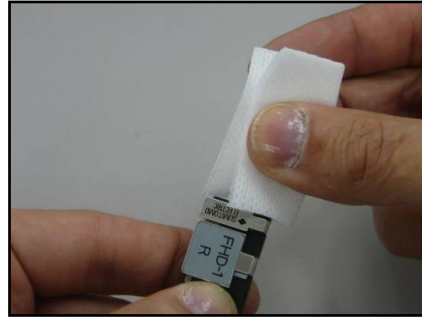
This section outlines fiber preparation procedures in using a fiber cleaver without single fiber adapter (AP-FC6SA). If AP-FC6SA is available, please refer to the procedures 1.



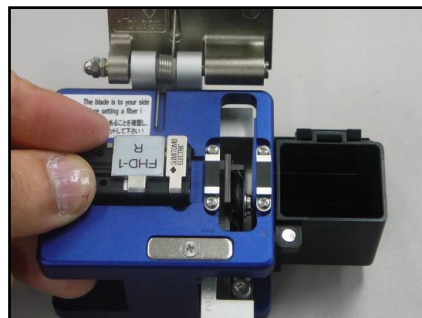
- 1: Load the cable with its sheath removed in the fiber holder. Make sure that the cable sheath touches the groove. Close the bigger lid of the holder first, and then close the smaller lid.



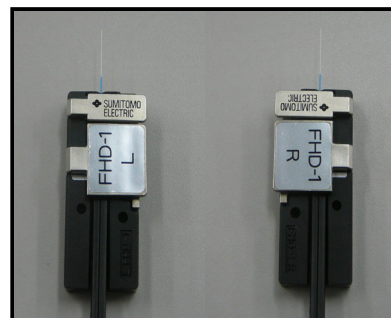
- 2: Remove the fiber coating at 2~4mm away from the edge of the fiber holder. (Touch the JR-M03 against the edge to remove, and you can remove the coating at 3mm away from the edge.)



- 3: Clean the bare fiber from the end of the fiber coating with a gauze pad moistened with pure alcohol. Pull the bare fiber through the gauze pad and rotate the fiber to remove any coating residue.



- 4: Place the fiber holder in the cleaver, touching the edge of the fiber holder against the edge of the fiber holder receptacle. Cleave the fiber referring to the cleaver instructions.



- 5: Repeat step 1~4 for the other cable.

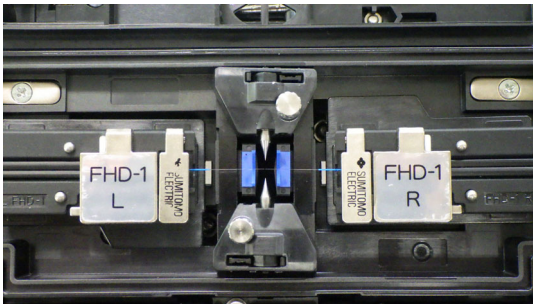


## 2. Basic splicing operation

### ● Inserting the fiber into the splicer

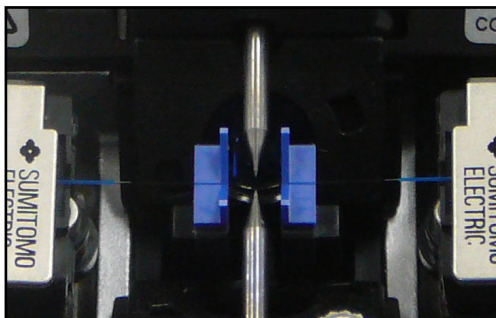


1: Open the hood.



2: Place the fiber holder onto the fiber holder stage, fitting the pin of the stage into the hole of the fiber holder.

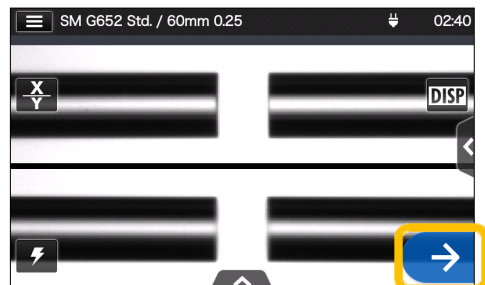
Take great care not to touch the fiber end face against any surfaces.



3: Make sure that the fiber sits in the V-groove correctly.



4: Close the hood.



5: Start the splicing process.

► Perform an arc test prior to splicing.

For details on arc test and splicing procedures, please refer to the page below.

► P.2-20 Arc test

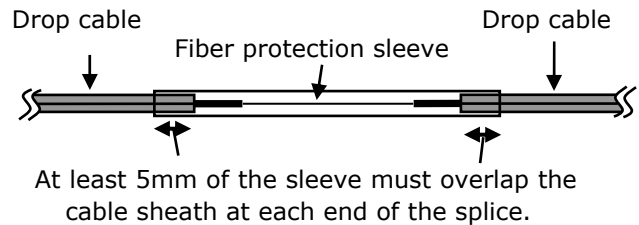
► P.2-22 Starting the automatic splice

## 2. Basic splicing operation

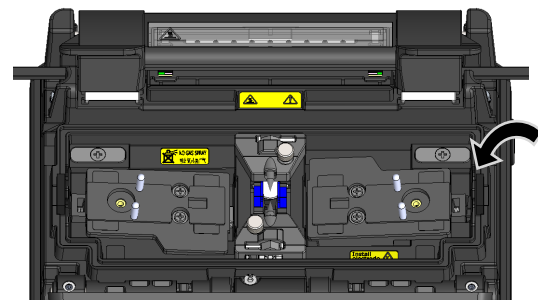
### ● Splice protection

1: Open the oven lid.

2: Take out the cable and slide the fiber protection sleeve onto the fiber. Make sure that the protection sleeve is centered over the splice and at least 5mm of the sleeve overlaps the cable sheath at each end of the splice.



3: While maintaining a slight tension on both cable ends, move the cable to the heat shrink oven. Lower the right portion of the cable.

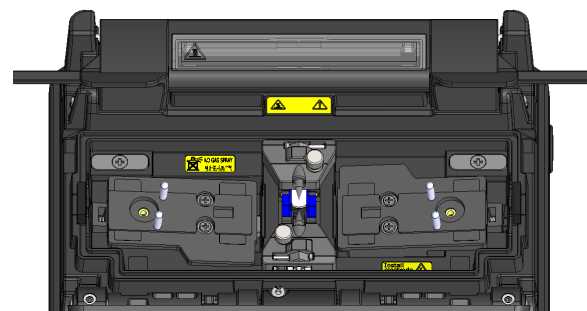


Pay attention not to bend and flex the cable. Failure to do so can cause the splice to break.

4: While maintaining a slight tension on both cable ends, lower the left portion of the cable and push the entire cable down.



While maintaining a slight tension on the cable ends, close the oven lid.

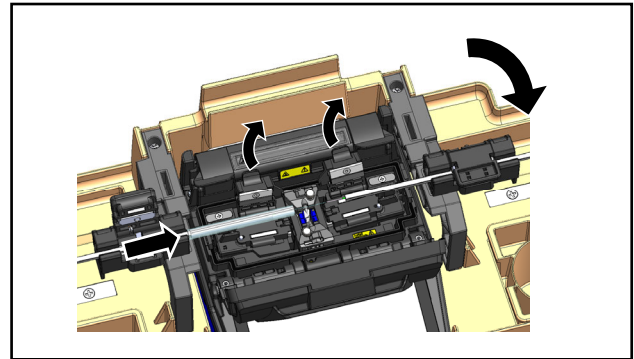
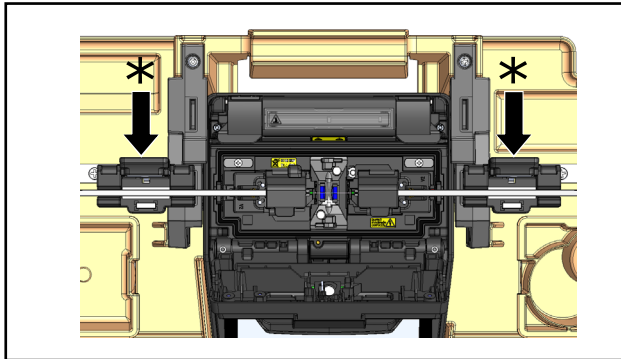


5: Close the oven lid completely and start the heating process.

## 2. Basic splicing operation

### Transfer tool (Option)

This section describes splicing procedures using the transfer tool.



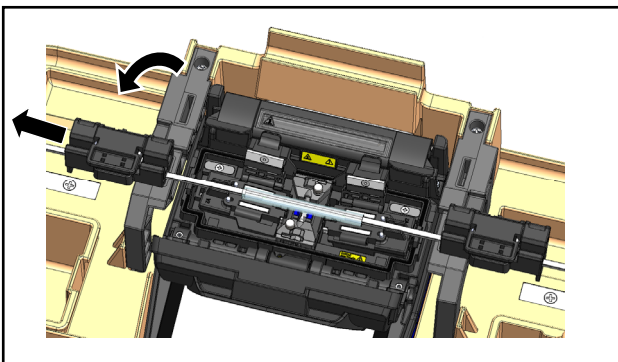
1. Prior to the splice operation, slip the protection sleeve over one of the fibers to be spliced. Fit the transfer tool clamp to both slits (splice side) of the transfer guide. While keep both transfer tool clamps open (\*), perform a splice.

2. When opening the wind hood following the splice, a 1.96N proof test is performed. After completion of the test, close the right clamp of the transfer tool to hold the cable, and then open both left and right fiber coating clamps.

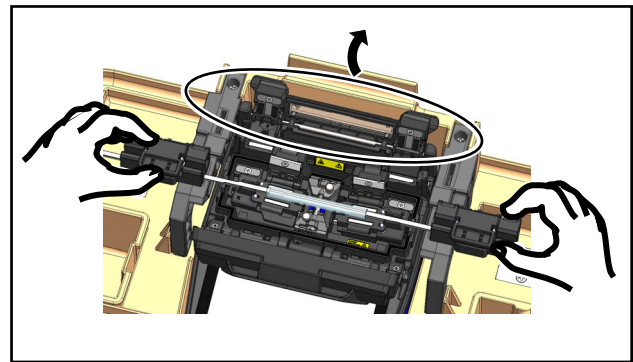


Caution

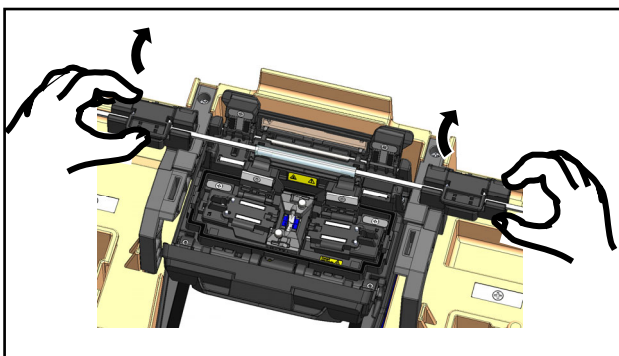
The drop cable has a strong tension and can break when the fiber coating clamps are opened. Take great care to handle the drop cable.



3. Slide the protection sleeve along the fiber until it is centered over the splice, and then close the left clamp of the transfer tool.



4. Open the heat shrink oven lid.



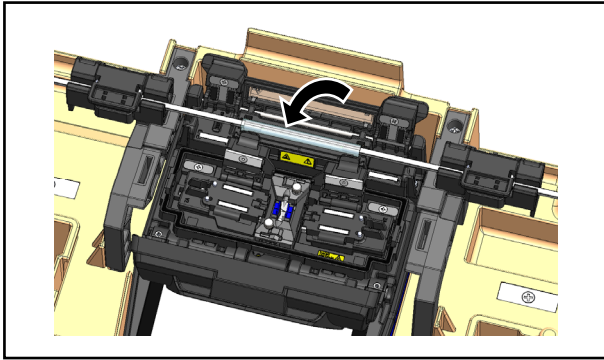
5. Lift up the cable with both transfer tool clamps, transfer it to the slits (oven side), and then lower down into the heat shrink oven.



Caution

Be sure to keep the cable taut when transferring it to the heat shrink oven. Failure to do so can cause the spliced fiber to break.

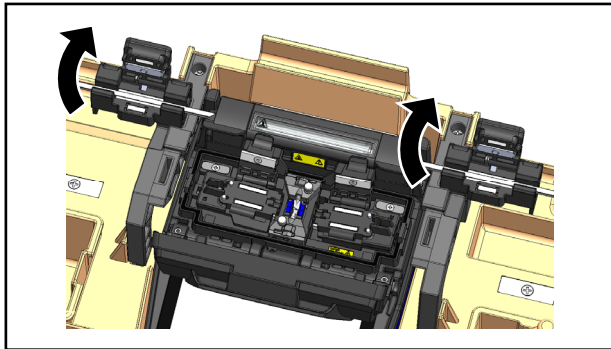
## 2. Basic splicing operation



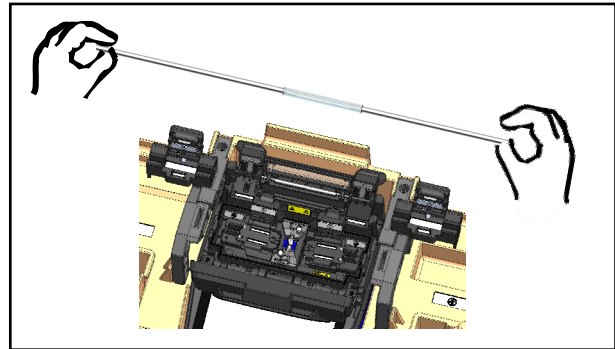
6. Close the both clamp of the oven.



To prevent the cable from being slack, apply a slight tension to the cable when closing the oven clamps.



7. After the heating process is completed, open both clamps of the transfer tool.



8. Open the heat shrink oven lid to remove the cable.



The transfer tool clamp comes in pair but you can also use 1 clamp only as conventional. The clamp can be used for any applications other than single fiber or drop cable splicing.

# 3. Maintenance

To keep excellent splice quality, regular cleaning and inspection are required. Especially cleaning should be performed before and after each use. We recommend your splicer to be checked through our maintenance service periodically.

## Cleaning

Turn off the T-502S before maintenance work. Clean each part with a cotton swab. Please bear in mind that daily cleaning can maintain splicer performance. Clean components before and after use.



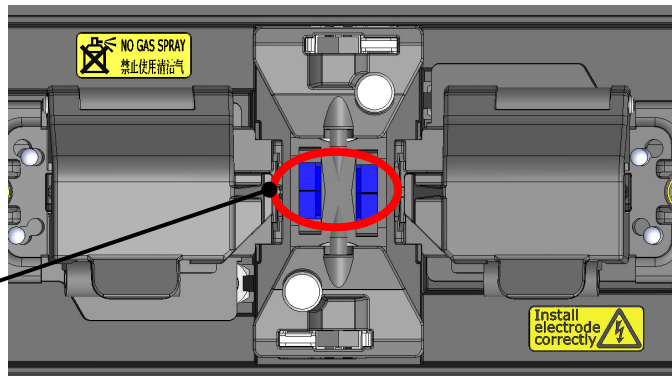
Caution.

Failure to do so may cause electric shock.

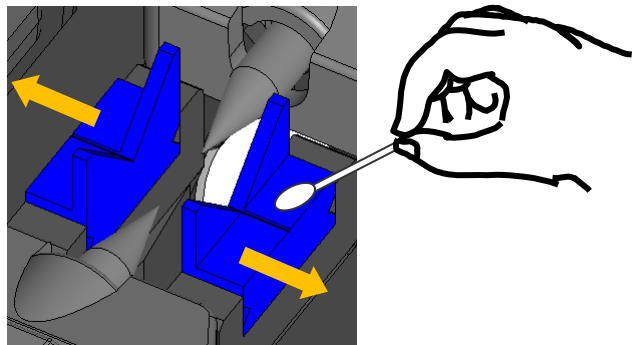
### Cleaning V-grooves

Even tiny bits of dust or dirt in the V-grooves might cause the fiber to be offset. To avoid offset, carefully clean the V-grooves with a cotton swab moistened with alcohol.

V-grooves



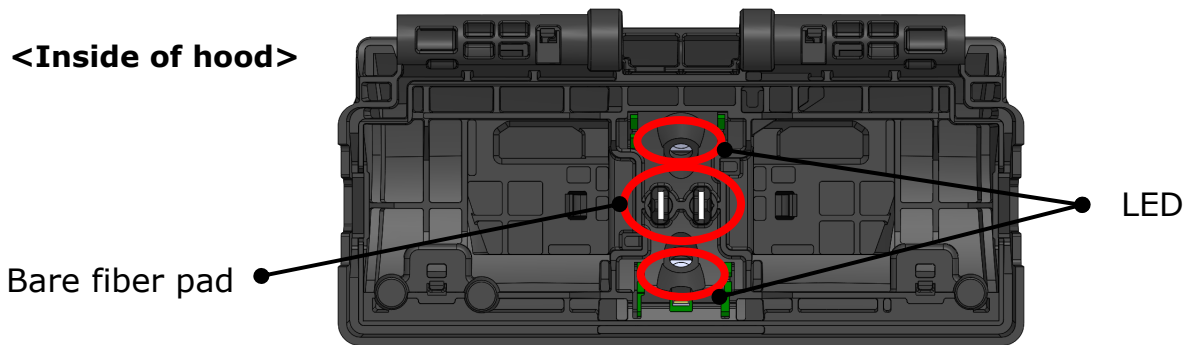
- 1: Prepare a cotton swab moistened with alcohol.
- 2: Brush the surface of the V-grooves in the direction of the arrow.



# 3. Maintenance

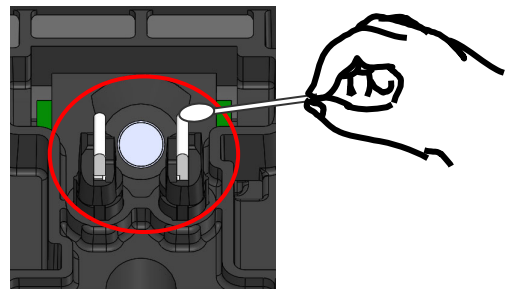
## ● Cleaning LEDs and bare fiber pads

<Inside of hood>



### ■ Cleaning bare fiber pads

- 1: Prepare a cotton swab moistened with alcohol and wipe the surface of bare fiber pads.
- 2: Use a dry cotton swab to wipe off any excess alcohol.

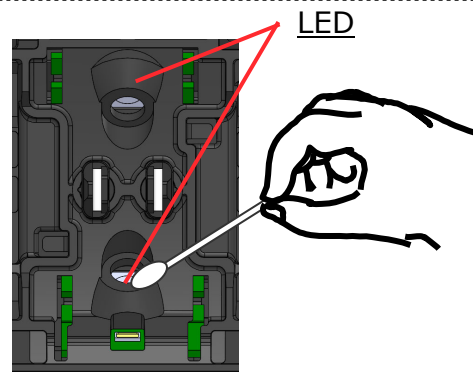


### ■ Cleaning LEDs

When a LED surface is dirty, a fiber image is unclear, resulting in imperfect image processing. If the display is uneven or LED error occurs, clean them with a cotton swab moistened with alcohol.

- 1: Prepare a cotton swab moistened with alcohol and wipe the surface of LED lightly.
- 2: Use a dry cotton swab to wipe off any excess alcohol.

\*Do not apply too much force when cleaning.



Prohibition

Do not use a canned air for cleaning. Chemical reaction may deteriorate the LED, resulting in a loss of splicing capability.



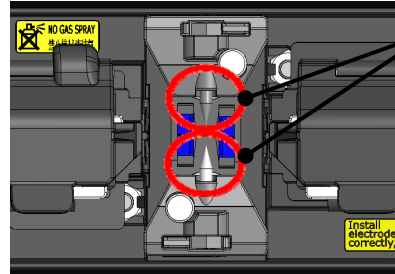
# 3. Maintenance

## ● Cleaning microscope objective lens

If an unclear fiber image is still displayed or LED error occurs again after cleaning LEDs, clean the microscope objective lens.



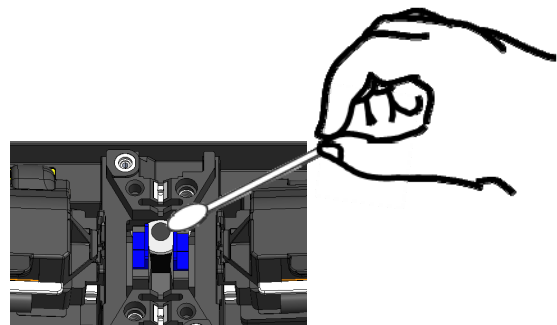
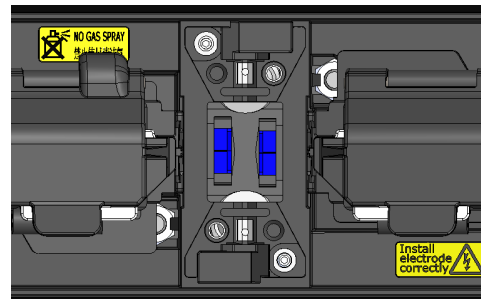
Use a cotton swab with  $\leq 1.5\text{mm}$  ( $\leq 1/16$  in) tip diameter to clean the lens appropriately.



Microscope objective lens

- 1: Remove the electrodes, referring to the "Electrode replacement procedures".  
▶P. 3-6
- 2: Moisten a cotton swab with pure alcohol.
- 3: Clean the surface of the lens gently.
- 4: Wipe off excess alcohol with a dry cotton swab.
- 5: Re-fit the electrodes.
- 6: Perform an arc test.

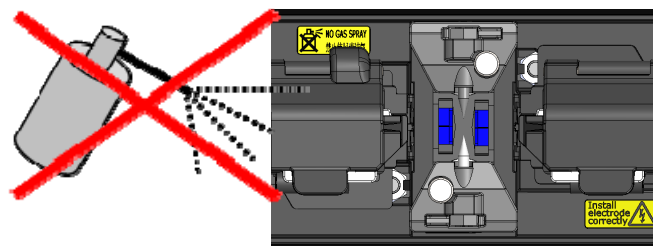
\*Do not apply too much force to the lens when cleaning.



If splicing is carried out right after electrode replacement, the splicer cannot automatically adjust the arc center position, giving an error. Please be sure to perform an arc test first.



An electrode tip is extremely sharp. Handle with care.



Do not use a canned air for cleaning. Chemical reaction may deteriorate the microscope objective lens, resulting in a loss of splicing performance.

## 3. Maintenance

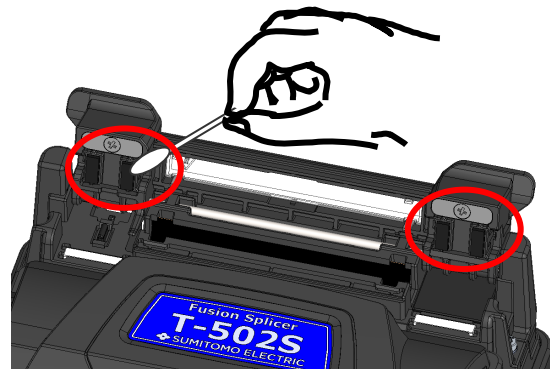
### ● Cleaning heat shrink oven

Dirt and dust can accumulate in the heat shrink oven easily. Clean the heating plate regularly with a dry cotton swab.

1: Clean the heating plate with a dry cotton swab.



2: Clean the clamps of the heat shrink oven with a cotton swab moistened with alcohol.



Caution

Remove moisture or alcohol on the heat shrink oven with a dry cotton swab.



### Electrode replacement

Electrodes are worn out or contaminated due to silica glass evaporated during arc, and the electrode condition changes day by day. To achieve a repetitive and stable arc for excellent quality splicing, electrodes should be replaced periodically. Continuing to use the same electrodes may result in high splice losses and poor splice strength.

On the T-502S, electrodes typically need replacing after approximately 6,000 arc discharges.

If the number of arc discharge exceeds 5,000, Arc Count on the screen will be highlighted in yellow for warning, with a message "Electrodes need changing soon".

If the number exceeds 6,000 times, a warning message appears every time the splicer is powered on and until you replace electrodes according to the replacement procedures described in the next page.

Always replace with Sumitomo genuine electrodes in pairs at a time. Failure to do so can keep the splicer from maximizing its ability.

\*The arc count at which the Caution/Warning message appears can be edited in Administrator mode. ▶P. 6-9 Maintenance settings



Caution.

#### **Precautions on electrode replacement**

- Be sure to turn off the splicer and unplug the power cord or remove the battery pack before replacing the electrodes.
- An electrode tip is extremely sharp. Handle with care.
- When handling the electrodes, avoid touching the electrode tips with anything.
- Do not clean the electrode. Doing so may cause unstable arcing performance.
- Discard the old electrodes properly.

# 3. Maintenance

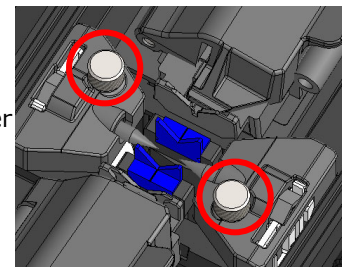
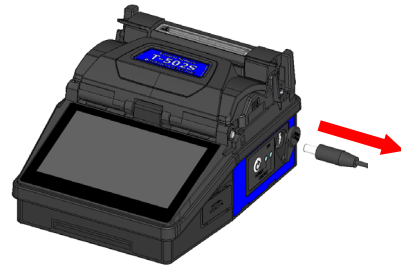
## Electrode replacement procedures

- 1: Disconnect the power cord or remove the battery from the splicer if installed.

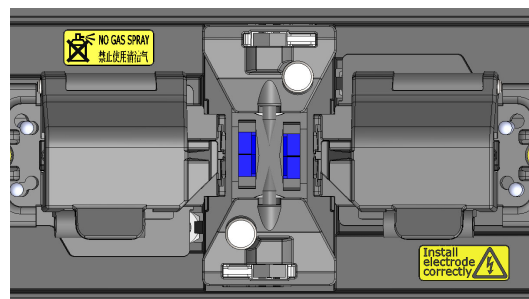


Failure to do so can cause electric shock.

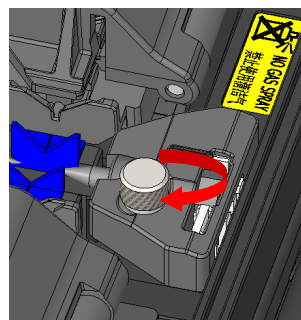
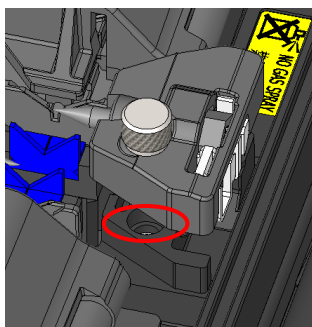
- 2: Using your fingers, loosen the electrode cover thumbscrew
- 3: Take out the electrode from the splicer.
- 4: Insert the protrusion of the electrode cover in the splicer. While keep pushing down the cover, tighten the electrode cover thumbscrew fully. ▶Refer to the illustrations below.
- 5: Repeat step 2 to 4 for the other electrode. Always replace both electrodes at a time.
- 6: Plug the AC adapter or insert the battery, and turn on the splicer.
- 7: Perform the arc conditioning.  
▶P.6-9 Conditioning Arc
- 8: Perform an arc test.  
▶P.2-20: Arc test



Electrode cover thumbscrew



Insert the protrusion of the electrode cover in the splicer, and then fit in the cover.



## 3. Maintenance

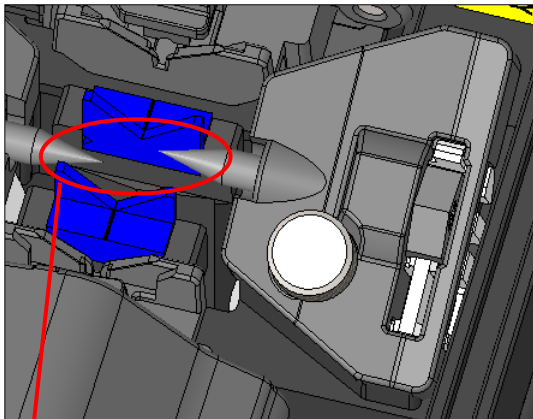
Splice performance is not stable or the splicer partly gets damaged if the electrodes are installed in a wrong way.

Make sure....

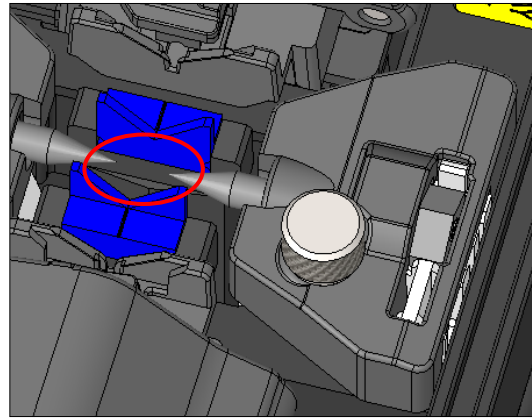
- The protrusion of the electrode cover fits in the splicer properly.
- The tips of the electrodes face each other at the same height.
- The thumbscrew of the electrode cover is tightened completely.

Example:

<Incorrect>



<Correct>



The electrodes are not at the same height.

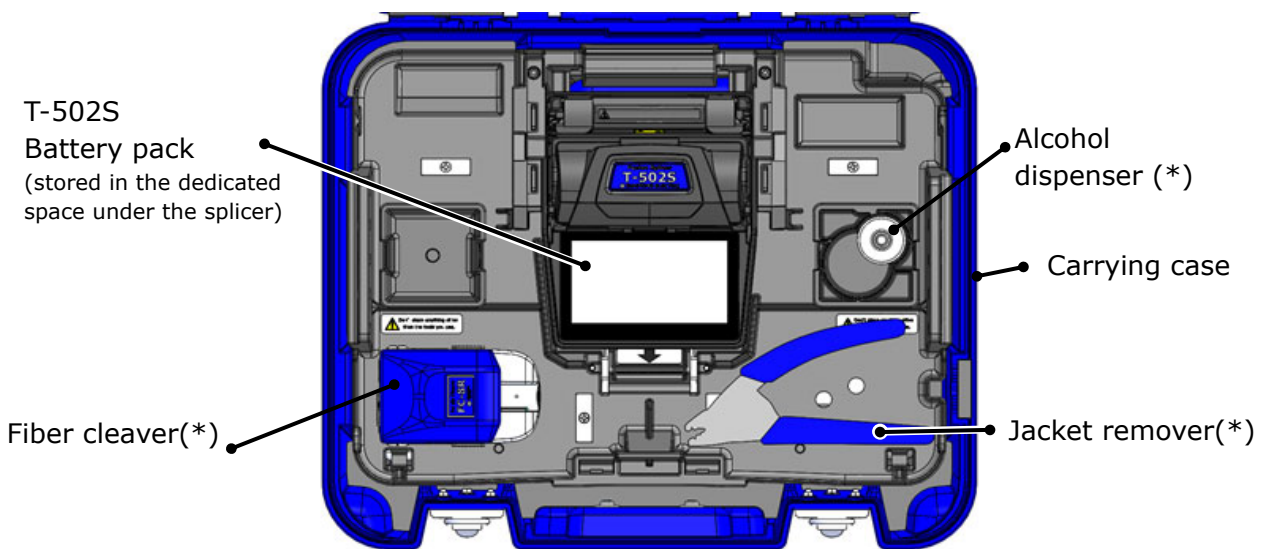
# 3. Maintenance

## Packing and storage instructions

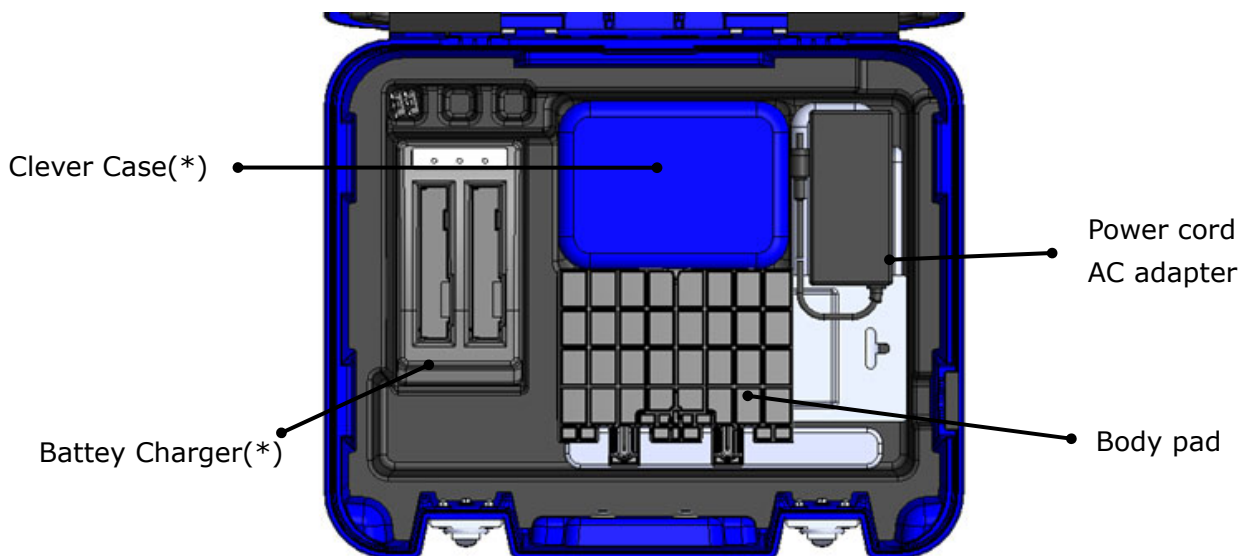
The T-502S fusion splicer is a precision instrument. Its rugged shipping case is custom designed to protect it from impact, dust, dirt, and moisture. Always store and transport the machine in its case.

- Store the T-502S and its accessories in a designated place in the case referring to the photo below.
- Store the T-502S in the direction shown in the photo below.

\*Sold separately



【Upper】



【Lower】

## 3. Maintenance

Observe the following instructions.

- Clean the T-502S and all accessories before storing them.
- Be sure to remove the battery pack from the T-502S and store it in the dedicated space located under the splicer.
- Discard the liquid solvent properly, or lock the dispenser completely and put it in a plastic bag before packing the dispenser in the case.
- Before storing the fiber cleaver, dispose of the fiber fragments collected in the off-cut collector in a proper way.
- Close the carrying case completely and latch it before transportation.
- Pay attention to storage temperature and dew condensation when storing the splicer. The battery is self-discharged during storage. Perform temperature control and charge and discharge the battery once every 6 months.

Storage temperature -20°C ~ +50°C (if stored for less than 1 month)

-20°C ~ +40°C (if stored for less than 3 months)

-20°C ~ +20°C (if stored for less than 1 year)



- Keeping the battery in the T-502S may cause the battery terminal to be damaged or deteriorated, resulting in fire.
- Take extreme care of the handling of alcohol.
- Glass fiber fragments are extremely sharp. Handle with care.

### Software update via internet

If you obtain maintenance application via the URL below, you can update splicer software via internet. For further information, please access the URL below and refer to a dedicated manual.

[https://global-sei.com/sumitomo-electric-splicers/support/firmware\\_update/](https://global-sei.com/sumitomo-electric-splicers/support/firmware_update/)

- Software update  
The splicer software can be updated via internet
- Remote maintenance (\* 1 )  
The splicer can be remotely inspected via internet.

\* 1 : Remote maintenance are not covered in some countries and regions. For more information, please contact your sales representative.

# 4. Splice program

## Splice program list

The product has splice programs pre-installed as a template. The programs are optimized according to the optical fiber profiles.

**(▶P.2-14 Selecting splice program)**

### AUTO Mode

Splice program	Details
AUTO NanoTune	Splicing can be performed by using not only the existing AUTO mode function but the new NanoTune™ technique. The NanoTune™ analyzes a fiber end face and automatically fine-tunes splice condition to achieve an ideal splice. Coping with poorly cleaved optical fiber, which cannot be spliced by conventional splicers, the NanoTune™ can yield the best quality and low loss splices. When the NanoTune™ is activated, a dedicated splice screen appears. NanoTune™ enables to splice standard SMF (ITU-T G.652) and BIF (ITU-T G.657). (▶P.4-9 NanoTune™ splice mode)
AUTO	Using Auto fiber Profiling check and Detection System (APDS*1), the splicer recognizes the type of a fiber loaded, automatically chooses the splice program that matches the fiber, followed by splicing. Auto mode enables to splice standard SMF (ITU-T G.652), MMF (ITU-T G.651), DSF (ITU-T G.653), NZDSF (ITU-T G.655), and BIF (ITU-T G.657). The recognized fiber type is displayed below a fiber image on the monitor. (▶P.4-11 Automatic Fiber Identification)
SM G652 Auto	Can be used to splice identical SMF (ITU-T G652). Choose the program when you clear on the type of the fiber being spliced.
MM G651 Auto	Can be used to splice identical MMF (ITU-T G651). Choose the program when you clear on the type of the fiber being spliced.
DS G653 Auto	Can be used to splice identical DSF (ITU-T G653). Choose the program when you clear on the type of the fiber being spliced.
NZ G655 Auto	Can be used to splice identical NZDSF (ITU-T G655). Choose the program when you clear on the type of the fiber being spliced.
BIF G657 Auto	Can be used to splice identical BIF (ITU-T G657). Choose the program when you clear on the type of the fiber being spliced.

\*1: The splicer automatically recognizes the type of optical fiber loaded via image processing, checks if a selected splice program matches the fiber, and displays the recognition result on the monitor. This system prevents an operator from splicing with an incorrect splice program.

## 4. Splice program

### Standard Mode

Perform an arc test before splicing in standard mode splice programs.

#### (►P.2-20 Arc test)

Category	Splice program	Details
SMF G652	SM G652 Std.	Can be used to splice identical standard SMF (ITU-T G.652).
	SM G652 Quick	Can be used to splice identical standard SMF (ITU-T G.652) and make a faster splice. In this mode APDS is disabled.
MMF G651	MM G651 Std.	Can be used to splice identical standard MMF (ITU-T G.651).
	MM G651 Quick	Can be used to splice identical standard MMF (ITU-T G.651) and make a faster splice. In this mode APDS is disabled.
	Other MMF	The splice programs including standard MMF (ITU-T G.651) are listed.
DS G653	DS G653 Std.	Can be used to splice identical standard DSF (ITU-T G.653).
	DS G653 Quick	Can be used to splice identical standard DSF (ITU-T G.653) and make a faster splice. In this mode APDS is disabled.
	Other DSF	The splice programs including standard DSF (ITU-T G.653) are listed.
NZ G655	NZ G655 Typ.	Can be used to splice identical standard NZDS (ITU-T G.655).
	NZ G655 Quick	Can be used to splice identical standard NZDS (ITU-T G.655) and make a faster splice. In this mode APDS is disabled.
	Other NZDSF	The splice programs including standard NZDS (ITU-T G.655) are listed.

# 4. Splice program

## Customizing splice program

Splice program can be customized as per your requirement by editing parameters set in the program.



1: On the "Splice Program screen" (► P.2-14), select the fiber category where you would like to change the settings.

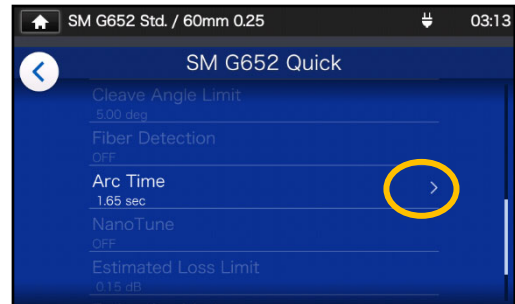


2: Tap the Pencil icon (✎) at the right upper corner of the screen.



3: Select the splice program you would like to edit.

**An editable item has a > mark (➤) at the rightmost part of the row.**



4: Select the item you would like to edit.

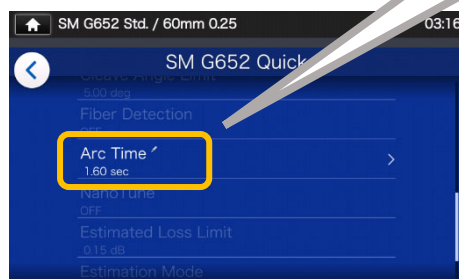


5: Delete the current value using ✕ icon first, and then edit the value and tap Done (Done).

\*Std: is the default value.

### Small pencil icon (✎) appearing at the upper right-hand corner of item names

In the above example, Arc Time is changed to 1.60 sec from the default 1.50 sec. After the default value of an item has been changed, a small pencil icon (✎) appears at the upper right-hand corner of the item name, enabling a user to understand the default value has been changed.





# 4. Splice program

## Copying splice program (in Administrator mode)

In Administrator mode, you can create your own new splice program by copying an existing splice program to a blank area of splice programs. After the copy, you can edit the name of the copied program and change the parameter settings.

**First, log in to Administrator mode to do this action.**

**(▶P.8-1 Logging in to and logging out of Administrator mode)**




1: On the "Splice Program screen" (▶P.2-14), select the fiber category where you would like to change the settings.

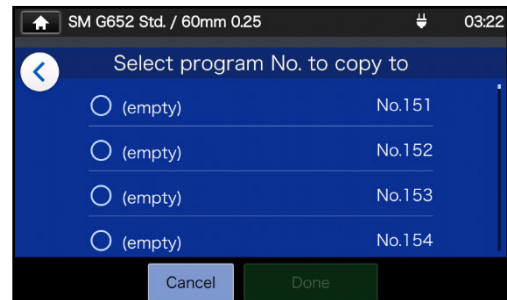


4: Select the program you want to copy and tap Done ( **Done** ). Next, select where you want to paste the copied program and tap Done ( **Done** ).





**Splice Program edit screen**

2: Tap the Pencil icon (  ) at the right upper corner of the screen.



5: You can edit the name of the copied program and change the parameter settings.



3: Tap (  ). A pull-down menu appears. Select Copy (  Copy ) from the pull-down menu that appears.

▶P.4-3 Customizing splice program

**An editable item has a > mark (  ) at the rightmost part of the row.**

# 4. Splice program


## Showing /Hiding splice program (in Administrator mode)

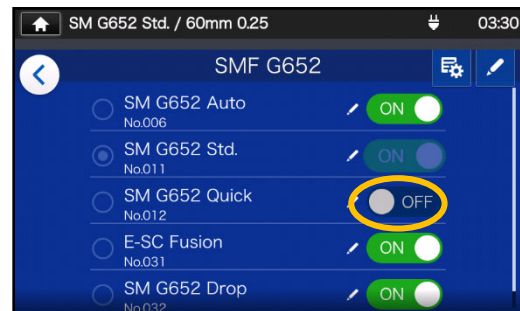
An administrator can show or hide splice programs in the Operator mode.


**First, log in to Administrator mode to do this action.**

**(▶P.8-1 Logging in to and logging out of Administrator mode)**



1: Referring to the procedures in Page 4-4, go to "Splice Program edit screen". Tap the Pencil icon at (  ) at the right upper corner of the screen.



3: After  is selected, the selected splice program will be hidden in the Operator mode.



2: Tap   to switch between ON⇌OFF.

▶P.5-5: Showing/Hiding heater program



The splice program which is currently selected for us cannot be hidden. To hide the program, first select other program to deselect the program, and then do the above procedures.

Once the program is displayed in the Operator mode, it is still saved after the power is switched off.

# 4. Splice program

## Splice program editable items 1/2

Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
Name	Allows to edit splice program name	✓	-	✓	✓
Abbreviated name	Allows to edit splice program name which is displayed on the main splice screen.	✓	-	✓	✓
Template	Views an original Splice Program which was copied.	✓	-	✓	-
Note	Allows to add a note to the selected splice program. (up to 21 characters)	✓	✓	✓	✓
Arc Power	Sets the arc power. Generally it is automatically set by an arc test and does not need to be changed. It is displayed as [Standard + XX] and [Standard] represents the arc power which has been set. [+ XX] can be manually edited.	✓	✓	✓	✓
Gapset Position	Sets the position of splicing fibers. Generally it is automatically set by an arc test and does not need to be changed.	✓	✓	✓	✓
Cleaning Arc Time	Sets the time for cleaning arc to remove dust on optical fiber.	✓	✓	✓	✓
Cleaning Arc Power	Allows to adjust power for cleaning arc based on the standard arc power.	✓	✓	✓	✓
Gap	Sets the gap between fiber end faces before arc fusion.	-	-	✓	✓
Cleave Angle Limit	Sets the threshold of cleave angle. If a reading exceeds the threshold, the splicer will give an error.	✓	-	✓	✓
Fiber Detection	Automatically recognizes optical fiber loaded. If the selected splice program does not match the fiber, the splicer shows a message on the monitor. (Select ON⇔OFF)	✓	-	✓	✓
Arc Time	Sets the arc fusion time	✓	✓	✓	✓
Prefuse Time	Sets the time between start of arc fusion and feeding of fibers.	-	-	✓	✓
Prefuse Power	Sets the power for pre arc fusion.	-	-	✓	✓
Overlap	Sets the distance of feeding fiber.	-	-	✓	✓
Fiber Pulling	ON or OFF the action of pulling fiber after overlapping fiber.	-	-	✓	✓
Fiber Pulling Start*	Sets the time of pulling fiber.	-	-	✓	✓
Fiber Pulling Length*	Sets the distance of pulling fiber.	-	-	✓	✓
Fiber Pulling Speed*	Sets the speed of pulling fiber.	-	-	✓	✓

\*Appears when Fiber Pulling is set to ON.

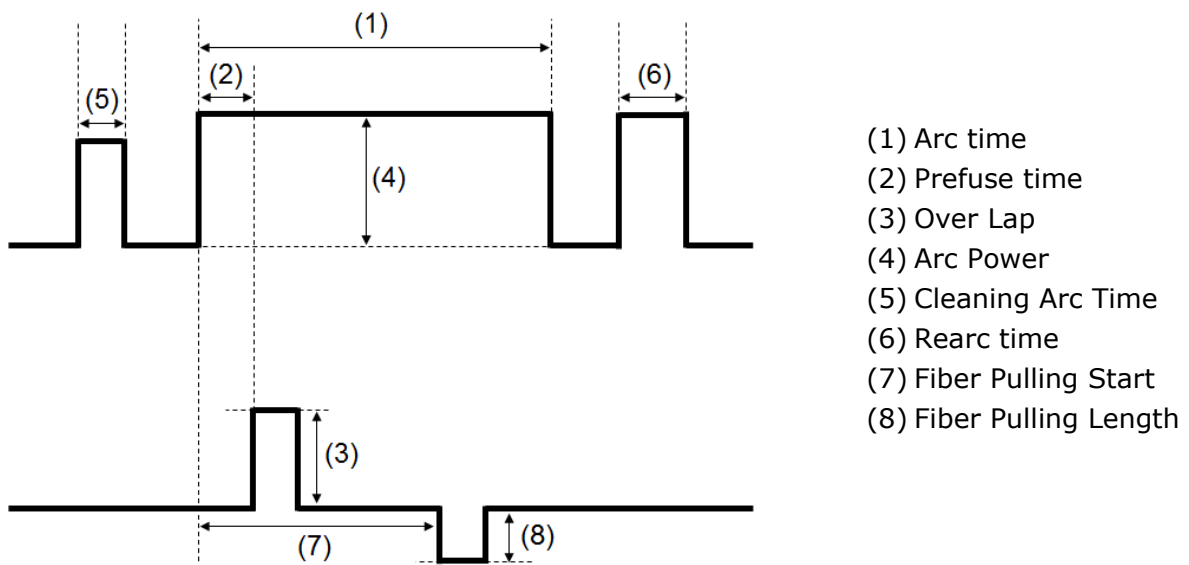
## 4. Splice program

### Splice program editable items 2/2

Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
NanoTune	Automatically optimizes splice condition. (Select ON⇔OFF)	✓	-	✓	✓
Wavelength	Sets the wavelength for loss estimation calculation.	-	-	✓	✓
MFD-L	Sets the MFD of left side optical fiber.	-	-	✓	✓
MFD-R	Sets the MFD of right side optical fiber.	-	-	✓	✓
Minimum Loss	Sets the value to be added to an estimated loss.	-	-	✓	✓
Estimated Loss Limit	Sets the threshold of estimated loss. If a reading exceeds the threshold, the splicer will give an error.	✓	-	✓	✓
Rearc Time	Sets the time for additional arc to be conducted after splicing.	-	-	✓	✓
Estimation Mode	Sets the loss estimation method to "High(HCA)", "Standard(Clad)" or "Clad+HCA". If "High(HCA)" is chosen, the splicer will observe and inspect the core position based on the intensity of glow given during the arc.	✓	-	✓	✓
Rearc Power	Sets the output power of additional arc.	-	-	✓	✓
Proof Test	Enables or disables the proof test to be performed after splicing. If disabled, the proof test is not performed by pressing the Set icon and opening the hood.	-	-	✓	✓
Bubble check	Enables or disables the function of bubble check for spliced fiber.	✓	-	✓	✓

## 4. Splice program

### <Arc discharging and motor driving systems during the splicing process>



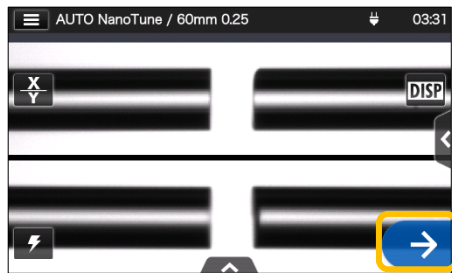
\*(6) (7) (8) can only be edited in Administrator mode.

## 4. Splice program

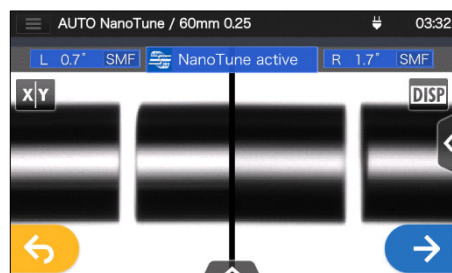
### NanoTune™ splice mode

The NanoTune™ analyzes a fiber end face and automatically fine-tunes splice program to achieve an ideal splice. When the NanoTune™ is activated, a dedicated splice screen appears.

Coping with poorly cleaved optical fiber, which cannot be spliced by conventional splicers, the NanoTune™ can yield the best quality and low loss splices.



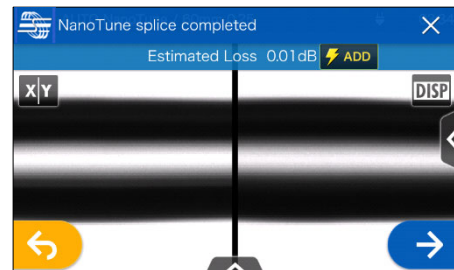
1: Select NanoTune™ splicing program. Tap the Set icon(→).



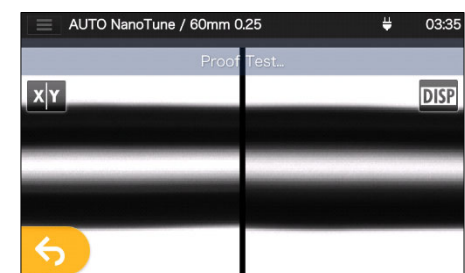
2: Inspection of fiber end face. The NanoTune™ is activated when the end face is poor.



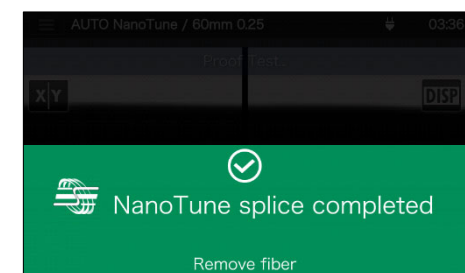
3: Arc is generated.



4: The NanoTune™ splice is completed and an estimated loss is displayed.



5: The proof test is started.



6: The proof test is complete.

The splicer stores data on representative fiber end shapes, and based on the data the NanoTune™ automatically fine-tunes splice condition to achieve an ideal splice. However, it does not provide a stable splice depending on the operational environments or conditions. In this case choose a suitable splice program by yourself.

# 4. Splice program


## Core loss estimation technology (HCA : Hot Core Analyzing)

HCA (Hot Core Analyzing) mode enables accurate loss estimation even for fibers with high core eccentricity or poor cleave, by using the technology that predicts the fiber core position based on the intensity of glow given during the arc.

First, log in to Administrator mode to do this action.

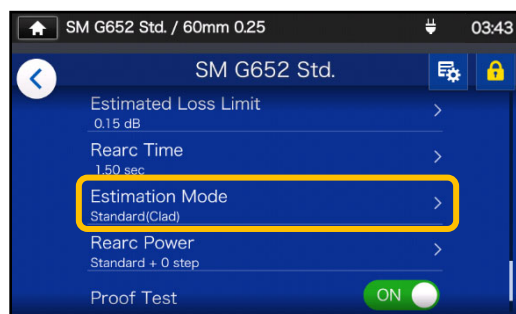
### (▶P.8-1 Logging in to and logging out of Administrator mode)



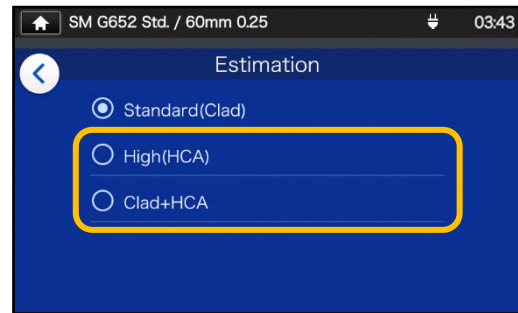
1: Referring to the procedures in Page 4-4, go to "Splice Program edit screen". Tap the Pencil icon at (  ) at the right upper corner of the



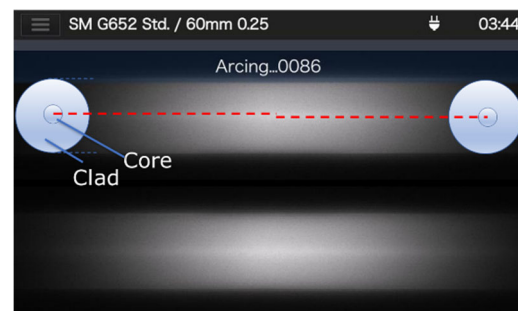
2: Choose a splice program on which you would like to enable HCA mode.



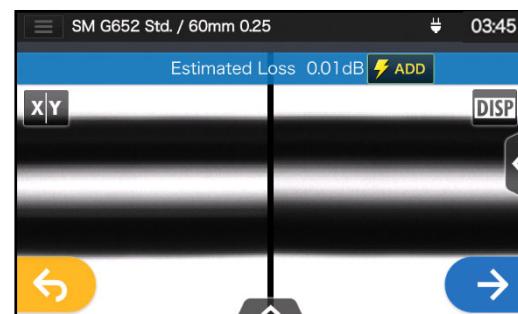
3: Choose Estimation Mode.



4: Choose "High(HCA)" or "Clad+HCA". "Clad+HCA" performs both conventional splice loss estimation and HCA.



5: The splicer analyzes the intensity of glow given during the arc to make accurate measurement of the core offset and core deformation.



6: A highly accurate estimated loss is given.

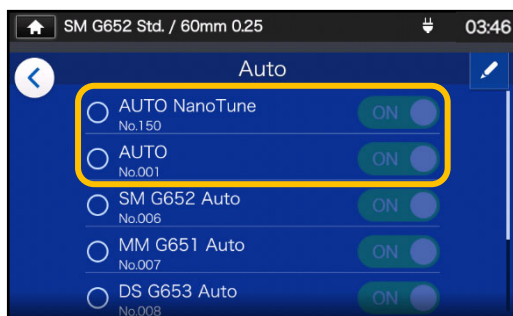
## 4. Splice program

HCA mode may give a higher estimated loss than expected as the mode performs more accurate estimation than conventional. Please choose “Clad” mode which is the equivalent that our conventional splicers have according to your usage requirement.

### Automatic Fiber Identification

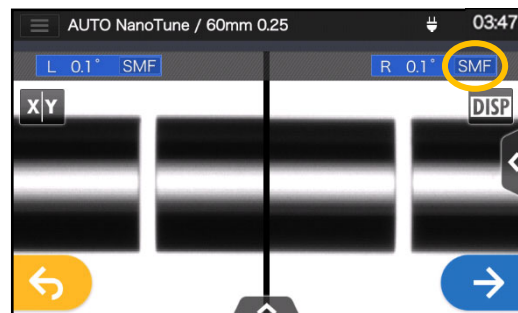
AUTO mode and AUTO NanoTune mode automatically identify SMF and MMF by analyzing a fiber image via image processing, and pick a suitable splice program for the fiber loaded.

Auto mode enables to splice standard SMF (ITU-T G.652), MMF (ITU-T G.651), DSF (ITU-T G.653), NZDSF (ITU-T G.655), and BIF (ITU-T G.657).



1: Choose AUTO mode or AUTO NanoTune mode.

▶P.4-1 Splice program list (AUTO Mode)



2: Perform fusion splicing work as shown in Chapter 2. The splicer automatically identifies the profile of the fiber loaded during the splice process.

- The recognizable fiber types are standard SMF, MMF, DSF, NZDSF, and BIF.
- SMF, DSF, NZDSF, and BIF are recognized as SMF.
- Left and right fibers are recognized individually.
- The splicer stores data on representative profiles of standard fiber types. However it may sometimes incorrectly recognize other manufacturers' fibers and new design fibers. In this case choose a suitable splice program by yourself.
- Even if fibers are sorted in the same category, suitable splice program is sometimes different depending on the manufacturers or fibers. In this case choose a suitable splice program by yourself.



# 5. Heater program

## Heater program list

This product has heater programs pre-installed as a template. The programs are optimized according to the protection sleeve types. (▶P.2-15 Selecting heater program)

Category	Heater program	Details
Recent	—	The heater program selected recently is listed.
60mm	60mm 0.25	Can be used for heat shrinking 60mm protection sleeves for single fiber with 0.25mm coating, for example, Sumitomo FPS-1.
	60mm 0.25 Quick	Can be used for heat shrinking 60mm protection sleeves for single fiber with 0.25mm coating, for example, Sumitomo FPS-1. Select the program if you would like to reduce the heating cycle time. On the program, the heater is automatically heated up to the pre-heating temperature when the fusion splicing process is finished.
	60mm 0.25 ECO	Can be used for heat shrinking 60mm protection sleeves for single fiber with 0.25mm coating, for example, Sumitomo FPS-1. ECO mode is enabled and helps increase heat cycles per battery.
	60mm 0.9	Can be used for heat shrinking 60mm protection sleeves for single fiber with 0.9mm coating, for example, Sumitomo FPS-1.
40mm	40mm 0.25	Can be used for heat shrinking 40mm protection sleeves for single fiber with 0.25mm coating, for example, Sumitomo FPS-40.
	40mm 0.25 Quick	Can be used for heat shrinking 40mm protection sleeves for single fiber with 0.25mm coating, for example, Sumitomo FPS-40. Select the program if you would like to reduce the heating cycle time. On the program, the heater is automatically heated up to the pre-heating temperature when the fusion splicing process is finished.
	40mm 0.9	Can be used for heat shrinking 40mm protection sleeves for single fiber with 0.9mm coating, for example, Sumitomo FPS-40.
	40mm 0.4	Can be used for heat shrinking 40mm protection sleeves of Nano Sleeves N4 series, for example, Sumitomo FPS-N4-40.
Slim 60mm	S60mm 0.25	Can be used for heat shrinking 60mm semi-shrunk protection sleeves for single fiber, for example, Sumitomo FPS-61-2.6.
	S60mm 0.25 Quick	Can be used for heat shrinking 60mm semi-shrunk protection sleeves for single fiber, for example, Sumitomo FPS-61-2.6. Select the program if you would like to reduce the heating cycle time. On the program, the heater is automatically heated up to the pre-heating temperature when the fusion splicing process is finished.
	S60mm 0.25 ECO	Can be used for heat shrinking 60mm semi-shrunk protection sleeves for single fiber, for example, Sumitomo FPS-61-2.6. ECO mode is enabled and helps increase heat cycles per battery.
	S60mm0.25+5s	The program which heating duration is 5 sec. longer than "S60mm 0.25".
	S60mm0.25-5s	The program which heating duration is 5 sec. shorter than "S60mm 0.25".
Slim 40mm	S40mm 0.25	Can be used for heat shrinking 40mm semi-shrunk protection sleeves for single fiber, for example, Sumitomo FPS-40-2.6.
	S40mm 0.25 Quick	Can be used for heat shrinking 40mm semi-shrunk protection sleeves for single fiber, for example, Sumitomo FPS-40-2.6. Select the program if you would like to reduce the heating cycle time. On the program, the heater is automatically heated up to the pre-heating temperature when the fusion splicing process is finished.
	S40mm0.25+5s	The program which heating duration is 5 sec. longer than "S40mm 0.25".
	S40mm0.25-5s	The program which heating duration is 5 sec. shorter than "S40mm 0.25".

# 5. Heater program

## Heater program list

The heating programs are optimized for Sumitomo protection sleeves. Select an appropriate heater program for the protection sleeve you are using.

Category	Heater program	Details
Drop cable	60mmDrop	Can be used for heat shrinking 60mm protection sleeves for drop cable splice, for example, Sumitomo FPS-D60.
	40mmDrop	Can be used for heat shrinking 40mm protection sleeves for drop cable splice.
Splice-On Connector	LYNX	Can be used for heat shrinking protection sleeves for 10mm cleaved Sumitomo's splice-on-connector "Lynx-CustomFit™".
	LYNX MINI	Can be used for heat shrinking protection sleeves for 5mm cleaved Sumitomo's splice-on-connector "Lynx-CustomFit™".
	E-SC Fusion	Can be used for heat shrinking dedicated protection sleeves for Sumitomo "E-SC Fusion Connector".
Others	45mm Thin	Can be used for heat shrinking 45mm semi-shrunk protection sleeves for single fiber, for example, SPS-45.
	25mm 0.4	Can be used for heat shrinking 25mm protection sleeves of Nano Sleeves N4 series, for example, Sumitomo FPS-N4-25.
	25mm 0.9	Can be used for heat shrinking 25mm protection sleeves of Nano Sleeves N9 series, for example, Sumitomo FPS-N9-25.
	20mm 0.4	Can be used for heat shrinking 20mm protection sleeves of Nano Sleeves N4 series, for example, Sumitomo FPS-N4-20.
	20mm 0.9	Can be used for heat shrinking 20mm protection sleeves of Nano Sleeves N9 series, for example, Sumitomo FPS-N9-20.

### Protection sleeves

The applicable fiber protection sleeves vary depending on the cleave length. Below are examples of protection sleeves.

Protection Sleeve	Sleeve Length [mm]	Diameter After shrink [mm]	Coating Diameter [mm]	Recommended Cleave length [mm]
FPS-1	60.5	Approx.3.2	0.25 to 0.9	16
FPS-40	40.5	Approx.3.2	0.25 to 0.9	10
FPS-61-2.6	61.5	Approx.2.6	0.25 to 0.9	16
FPS-D60	60.5	Approx.4.5×4.7	Drop/Indoor cable 2.0×3.1(or 2.6) /1.6×2.0	10

# 5. Heater program

## Customizing heater program

Heater program can be customized as per your requirement by editing parameters set in the program.



1: On the "Heater Program screen" (▶P.2-15), Select the sleeve type where you would like to change the settings.



2: Tap the Pencil icon (✎) at the right upper corner of the screen.




3: Select the heater program you would like to edit.

**An editable parameter has a > mark (▶) at the rightmost part of the row.**



4: Select the parameter you would like to edit.



5: Delete the current value using  icon first, and then edit the value and tap Done (Done button).  
\*Std: is the default value.

### Small pencil icon (✎) appearing at the upper right-hand corner of item names

In the above example, Heating Duration B is changed to 22 sec from the default 0 sec. After the default value of an item has been changed, a small pencil icon (✎) appears at the upper right-hand corner of the item name, enabling a user to understand the Default value has been changed.



# 5. Heater program

## Copying heater program (in Administrator mode)

In Administrator mode, you can create your own new heater program by copying an existing heater program to a blank area of heater programs. After the copy, you can edit the name of the copied program and change the parameter settings.

**First, log in to Administrator mode to do this action.**

**(▶P.8-1 Logging in to and logging out of Administrator mode)**

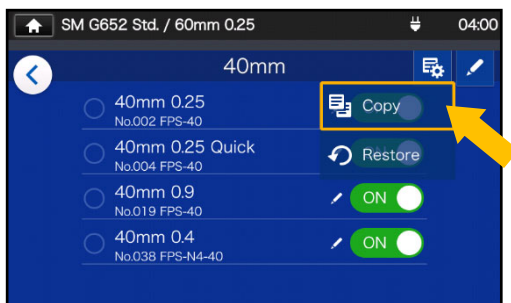


1: On the “Heater Program screen” (▶P.2-15), Select the sleeve type where you would like to change the settings.

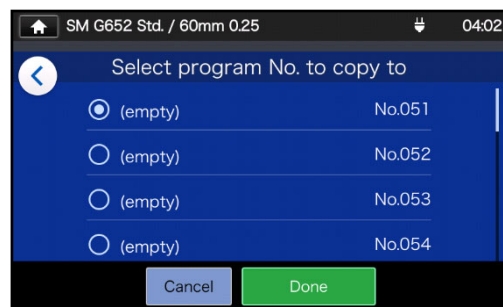
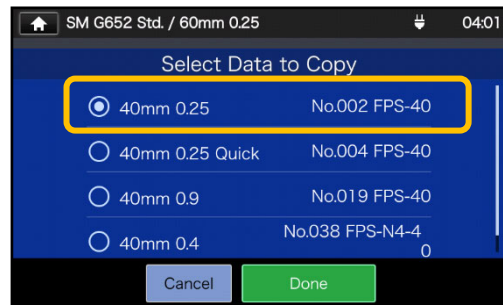


**Heater Program edit screen**

2: Tap the Pencil icon (✎) at the right upper corner of the screen.



3: Tap (⚙️). A pull-down menu appears. Select Copy (📄 Copy) from the pull-down menu that appears.



4: Select the program you want to copy and tap Done (Done).

Next, select where you want to paste the copied program and tap Done (Done).



5: You can edit the name of the copied program and change the parameter settings.

▶P.5-3 Customizing heater program

**An editable parameter has a > mark (➤) at the right-most part of the row.**

# 5. Heater program

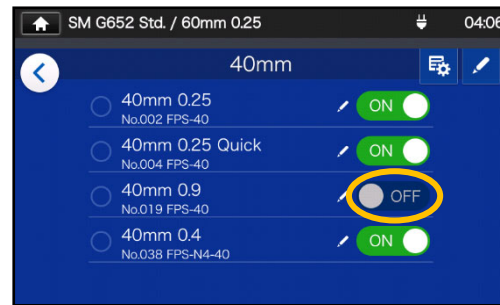
## Showing/Hiding heater program (in Administrator mode)

An administrator can show or hide heater programs in the Operator mode. First, log in to Administrator mode to do this action.

### (►P.8-1 Logging in to and logging out of Administrator mode)



1: Referring to the procedures in Page 5-4, go to "Heater Program edit screen". Tap the Pencil icon (✎) at the right upper corner of the screen.



3: After **OFF** is selected, the selected heater program will be hidden in the Operator mode.



2: Tap **ON** **OFF** to switch between ON⇌OFF.

►P.4-5 Showing/Hiding splice program



The heater program which is currently selected for use cannot be hidden. To hide the program, first select other program to deselect the program, and then do the above procedures.

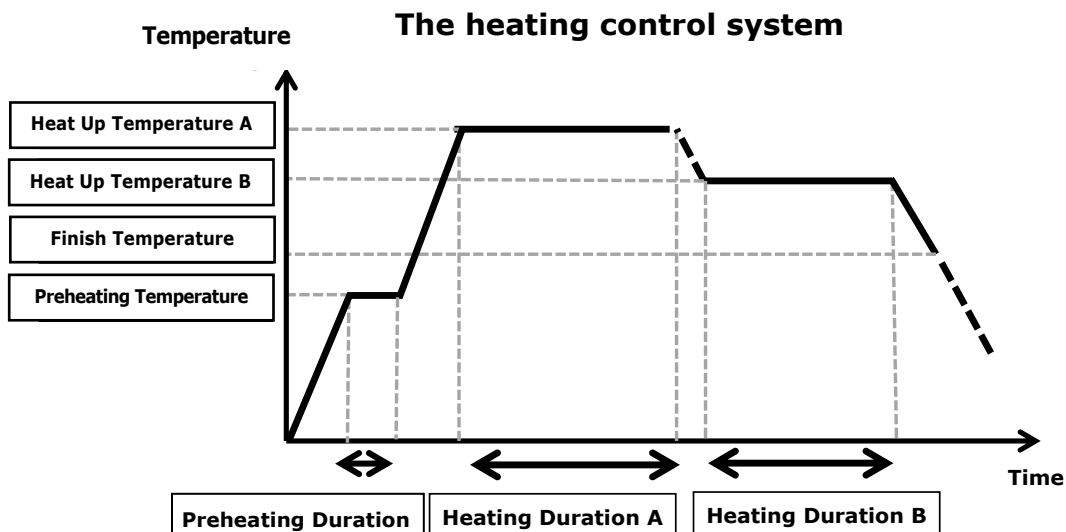
Once heater program is displayed in the Operator mode, it is still saved after the power is switched off.

# 5. Heater program

## Heater program editable items

Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
Name	Allows to edit the name of Heater program.	-	-	✓	✓
Abbreviated name	Allows to edit the name of Heater program which is displayed on the main screen.	✓	-	✓	✓
Sleeve	Allows to edit the name of protection sleeve.	-	-	✓	✓
Template	Views an original Heater program which was copied.	✓	-	✓	-
Note	Allows to add a note to the selected Heater program (up to 21 characters)	✓	✓	✓	✓
Preheating Temperature*	Temperature for the pre-heating duration of the heating cycle. (Numerical input)	✓*	✓*	✓*	✓*
Preheating Time*	Duration for maintaining the Pre-heating Temp. (Numerical input) *When the heating process is started, the pre-heating process is automatically finished.	✓*	✓*	✓*	✓*
Heat Up Temperature A	Heating element is heated up to the set temperature in the first half duration of the heating cycle. (Numerical input)	✓	✓	✓	✓
Heating Duration A	The first half duration of heating cycle. (Numerical input)	✓	✓	✓	✓
Heat Up Temperature B	Heating element is heated up to the set temperature in the latter half duration of the heating cycle. (Numerical input)	✓	✓	✓	✓
Heating Duration B	The latter half duration of the heating cycle. (Numerical input)	✓	✓	✓	✓
Finish Temperature	Temperature which cooling operation lowers to for completion of the entire heating process. (Numerical input)	✓	✓	✓	✓
Add Cooling Finish Temperature	Sets the temperature of finishing the additional cooling process.	✓	✓	✓	✓

\*For Quick of heater program



The heating control system is individually applied to each heater.

## Menu screen

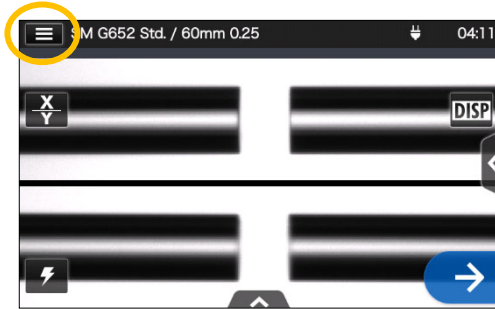
From Menu screen, you can access menu options to edit the settings. For more details, see the next pages.



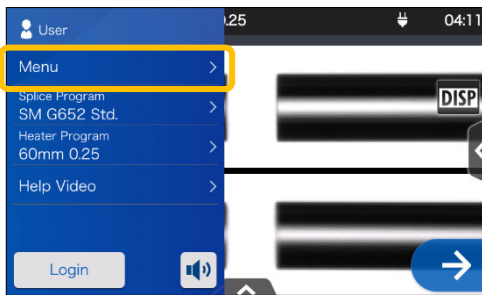
- 1** Operation Settings : Edit the splicer operation settings such as auto start, re-arc, etc..... ▶P.6-2
- 2** Function Settings: Edit the function settings such as language, sound, monitor brightness, etc..... ▶P.6-5
- 3** Splice Data: View splice data and edit data storage settings, etc ..... ▶P.6-7
- 4** Maintenance: Edit the maintenance settings such as Conditioning arc, arc count reset, etc ..... ▶P.6-9
- 5** SumiCloud™: Connect the splicer to your smartphone via wireless LAN network ..... ▶P.6-10
- 6** Information: Displays the splicer information..... ▶P.6-12

## Operation Settings

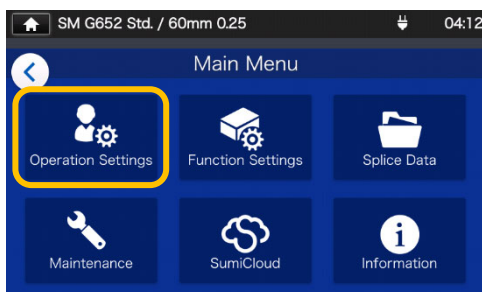
### Edit Operation Settings



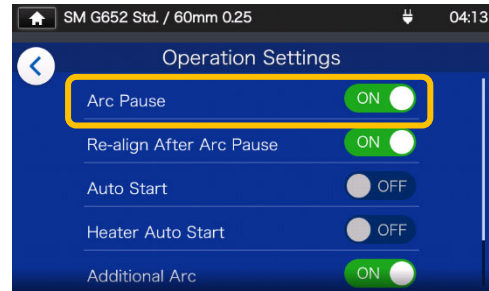
1: Tap the Settings panel icon (☰) to open the Settings panel.



2: Tap the Menu label (Menu) to display the Menu screen.



3: Tap "Operation Settings" icon (⚙️) on the Menu screen to edit the settings.



4: Tap to toggle an item ON or OFF as desired.

Scroll down the screen to view all the items.  
►For the details of the items, see the next page.



## ■ Operation Settings details

Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
Arc Pause	Stops the splicing process temporarily before arcing. If you would like to check fiber offset and fiber end faces during the process, set this function to ON.	✓	✓	✓	✓
Re-align After Arc Pause	Fibers are aligned again prior to splicing after Arc Pause.	✓	✓	✓	✓
Auto Start	Automatically starts the splicing process when the fiber is inserted in the splicer and the hood is closed.	✓	✓	✓	✓
Heater Auto Start	Automatically starts the heating process when the fiber is placed into the heat shrink oven.	✓	✓	✓	✓
Additional Arc	Additional arc is available by setting this function to ON. If an arc is insufficient, an additional arc should be performed.	✓	✓	✓	✓
Additional Arc Settings	Allows to adjust the arc power for additional arc.	✓	✓	✓	✓
Ignore Cleave Angle Limit	If this item is set to ON, the splicer will ignore a result of cleave angle inspection. The default is OFF.	-	-	✓	✓
Ignore Cleave Errors	If this item is set to ON, the splicer will ignore a result of cleaving quality inspection. The default is OFF.	-	-	✓	✓
Ignore Post-Fusion Check Error	If this item is set to ON, the splicer will ignore a result of Post-Fusion inspection. The default is OFF.	-	-	✓	✓
Fiber Insertion Screen	Single (X or Y) screen type or dual (X above Y, X beside Y) screen type can be selected in each step of the splicing process.→ For more information, refer to the next page.	-	-	✓	✓
Pre-Fusion Screen		-	-	✓	✓
Arc Screen		-	-	✓	✓
Post-Fusion Screen		-	-	✓	✓
Est. Loss Screen		-	-	✓	✓
Postsplice Action (Proof-Reset)	Allows to select an action to be done after splicing, i.e. a proof test is carried out or not, and reset action is automatically performed or not.	-	-	✓	✓
Pass/Fail Function	If this function is set to ON, the splicer is allowed to judge whether the splice is good or not, followed by showing a result.	-	-	✓	✓
Threshold*	Sets the estimation loss threshold of Pass/Fail Function.	-	-	✓	✓
Show Est. Loss*	If this function is set to ON, the splicer is allowed to show an estimated loss.	-	-	✓	✓

\*Appears when Pass/Fail Function is set to ON.

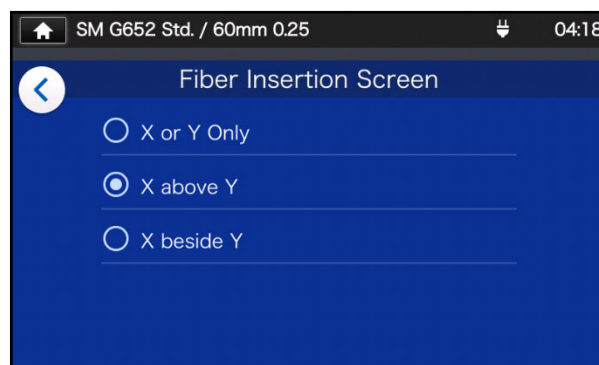
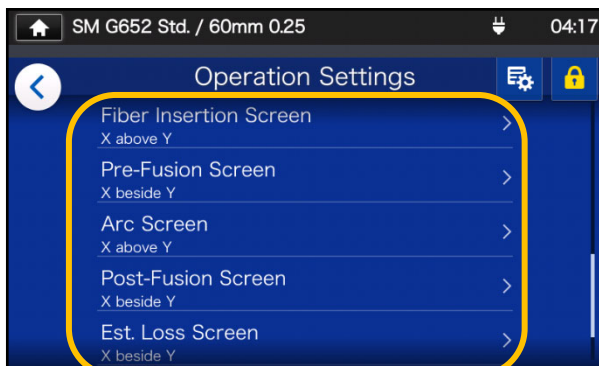
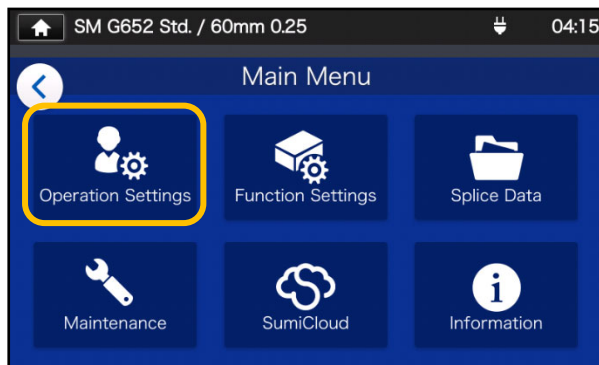
A pass code is required to log in to Administrator mode. ▶P.8-1.

# 6. Functions

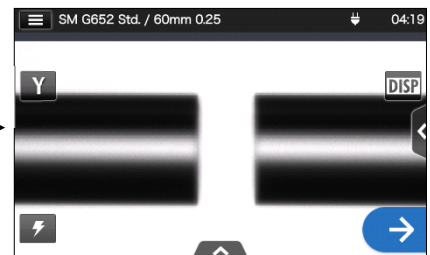
## ■ Splicing process screen setup (Available in Administrator mode)

Log in to Administrator mode. From the Operation Settings, you can choose a view of the fibers for the 5 stages of the splicing process.

- Fiber Insertion Screen
- Pre-Fusion Screen
- Arc Screen
- Post-Fusion Screen
- Est. Loss Screen

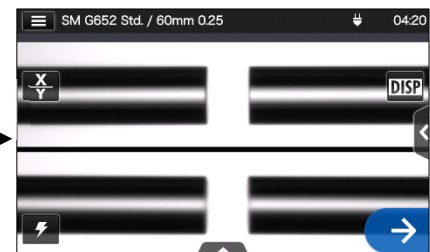


**X or Y Only**



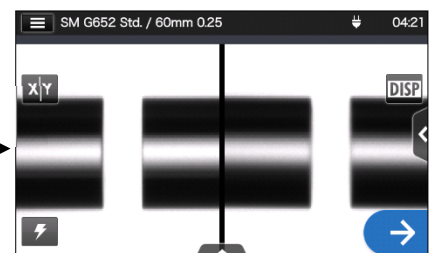
If "X or Y Only" is selected, X or Y screen is displayed on the screen.

**X above Y**



If "X above Y" is selected, X and Y screens are vertically displayed on the screen.

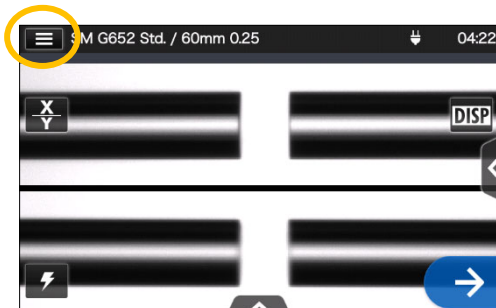
**X beside Y**




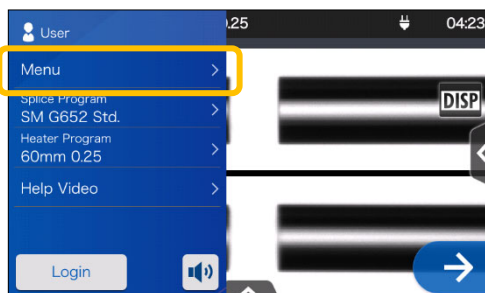
If "X beside Y" is selected, X and Y screens are horizontally displayed on the screen.


## Function Settings

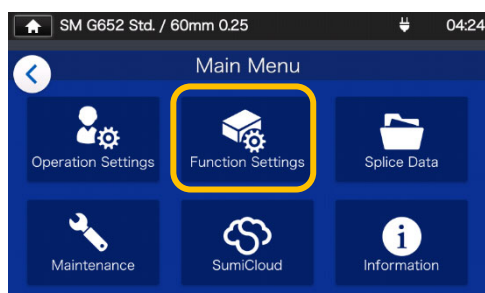
### Edit Function Settings




1: Tap the Settings panel icon (  ) to open the Settings panel.



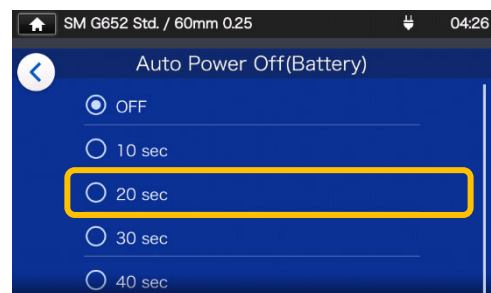
2: Tap the Menu label (  ) to display the Menu screen.



3: Tap "Function Settings" icon (  ) to edit the settings.



4: Tap the item you would like to edit.



5: Edit the setting as desired.

Scroll down the screen to view all the items.  
►For the details of the items, see the next page.

# 6. Functions

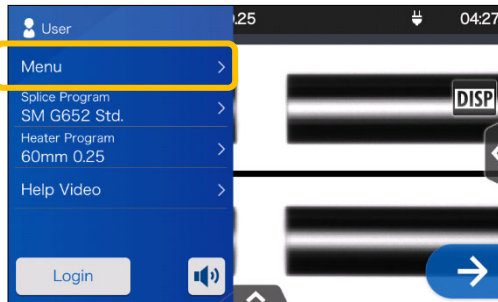
## ■ Function Settings details

Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
ECO Mode	Saves power consumption by adjusting monitor brightness and heat shrink oven temperature.	✓	✓	✓	✓
Sleep(Battery)	If the splicer is not interrupted on battery operation for a certain period of time, to minimize power consumption, it will go into Sleep mode and the monitor will be turned off. Touch the screen except the power key to re-start the splicer.	✓	✓	✓	✓
Auto Power Off (Battery)	If the splicer is in Sleep mode and not interrupted on battery operation for another certain period of time, it will automatically switch off. Switch it back on again.	✓	✓	✓	✓
Sleep(AC)	If the splicer is not interrupted on AC operation for a certain period of time, to minimize power consumption, it will go into Sleep mode and the monitor will be turned off. Touch the screen except the power key to re-start the splicer.	✓	✓	✓	✓
Auto Power Off(AC)	If the splicer is in Sleep mode and not interrupted on AC operation for another certain period of time, it will automatically switch off. Switch it back on again.	✓	✓	✓	✓
Screen Brightness	The brightness of the monitor can be adjusted by seven stages.	✓	✓	✓	✓
Date (yyyy/mm/dd hh:mm)	Sets the built-in clock to a local time.	✓	✓	✓	✓
Language	Display language can be selected.	✓	✓	✓	✓
Temperature Unit	This function switches the temperature units.	✓	✓	✓	✓
Sound	Turn on or off the sound.	✓	✓	✓	✓
Sound Settings	Allows to edit Touch Sound/Error Sound/Splice Sound settings.	✓	✓	✓	✓
Light for v-groove	This function sets the V-groove illumination to ON or OFF.	✓	✓	✓	✓
Opening Title1	Allows to create a text to be displayed on a splicer startup screen. Max number of characters: 21	-	-	✓	✓
Opening Title2		-	-	✓	✓

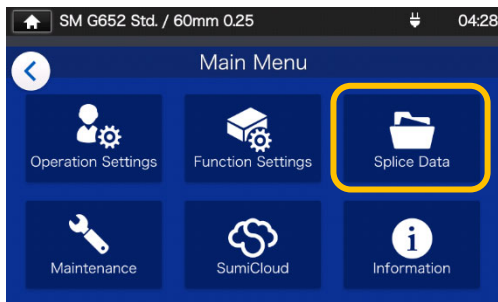
A pass code is required to log in to Administrator mode.▶P.8-1.


## Splice Data

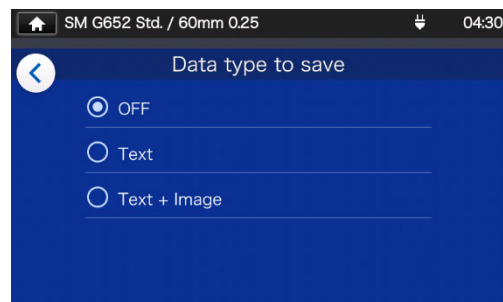
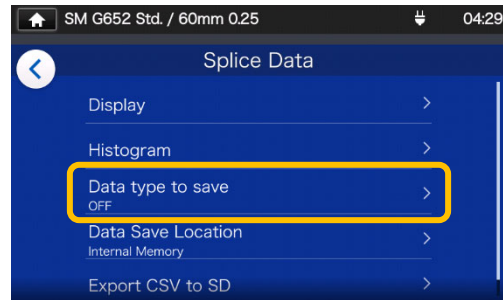
### Edit Splice Data settings



1: Tap the Menu label ( **Menu** ) on the Settings panel to display the Menu screen.



2: Tap "Splice Data" icon (  ) to edit the settings.



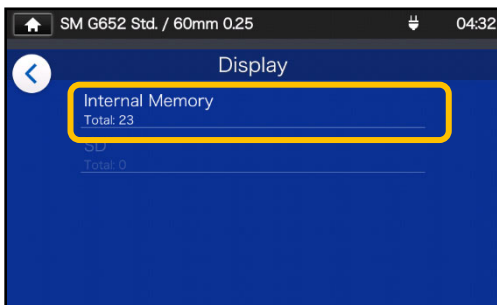
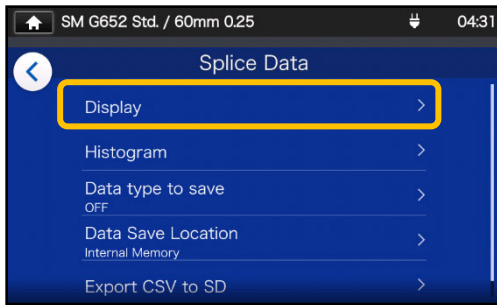
3: Tap the item you would like to edit or carry out.

### Splice Data details

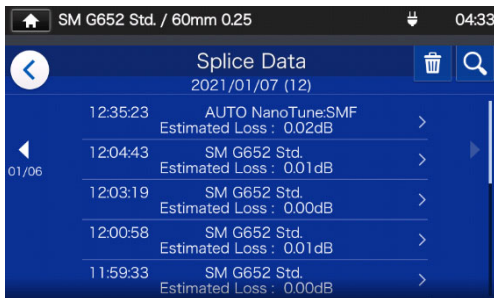
Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
Display	Displays stored splice data. (Internal memory or SD card)	✓	✓	✓	✓
Histogram	Displays a histogram of "Splice losses" and "cleave angles" based on stored splice data.	✓	✓	✓	✓
Data type to Save	Allows to select data type to store from "Text + Image", "Text" and "OFF".	✓	✓	✓	✓
Data Save Location	Allows to select a location to save the data. (Internal memory or SD card)	✓	✓	✓	✓
Overwrite Settings	If "Automatic" is set to ON, processing is automatically carried out when the memory is already full in saving a fiber image after a splice.	✓	✓	✓	✓
Image File Save Method*	If "Retain the oldest file" is selected the newest fiber image is not saved and data in the memory is retained. "Overwrite the oldest file" is selected, the newest fiber image is saved by overwriting the oldest one.	✓	✓	✓	✓
Export CSV to SD	Converts splice data stored in the internal memory or a SD card into a CSV format and save the CSV file in the SD card.	✓	✓	✓	✓

\*Appears when Overwrite Settings is set to ON.

## View splice data



1: From the Splice Data screen (see the previous page) select "Stored Splice Data" and select a data storage location.



2: Select a data point from the splice dates/times.




3: You can view the details of the splice data point you selected.

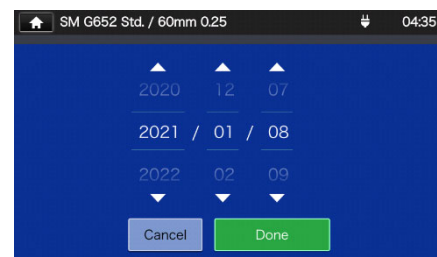
### <Splice data details summary>

- Fiber Offset Inspected offset of the core axis (or diameter axis).
- Core Offset Inspected core step status of the offset caused by deformation
- Fiber Angle Inspected tilt angle of the core axis caused by deformation.
- Cleave Angle Inspected cleave angle of the (L/R) fiber.
- Image Captured fiber image
- Memo A short note can be entered.

In Administrator mode, the details of splice program setup items can be viewed. For more information, please refer to P.4-6 and P.4-7.

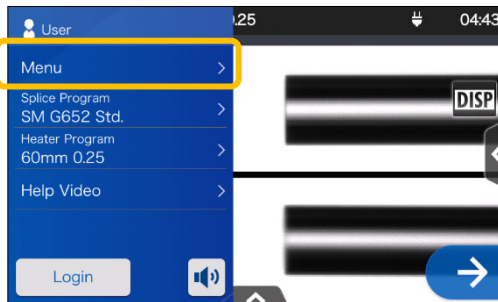
### Search for splice data

Tap the magnifying glass icon () to search for a splice data point. You will be moved to the search screen where you can search within a range of splice dates.

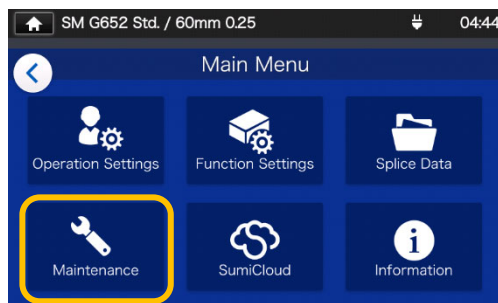



## Maintenance

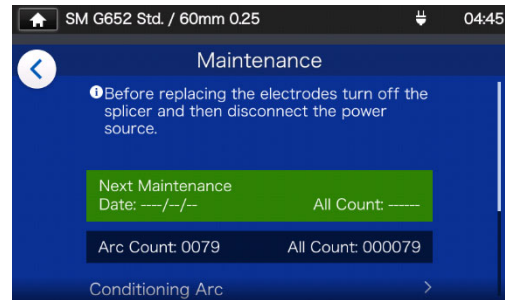
### Edit Maintenance settings



1: Tap the Menu label ( **Menu** ) on the Settings panel to display the Menu screen.



2: Tap "Maintenance" icon (  ) to edit the settings.



3: Tap the item you would like to edit or carry out.

Once the next maintenance date or total arc count which is set by service center has been reached, the splicer shows a maintenance reminder dialog once a day.


A pass code is required to log in to Administrator mode. ▶P.8-1.

### Maintenance details

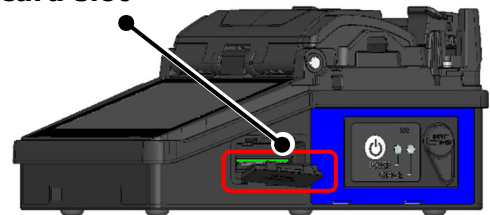
Editable items	Details	Operator		Administrator	
		View	Edit	View	Edit
Arc Count	Views arc count. *It can be reset on "Reset Arc Count" option.	✓	-	✓	-
All Count	Views Total arc count counted since shipment from the factory.	✓	-	✓	-
Conditioning Arc	After electrodes are replaced, this function is used to condition new electrodes. The number of times of conditioning arc is preset. Arc Count is automatically reset after conditioning arc is performed.	✓	✓	✓	✓
Self Inspection	The circuit board, optical unit, motors and heat shrink oven are automatically inspected.	✓	✓	✓	✓
Motor Calibration	The condition of all motors is inspected.	-	-	✓	✓
Caution for Arc Count	Sets an arc count at which a caution for electrode replacement is displayed. ▶P.3-5 Electrode replacement	✓	-	✓	✓
Warning for Arc Count	Sets an arc count at which a warning for electrode replacement is displayed. ▶P.3-5 Electrode replacement	✓	-	✓	✓
Reset Arc Count	Allows to reset the arc count. *All Count cannot be reset.	-	-	✓	✓
Restore Data	All parameters except Arc Count and All Count are returned to the factory settings.	-	-	✓	✓

## SumiCloud™

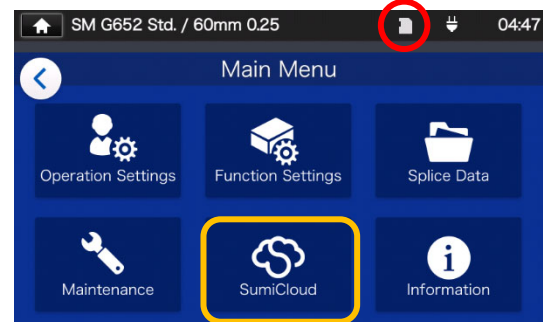
The T-502S can connect to a smartphone via wireless LAN using a dedicated SumiCloud card (WLSD-0416) and can be operated with the smartphone. To establish the connection, smartphone application "SumiCloud™" is required. Download and install it from "Google Play" or "Apple" online store. In "SumiCloud™", you can utilize various functions as shown in the table in the next page.

- 1: Insert the SumiCloud card into the splicer. SD card icon appears on the top of the screen.
- 2: Tap the SumiCloud™ icon to edit the settings.
- 3: Set "Smartphone Connection" to "ON" to enable wireless LAN connection to connect the splicer to a smartphone via wireless LAN. When wireless LAN connection becomes available, wireless LAN icon (  ) appears on the monitor screen.
- 4: Start your smartphone and enter the password to enable wireless LAN connection.  
**Factory default password is "12345678".**
- 5: Start "SumiCloud™" on the smartphone.  
\*If the SumiCloud card is not inserted in the splicer, the function cannot be enabled.

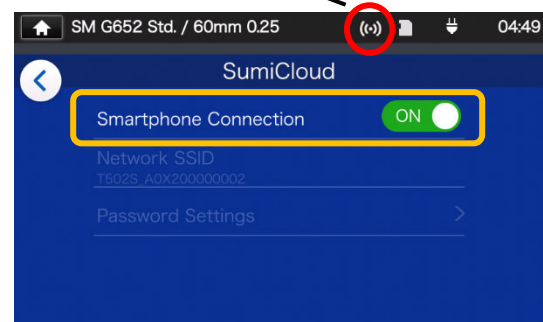
SD card slot



SD card icon



Wireless LAN icon



- **Network SSID:** is the name that devices can identify an inserted SD card as.
- **Password setting:** is required to connect the splicer to devices. Choose this option to change a password. The password must be 8-20 alphanumeric characters long. To validate a new password, re-boot the splicer.



## 6. Functions

### ■ SumiCloud™ function

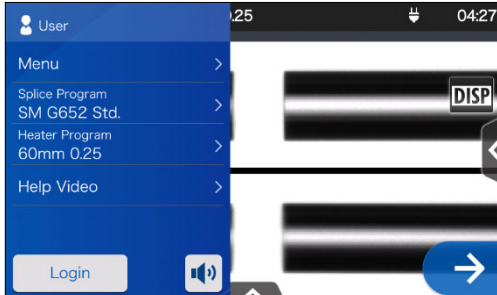
\* For further information, refer to the operation manual of SumiCloud™.

Function	Details
Preventive maintenance	<ul style="list-style-type: none"><li>-The SumiCloud™ app notifies users of the deterioration of parts such as a cleaver.</li><li>-Displays two levels of alerts, "Caution" and "Warning".</li><li>-A list of preventive maintenance status can be viewed on SumiCloud™ server.</li></ul>
Splice Data Management	<ul style="list-style-type: none"><li>- View splice data on smartphone screen</li><li>- Cloud data server available for storage of all splice data</li><li>- Splice data with GPS location</li></ul>
Report Builder	<ul style="list-style-type: none"><li>- Automatically creates splicing report and sends by e-mail</li><li>- Add splice location on the GPS map to the report</li></ul>
Help Video	<ul style="list-style-type: none"><li>- Visual tutorial for splice operation on smartphone</li><li>- Help video for related products available</li></ul>
Software update	<ul style="list-style-type: none"><li>- Automatic update via smartphone</li><li>- Keep splicer up to date for comfortable daily operation</li></ul>
Health Scan	<ul style="list-style-type: none"><li>-Health Scan is the function that performs simple inspection and diagnosis on a fusion splicer.</li><li>-When the result is unacceptable, the SumiCloud™ app shows troubleshooting (such as what to clean) to users.</li><li>-Displays a link to help videos for troubleshooting.</li></ul>

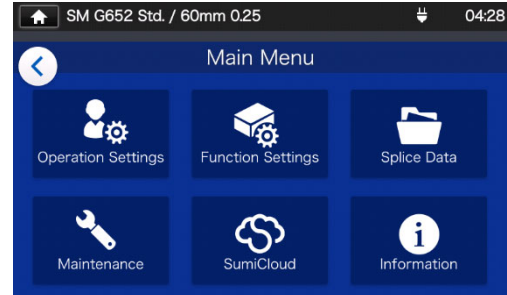
Other than the above functions, some more functions and service are available.

## Information

You can view the splicer-related information in the Information screen.



1: Tap the Menu label (Menu) on the Settings panel to display the Menu screen.



2: Tap "information" icon (i) to view the splicer-related Information.



**Software Version**

**Serial Number:** Is required for maintenance of the splicer.

**Service & Support:** Shows the name of the company that handles sales and maintenance.

**Sales Area:** Shows the area where this product is sold.

**Internet Service:** Shows the internet address where the splicer software is updated.



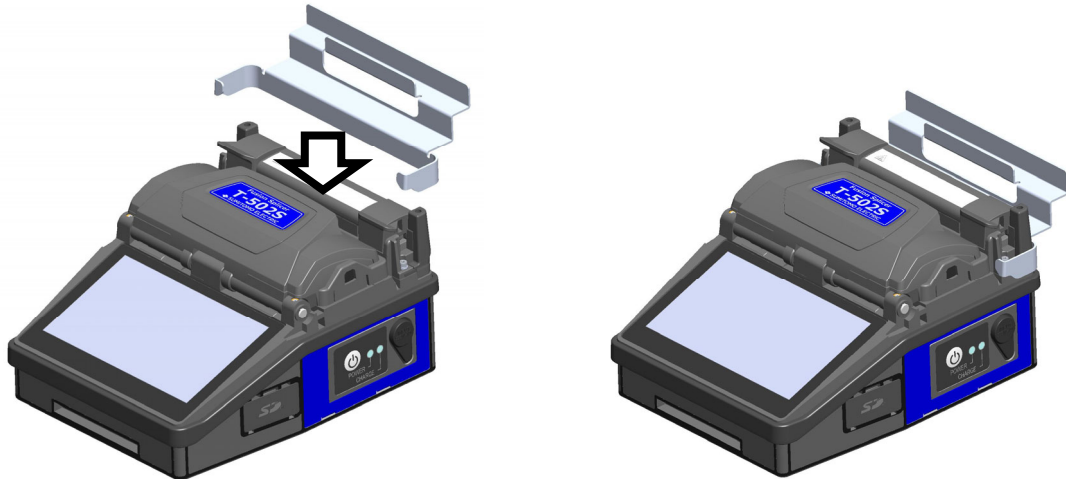
Scroll down the page to view all the patent information.

## 7. Other convenient functions

The T-502S is provided with various functions. Set up the functions as necessary.

### Cooling tray

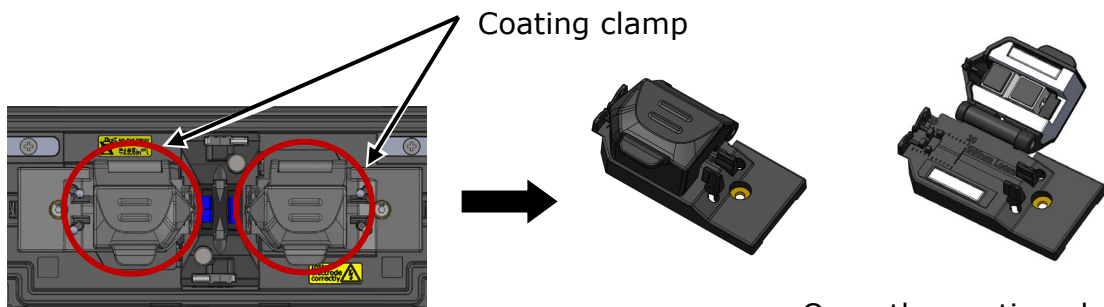
A dedicated cooling tray for the T-502S is available. Please fit the cooling tray to the splicer referring to the below picture.



Fit the cooling tray all the way into the splicer in place. Failure to do so can cause the splicer not to bring out its abilities and performance properly.

### Multi clamp

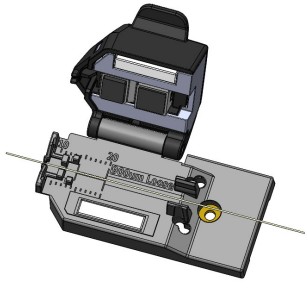
The T-502S has ability to work with standard fiber coating, drop cable sheath,  $\phi$ 3mm fiber cord sheath and loose buffer coating under standard specification. Please place fiber in an appropriate position of the coating clamp according to the coating types.



Open the coating clamp lid and place fiber in the clamp.

# 7. Other convenient functions

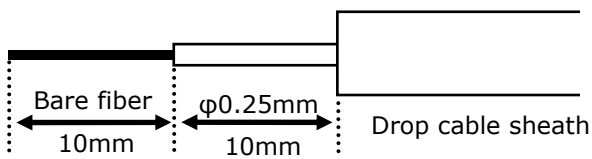
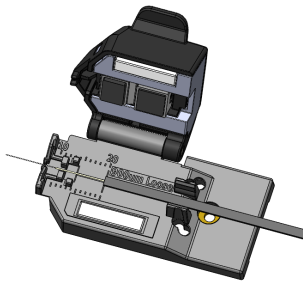
## <For standard coating>



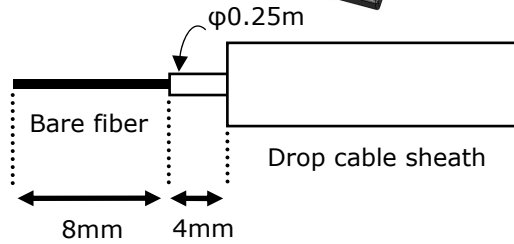
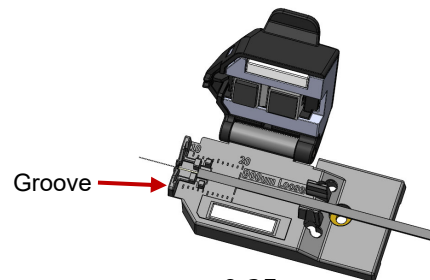
Diameter of fiber coating	Applicable cleave length
250μm	5~16 mm
900μm	8~16 mm

## <For rectangular drop cable>

### For use of 60mm protection sleeve



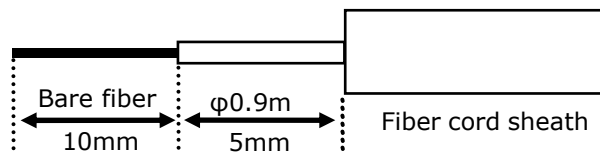
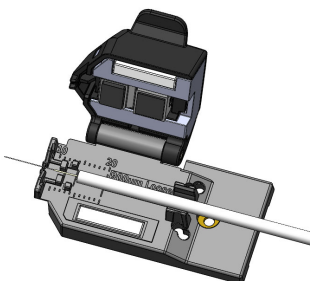
### For use of 40mm protection sleeve



### Recommended lengths

Diameter of fiber coating	Cleave length	φ0.25mm coating length
3.0 mm×2.0 mm	10mm (for 60mm sleeve)	10mm (for 60mm sleeve)
	8mm (for 40mm sleeve)	4mm (for 40mm sleeve)

## <For fiber cord & round drop cable >

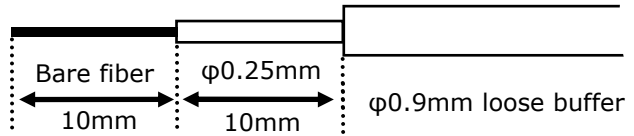
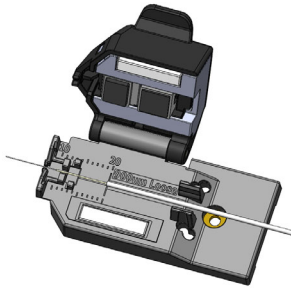


### Recommended lengths

Diameter of fiber coating	Cleave length	φ0.9mm coating length
3.5 mm or less	10mm	5mm

# 7. Other convenient functions

## <For loose buffer coating>



### Recommended lengths

Diameter of fiber coating	Cleave length	φ0.9mm coating length
900μm loose buffer	10mm	10mm

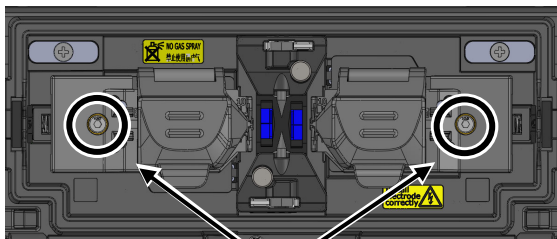


Caution

When fitting the coating clamp to the fusion splicer, do not overtighten the screw. Doing so can cause the splicer to be damaged. (Recommended torque: 18cN·m)

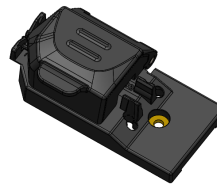
## Fiber holder operation

Detaching the coating clamp makes it possible to use fiber holders for single fiber for splicing. Sumitomo fiber holder FHS series can be applied.

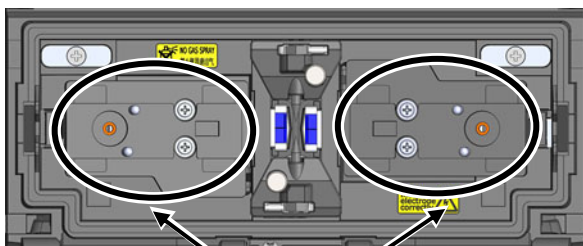


Coating clamp fixing screw

1. Loosen the coating clamp fixing screw to detach the coating clamp.

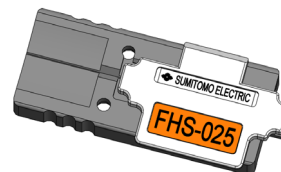


Coating clamp



Holder stage

2. The holder stage is available. Place a fiber holder on the holder stage.




Fiber holder FHS-025

# 7. Other convenient functions


## Auto start

The T-502S has Auto start function that automatically starts the splicing process and the heating operation.

### Auto start splicing

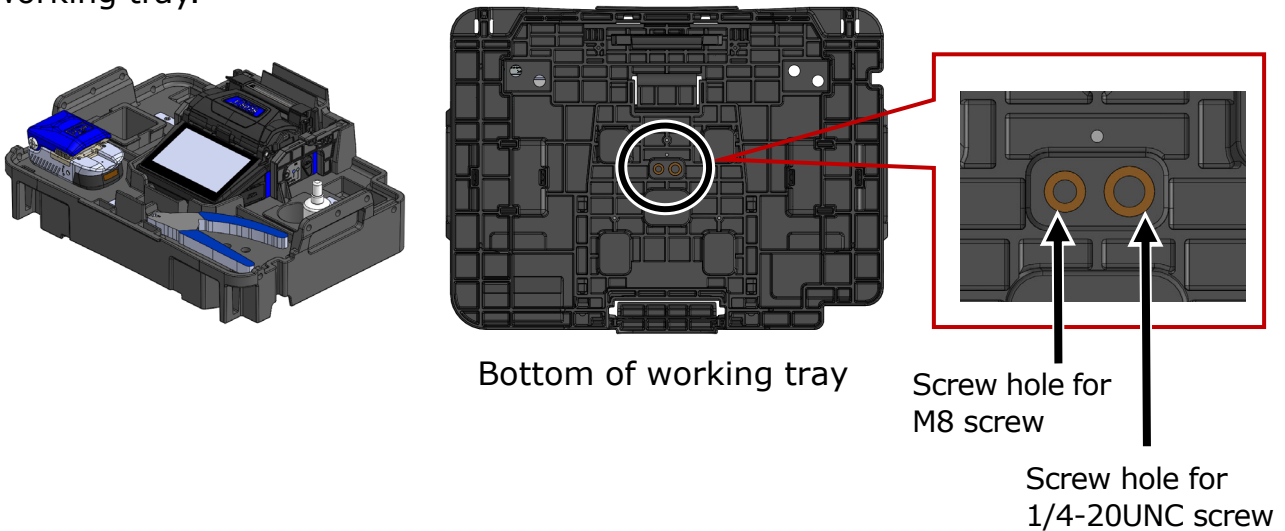
When fiber is inserted into the splicer and the hood is closed, the splicing process is automatically started. No need to tap Set icon (  ).

### Auto start heating

When fiber is placed into the heat shrink oven, the heater lid is automatically closed, and then the heating operation is automatically started. No need to tap Heater icon (  ).

## Tripod fixing screws

The T-502S has screw holes for M8 screw and 1/4-20UNC screw on the bottom of working tray.



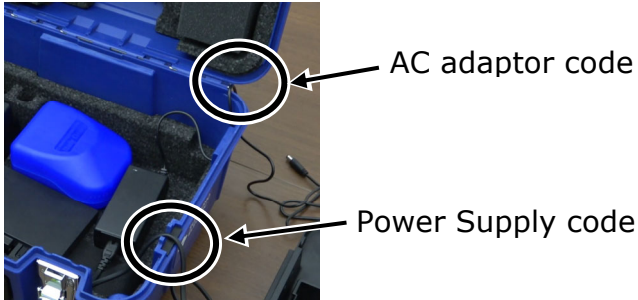
Caution

- The weight of the working tray including fusion splicer and accessories is about 2.6kg(5.7lb). Using the tripod which does not have enough maximum load capacity can cause the working tray to fall down, leading to damage to the tray and splicer. Check the maximum load capacity of your tripod before using the working tray.
- In a high location, secure the T-502S to a tripod with M8 screw or 1/4-20UNC screw on its bottom to prevent it from dropping.
- Do not use a tripod with a thread length of >8mm (5/16"). Doing so can risk damage the fusion splicer.

# 7. Other convenient functions

## Charging function (CC-17)

Battery can be charged with the AC adapter connected in the carrying case. Referring to the instructions below, handle the power cord properly and make sure it is not trapped.



1: Move away the working tray. Pass the power cord through the slit as shown in the circle.



2: Place the working tray onto the carrying case.



3: Connect the power cord to the splicer. Bundle and store the cords at the positions indicated by the circles.



4: Close the case.



Make sure the power cord is passed through the slit and not trapped.



Do not carry the case with the AC cord plugged in. Doing so can cause damage to the cord.



Take an appropriate action to prevent water and dirt entering the case through the slit during charging.

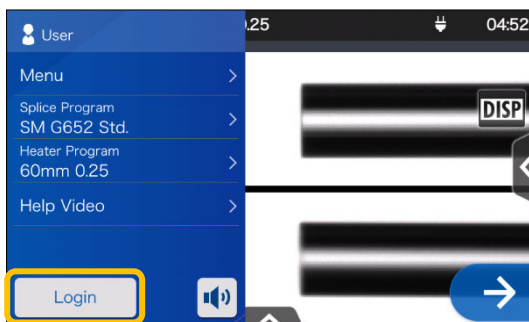
# 8. Administrator mode

An administrator can edit splice/heater program parameters and function settings which are not visible in Operator mode. The administrator can also setup a password to keep operators from accessing functions.

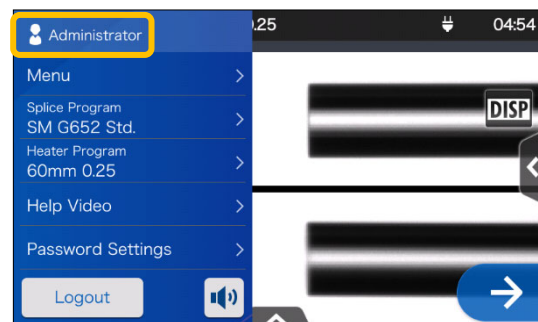
**The default password for Administrator mode is '0 0 0 0'.**

- ▶ P.8-2 Changing Administrator password

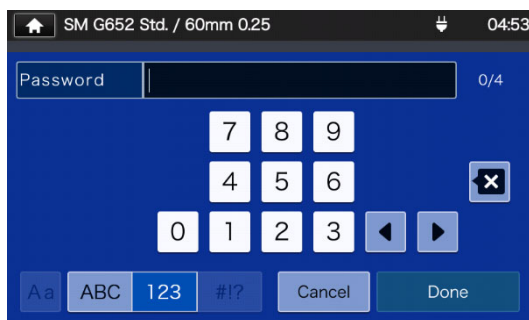
## Logging in to and logging out of Administrator mode



1: Open the Settings panel. Tap "Login".

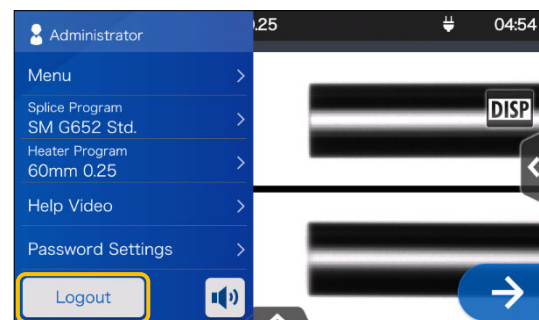


3: After the entered password is verified, "Administrator" label is displayed on the Settings panel. You are in Administrator mode.



2: Enter the default password '0000', and tap "Done" (Done).

### Logging out



Tap "Logout" on the setup panel to log out of Administrator mode. After logging out, you'll be brought back to Operator mode.



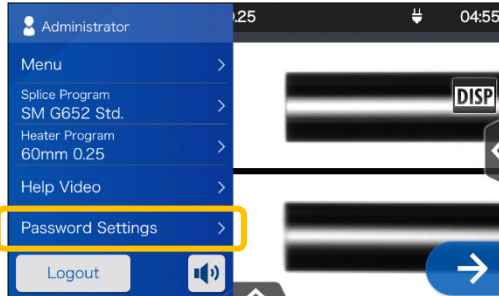
Once you enter the password, you will remain logged in until you turn off the power.



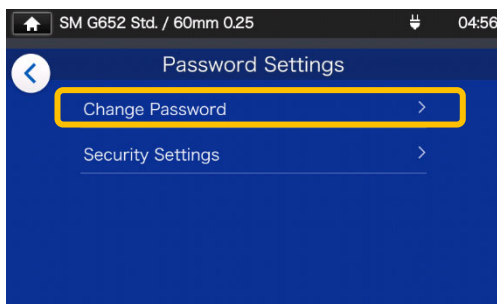
# 8. Administrator mode

## Changing Administrator password

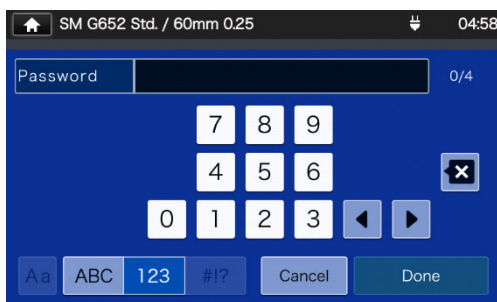
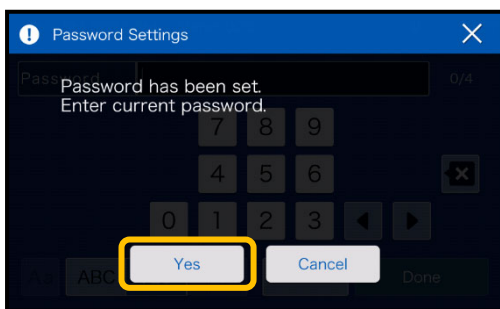
The login password can be changed in Administrator mode. Log in to Administrator mode referring to Page 8-1, and then follow the procedures below.



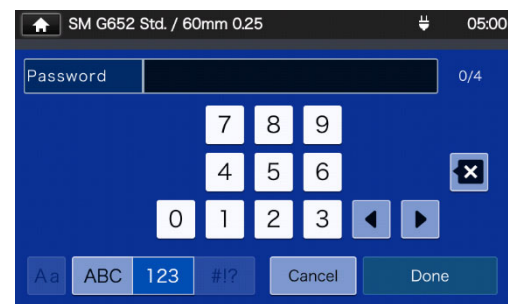
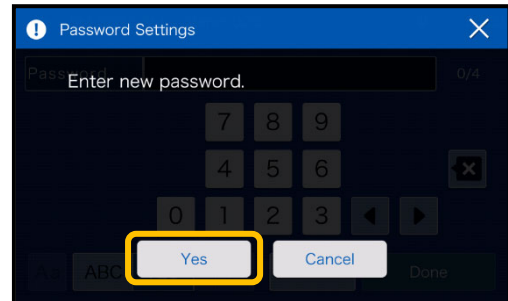
1: Open the Administrator settings panel. Tap "Password Settings".



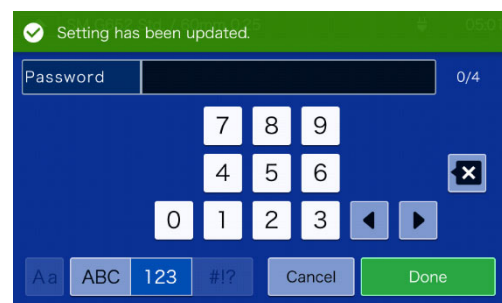
2: Tap "Change Password".



3: Enter the current 4-digit password and tap "Done" (Done).



4: Enter a new 4-digit password, and then tap "Done" (Done). Confirm the new password, and then tap "Done" (Done).



5: The password is changed.

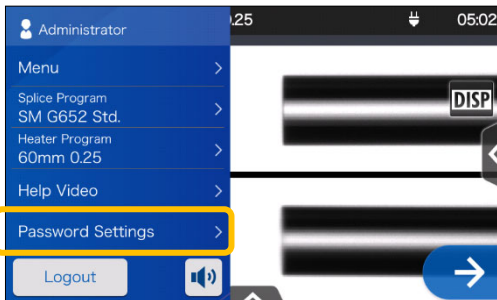
If you've forgot the Administrator password, you cannot access Administrator mode. In this case please contact our maintenance service center.

# 8. Administrator mode

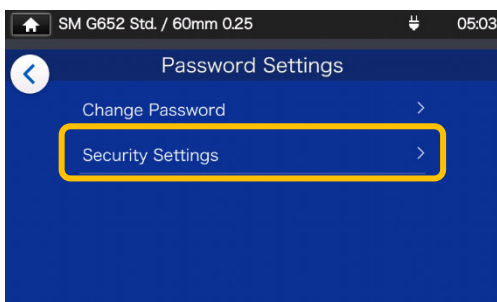
## Lock functions

### Startup password protection

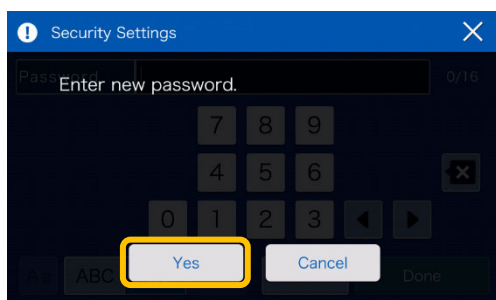
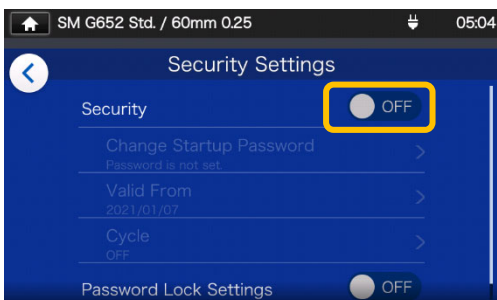
The security setting requires an operator to enter a password upon startup of the T-502S on a specified date.



1: Open the Administrator settings panel. Tap "Password Settings".



2: Tap "Security Settings". On the next screen, tap OFF (OFF) in "Security".



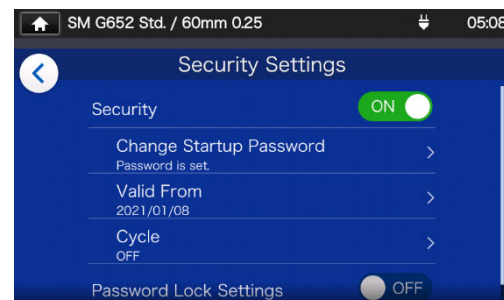
3: You'll be directed to the startup password setup



4: Enter a min.4 to max.16 digit startup password, and then tap "Done" (Done). Reenter the password for confirmation, and then tap "Done" (Done).



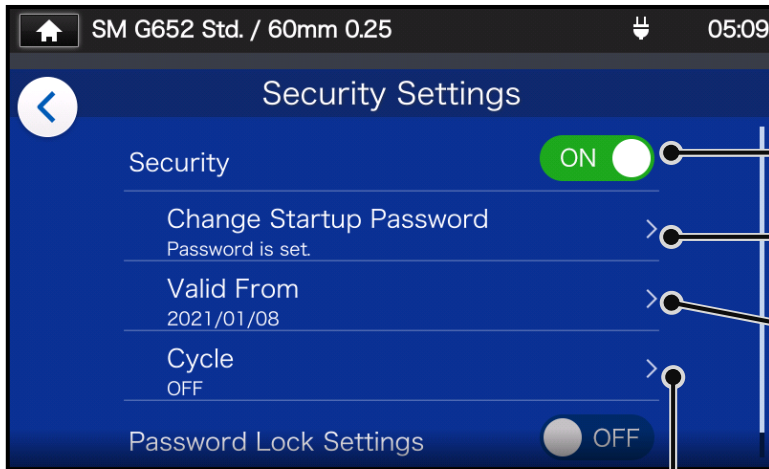
5: Enter a date when the splicer will request a password entry. Change the dates using ▼▲ icons, and then tap "Done" (Done). Past dates cannot be set.



6: Security setting is enabled.

# 8. Administrator mode

## Security Settings screen

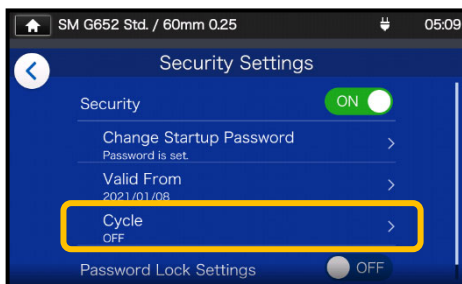


Security setting is enabled

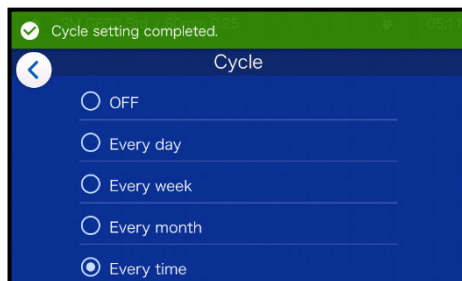
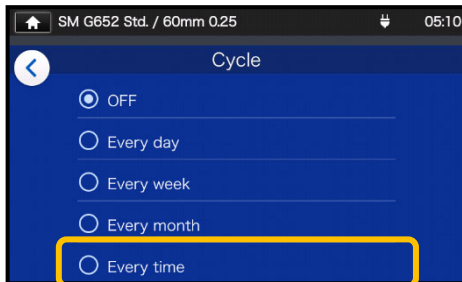
Change a startup password

Change a date when the splicer requires a password entry.

## Cycle setting



If you enable "Cycle" option, a startup password is requested every certain period of time (every day/every week/every month/every time) after the date when the startup password is activated passed.

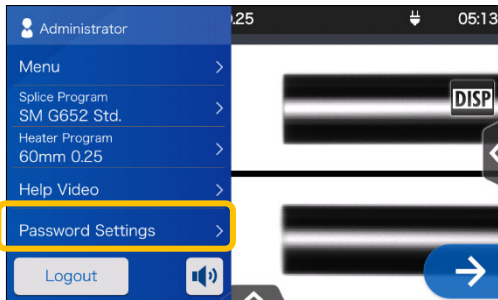


You cannot start the splicer if you've forgot the startup password. It should be taken notes of.  
Please contact our maintenance service center if you've forgot it.

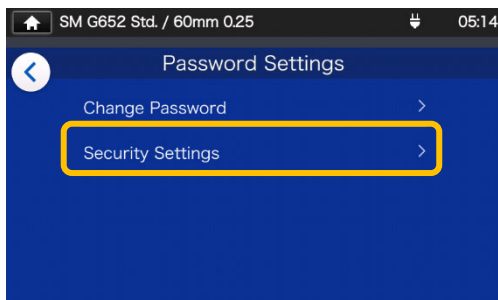
# 8. Administrator mode

## ● Lock the settings (all)

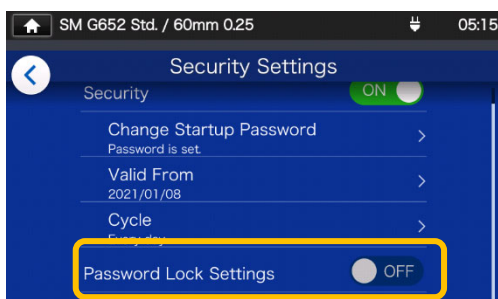
An administrator can lock various settings so an operator cannot edit them.



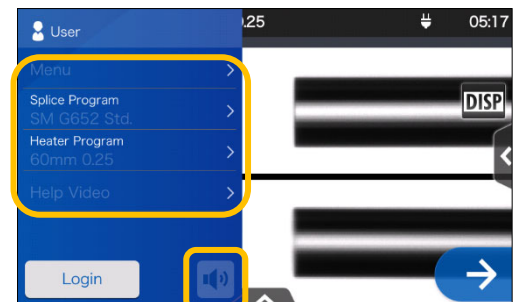
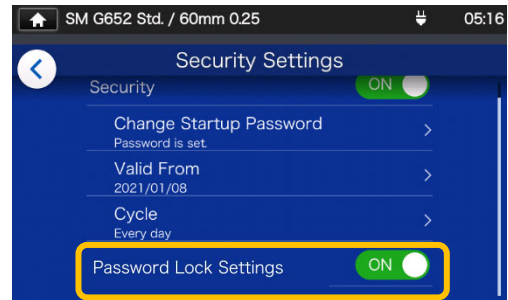
1: Open the Administrator settings panel. Tap "Password Settings".



2: Tap "Security Settings".



3: Scroll down the page, and then tap "Password Lock Settings" to set it to ON.



4: In Operator mode, splice program, heater program, function settings and sound setting cannot be edited.

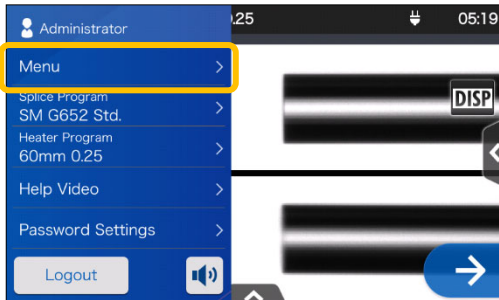
If you would like to edit the settings after you've locked them, log in to Administrator mode, and then set "Function Lock Setting" to OFF.


You cannot start the splicer if you've forgot the startup password. It should be taken notes of. Please contact our maintenance service center if you've forgot it.

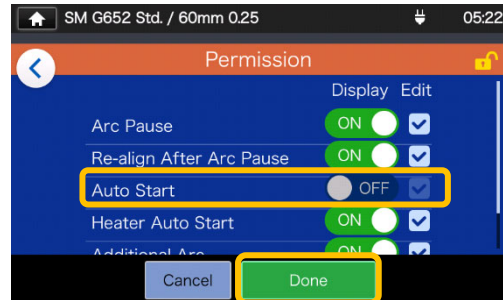
# 8. Administrator mode


## ● Lock the settings (individual)

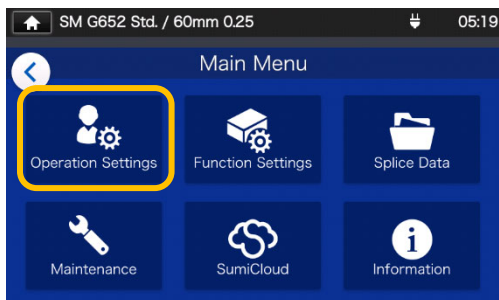
An administrator can lock various settings on item by item basis so an operator cannot edit them.



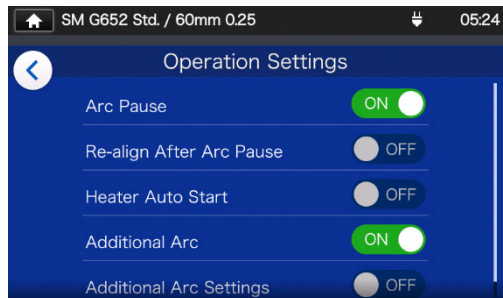
1: Open the Administrator settings panel. Tap "Menu" (  ).



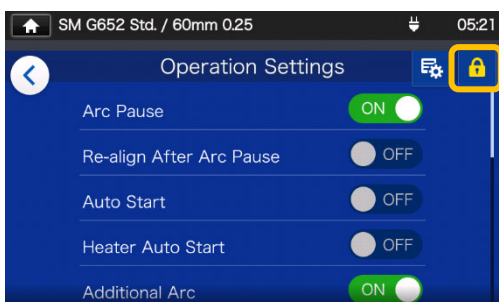
4: Toggle off an item, and then tap "Done" (  ). This example shows "Auto Start" is toggled off.



2: From the Menu screen, select "Operation Settings".



5: The lock setting is completed. After you log out of Administrator mode, the item which has been locked becomes hidden. In this example **"Auto Start" is not shown** on the Settings screen.



3: Tap the lock icon (  ) .

# 9. Troubleshooting

This chapter covers examples of troubleshooting and the solutions to error messages shown in the screen. If your problem is not solved by these troubleshooting and solutions, please contact our maintenance service center described in the back cover. Our maintenance service center also provide repair support for fusion splicers.

## ● Arc problems

The electrodes typically need replacement after **6,000 splices**. Some common symptoms that indicate the electrodes need replacing are:

- High or inconsistent splice losses
- Bubbles in the fibers after splicing
- Diameter faults
- Fluttering or unstable arc observed on the monitor
- Fiber burned in half
- Sizzling noise while arcing

Refer to page 3-5, "Electrode replacement".

If an electrode tip touches something, it will be deformed, causing poor arcing problems. Take care of the handling of electrodes.

## ● Fiber breakage

When the splicing process is complete, a proof test may be performed on the fibers while in the fiber chucks. If the fibers are broken when the proof test is performed, re-do an arc test. If the arc power level is too weak, the splice may be poor, resulting in fiber breakage.

If the fibers are breaking in spite of a good arc test result, clean the V-grooves and the bare fiber pads completely. Deterioration of a jacket remover/fiber cleaver may lead to fiber breaking. Clean the jacket remover/fiber cleaver completely.

## ● Splicer is not turned on

If the fusion splicer fails to turn on when the power key is pressed, check the following:

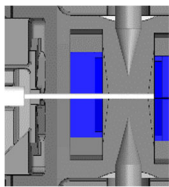
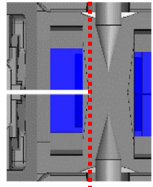
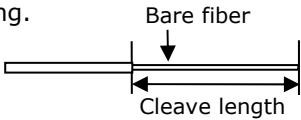
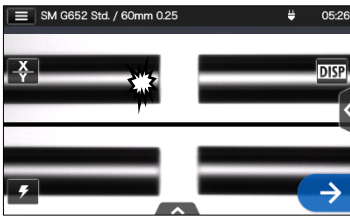
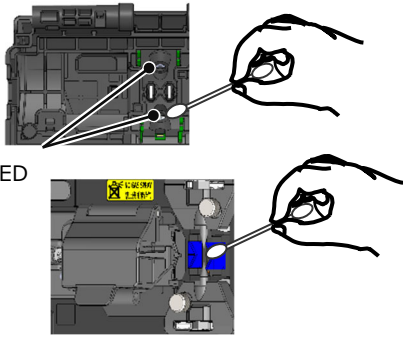
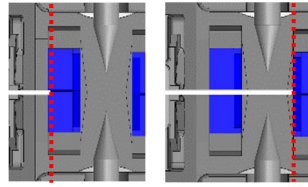
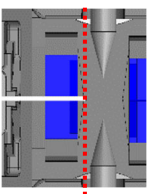
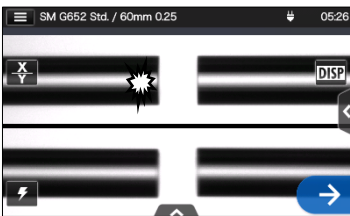
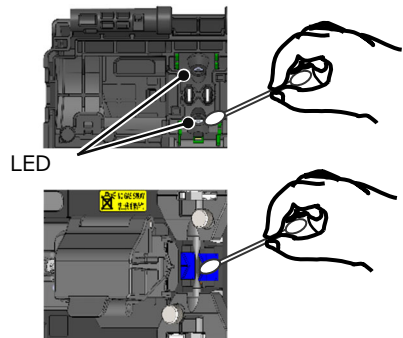
- Verify that the battery pack is installed in the module bay properly
- Verify that the power plug is seated properly (the power cord is connected to the AC adapter.)
- Verify that the LED of the AC adapter lights up.
- If using battery operation, ensure that the battery is fully charged.

If the splicer still does not power up after checking the above, contact our maintenance service center.

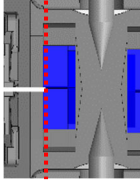
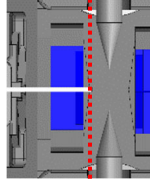
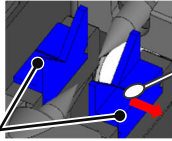
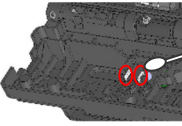
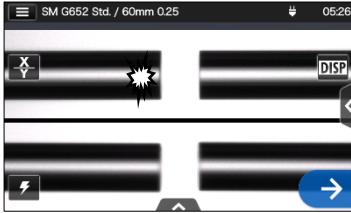
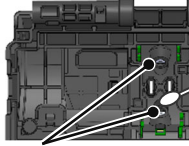
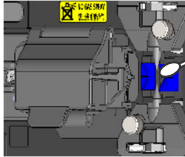
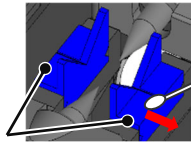
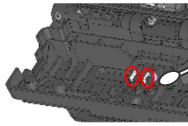


# 9. Troubleshooting

## Error message list

If you encounter any errors during use, please check the error message that appears and see the error message list below to troubleshoot.



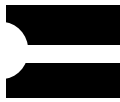



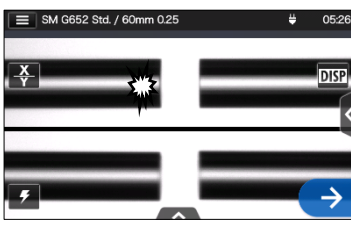
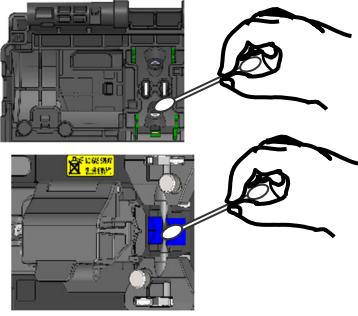
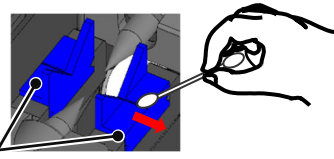
Error message	Possible cause	Troubleshooting	Refer to
The splicer failed to adjust the LED brightness.	The fiber is loaded in a too forward position. 	Make sure that the right and left fibers are placed in the correct position of the splicer. 	▶P.2-19 Inserting fibers into the splicer
	Fiber cleave length is too long. 	When cleaving the fiber, make sure it is loaded in a correct position in the cleaver and cleave it to a correct cleave length.	▶Instruction manual that came with the cleaver you use.
The fibers are not placed correctly in the splicer.	There is a foreign object in the screen. 	Clean the microscope objective lens and LEDs.  LED Microscope objective lens	▶P.3-2 Cleaning LEDs and bare fiber pads
	The fiber is not loaded in an appropriate position. 	Make sure that the right and left fibers are placed in the correct position of the splicer. 	▶P.2-19 Inserting fibers into the splicer
The fibers are not placed correctly in the splicer.	There is a foreign object in the screen. 	Clean the microscope objective lens and LEDs.  LED Microscope objective lens	▶P.3-2 Cleaning LEDs and bare fiber pads

# 9. Troubleshooting

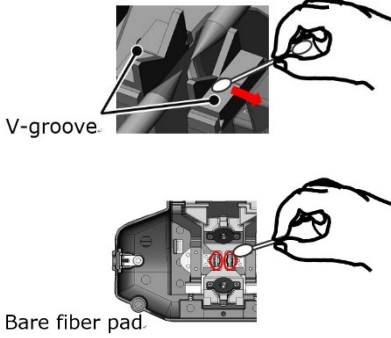
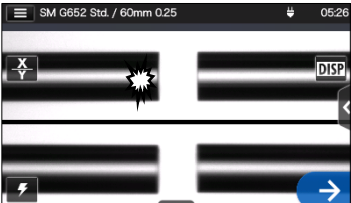
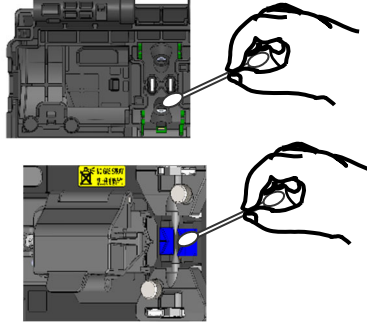


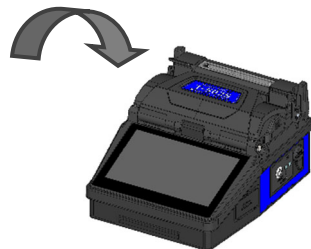
Error message	Possible cause	Troubleshooting	Refer to
The splicer could not detect the left (right) fiber.	<p>The fiber is not loaded in an appropriate position.</p>  <p><b>NG</b></p>	<p>Make sure that the left (right) fiber is placed in the correct position of the splicer.</p>  <p><b>OK</b></p>	▶P.2-18 Inserting fibers into the splicer
	<p>There is dust on the V-groove and bare fiber pad.</p>	<p>Clean the V-groove and bare fiber pad.</p>  <p>V-groove</p>  <p>Bare fiber pad</p>	▶P.3-1 Cleaning V-grooves, P.3-2 Cleaning LEDs and bare fiber pads
The splicer failed to adjust the arc gap of the left (right) fiber.	<p>There is a foreign object in the screen.</p> 	<p>Clean the microscope objective lens and LEDs.</p>  <p>LED</p>  <p>Microscope objective lens</p>	▶P.3-2 Cleaning LEDs and bare fiber pads
	<p>There is dust on the V-groove and bare fiber pad.</p>	<p>Clean the V-groove and bare fiber pad.</p>  <p>V-groove</p>  <p>Bare fiber pad</p>	▶P.3-1 Cleaning V-grooves, P.3-2 Cleaning LEDs and bare fiber pads
<p>The cleave angle of the left (right) fiber exceeds the allowable limit.</p> 	<p>Cleave the left (right) fiber again.</p> 	▶Instruction manual that came with the cleaver you use.	



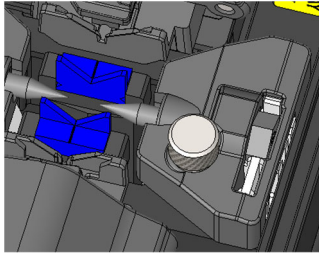
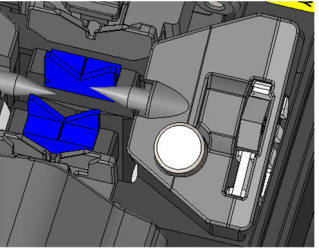
# 9. Troubleshooting

Error message	Possible cause	Troubleshooting	Refer to
A lip is observed on the left (right) fiber end.		Cleave the left (right) fiber again. 	▶Instruction manual that came with the cleaver you use.
A chip is observed on the left (right) fiber end.		<ul style="list-style-type: none"> <li>•Cleave the left fiber again and clean the cleaver.</li> <li>•If the fiber end face is still poor. Please change the blade position or replace the blade.</li> </ul> 	▶Instruction manual that came with the cleaver you use.
The splicer failed to align the left (right) fiber. ▶Continued to the next page.	There is dust on the fiber.  Dust	Cleave the left (right) fiber again.  OK	▶Instruction manual that came with the cleaver you use.
▶Continued from the previous page. The splicer failed to align the left (right) fiber.	There is a foreign object in the screen. 	Clean the microscope objective lens and LEDs.  Microscope objective lens	▶P.3-2 Cleaning LEDs and bare fiber pads
	There is dust on the V-groove and bare fiber pad.  V-groove	Clean the V-groove and bare fiber pad.	▶P.3-1 Cleaning V-grooves, P.3-2 Cleaning LEDs and bare fiber pads

# 9. Troubleshooting

Error message	Possible cause	Troubleshooting	Refer to
<p>The splicer failed to inspect the right and left fibers.                      ▶Continued to the next page.</p>	<p>There is dust on the V-groove and bare fiber pad.</p>	<p>Clean the V-groove and bare fiber pad.</p>  <p>V-groove</p> <p>Bare fiber pad</p>	<p>▶P.3-1                      Cleaning V-grooves, P.3-2                      Cleaning LEDs and bare fiber pads</p>
	<p>There is a foreign object in the screen.</p> 	<p>Clean the microscope objective lens and LEDs.</p>  <p>Microscope objective lens</p>	<p>▶P.3-2                      Cleaning LEDs and bare fiber pads</p>
<p>▶Continued from the previous page.                      The splicer failed to inspect the right and left fibers.</p>	<p>There is dust on the fiber end face.</p> 	<p>Cleave the left (right) fiber again.</p> 	<p>▶Instruction manual that came with the cleaver you use.</p>
<p>The splicer is unable to start splicing because the hood is open.</p>		<p>Close the hood.</p> 	

# 9. Troubleshooting

Error message	Possible cause	Troubleshooting	Refer to
Unstable arc (Splice)	The electrodes are installed incorrectly in the splicer.	<p>Make sure the electrodes are installed correctly in the splicer.</p> <p>&lt;Correct&gt;</p>  <p>&lt;Incorrect&gt;</p> 	▶P.3-5, 3-6 Electrode replacement procedures

## Warranty and repair service

### Repair and warranty

Before requesting a repair, determine the possible cause and do some troubleshooting referring to Page 9-1~P.9-6.

If the problem still persists, stop using the splicer and contact our maintenance service center.

#### REGION LIMITATION

This product is sold for the use in a limited sales area (refer to the information which appears on the splicer screen) and the technical support of the product moved out of the said region may be refused or require extra charges.

#### Warranty period

About the warranty period of this product, please ask to the distributor that you purchased the product from.

#### Services after warranty period

After the warranty period expires, all products may be repaired for a reasonable service charge.

#### The following cases are the exception for repairing and replacing the product free of charge.

- (a) Damage or malfunction caused by misuse, mishandling, non qualified repair, disassembly, modification, or any other irregular execution
- (b) Damage or malfunction caused by drop, fall or any other faulty treatment such as to be explained in precautions on this manual.
- (c) Damage or malfunction caused by actions that are beyond Sumitomo's control including for example, fire, water flood, earthquake, lightening or similar disaster, or any other accident.
- (d) Damage or malfunction caused by the use of Product in conjunction with accessories, products, or consumables not specified or approved by Sumitomo.
- (e) Replacement of consumables
- (f) Travel expense that is charged if a trip for repair is requested by the customer.
- (g) Damage or malfunction caused by use of batteries and battery chargers not specified or approved by Sumitomo.
- (h) Products founds corroded due to exposure to water or dew condensation, or cracked or deformed circuit board.

#### The customer shall bear the cost of returning the product to Sumitomo.

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